

# Production Worksheet

Wilcom TrueSizer  
Design: E-20382 4x4  
Colorway: Madeira Classic 40

Stitches: 8560  
Colors: 6  
Height: 1.47 in  
Width: 3.86 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 49.0 mm  
Right: 49.0 mm  
Up: 18.6 mm  
Down: 18.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 5.66 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 129.95ft  
Total bobbin: 42.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		1312 1064	golden	Madeira Classic 40
2.	10		1331 1172	Orange	Madeira Classic 40
3.	8		1986 1134	Dark blue	Madeira Classic 40
4.	15		1307 1321	Light Pink	Madeira Classic 40
5.	6		1309 1309	Pink	Madeira Classic 40
6.	23		1313 1248	Light Green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20382 5x5  
Colorway: Madeira Classic 40

Stitches: 11472  
Colors: 6  
Height: 1.84 in  
Width: 4.82 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.2 mm  
Right: 61.2 mm  
Up: 23.3 mm  
Down: 23.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.86 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 183.72ft  
Total bobbin: 62.90ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		1753 1064	golden	Madeira Classic 40
2.	10		1783 1172	Orange	Madeira Classic 40
3.	8		2649 1134	Dark blue	Madeira Classic 40
4.	15		1759 1321	Light Pink	Madeira Classic 40
5.	6		1763 1309	Pink	Madeira Classic 40
6.	23		1763 1248	Light Green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20382 6x6  
Colorway: Madeira Classic 40

Stitches: 14592  
Colors: 6  
Height: 2.19 in  
Width: 5.82 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 27.8 mm  
Down: 27.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.73 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 244.49ft  
Total bobbin: 86.78ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		2242 1064	golden	Madeira Classic 40
2.	10		2280 1172	Orange	Madeira Classic 40
3.	8		3370 1134	Dark blue	Madeira Classic 40
4.	15		2233 1321	Light Pink	Madeira Classic 40
5.	6		2234 1309	Pink	Madeira Classic 40
6.	23		2231 1248	Light Green	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20382 8x8  
Colorway: Madeira Classic 40

Stitches: 22044  
Colors: 6  
Height: 2.95 in  
Width: 7.82 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.3 mm  
Right: 99.3 mm  
Up: 37.4 mm  
Down: 37.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.06 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 398.70ft  
Total bobbin: 149.19ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		3403 1064	golden	Madeira Classic 40
2.	10		3464 1172	Orange	Madeira Classic 40
3.	8		5043 1134	Dark blue	Madeira Classic 40
4.	15		3361 1321	Light Pink	Madeira Classic 40
5.	6		3394 1309	Pink	Madeira Classic 40
6.	23		3377 1248	Light Green	Madeira Classic 40

