

Production Worksheet

Wilcom TrueSizer
Design: E-20383 4x4
Colorway: Madeira Classic 40

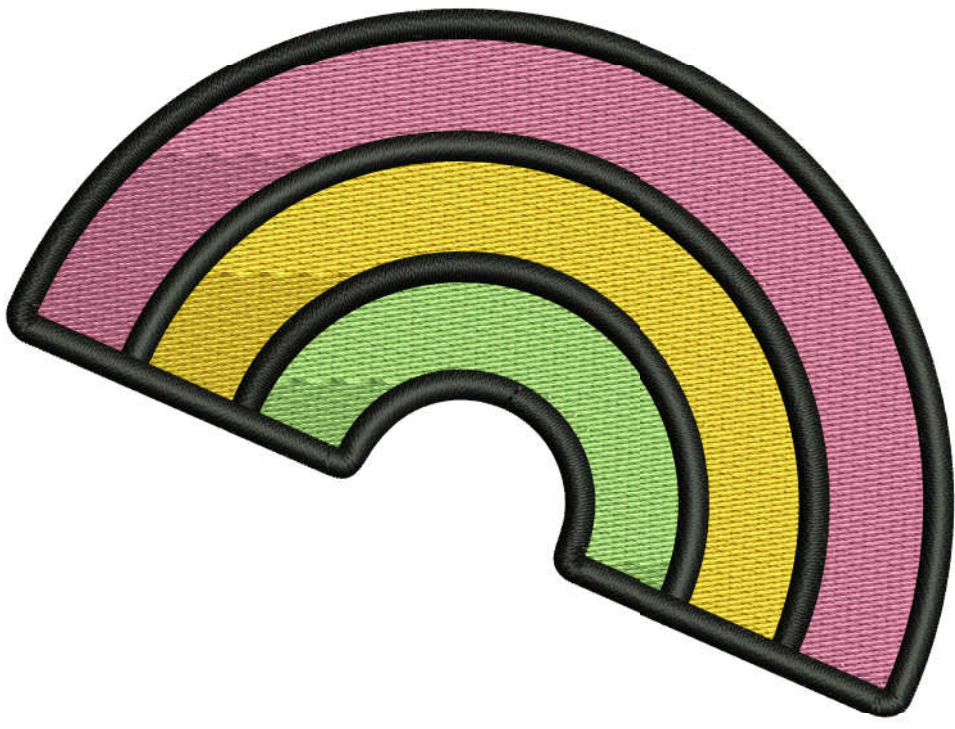
Stitches: 10747
Colors: 4
Height: 2.87 in
Width: 3.82 in
Zoom: 1.29



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 36.4 mm
Down: 36.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.94 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 223.79ft
Total bobbin: 89.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	3569	1309	Pink	Madeira Classic 40
2.	4	2534	1064	golden	Madeira Classic 40
3.	23	1491	1248	Light Green	Madeira Classic 40
4.	14	3151	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20383 5x5
Colorway: Madeira Classic 40

Stitches: 15589
Colors: 4
Height: 3.61 in
Width: 4.81 in
Zoom: 1.02



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 45.8 mm
Down: 45.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.37 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 343.32ft
Total bobbin: 141.86ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	5403	1309	Pink	Madeira Classic 40
2.	4	3827	1064	golden	Madeira Classic 40
3.	23	2222	1248	Light Green	Madeira Classic 40
4.	14	4135	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20383 6x6
Colorway: Madeira Classic 40

Stitches: 21618
Colors: 4
Height: 4.33 in
Width: 5.81 in
Zoom: 0.85



Machine format: Tajima
Color changes: 3
Stops: 4
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.8 mm
Right: 73.8 mm
Up: 55.0 mm
Down: 55.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.19 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 491.61ft
Total bobbin: 206.29ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6		7673 1309	Pink	Madeira Classic 40
2.	4		5413 1064	golden	Madeira Classic 40
3.	23		3139 1248	Light Green	Madeira Classic 40
4.	14		5391 1000	Emerald Black	Madeira Classic 40



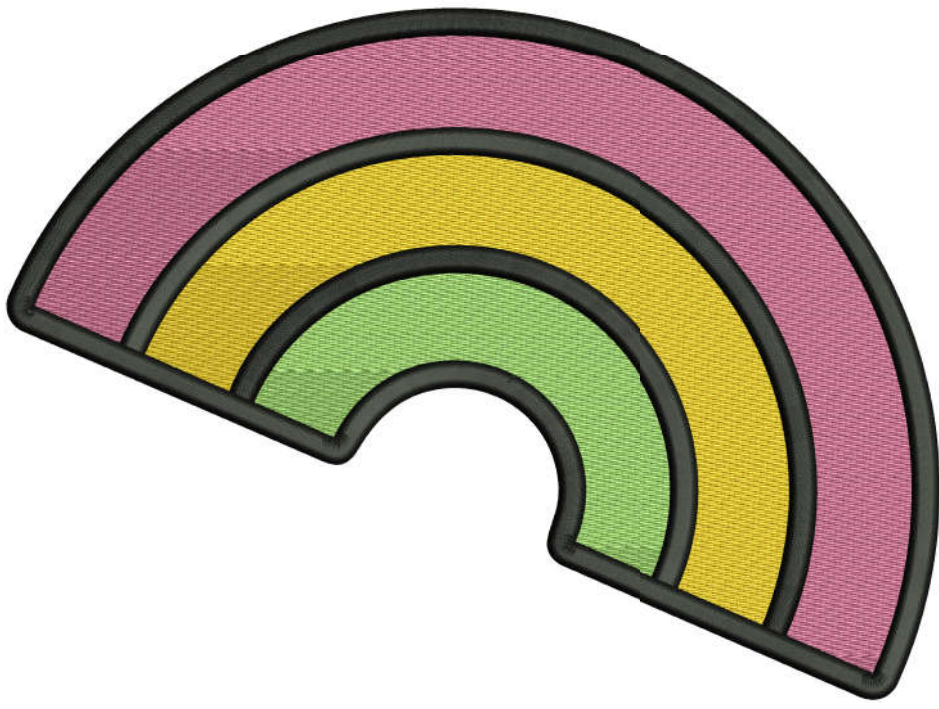
Production Worksheet

Wilcom TrueSizer
 Design: E-20383 8x8
 Colorway: Madeira Classic 40

Stitches: 36350
 Colors: 4
 Height: 5.80 in
 Width: 7.82 in
 Zoom: 0.62



Machine format: Tajima
 Color changes: 3
 Stops: 4
 Trims: 5
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.3 mm
 Right: 99.3 mm
 Up: 73.7 mm
 Down: 73.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 45.35 in²
 Max Stitch: 7.0 mm
 Min Stitch: 0.4 mm
 Max jump: 7.0 mm
 Total Thread: 871.19ft
 Total bobbin: 373.95ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6		13201	1309 Pink	Madeira Classic 40
2.	4		9283	1064 golden	Madeira Classic 40
3.	23		5321	1248 Light Green	Madeira Classic 40
4.	14		8543	1000 Emerald Black	Madeira Classic 40