

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21100 4x4  
 Colorway: Madeira Classic 40

Stitches: 12304  
 Colors: 4  
 Height: 3.00 in  
 Width: 3.80 in  
 Zoom: 1.29



Machine format: Tajima  
 Color changes: 3  
 Stops: 4  
 Trims: 10  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 48.2 mm  
 Right: 48.2 mm  
 Up: 38.1 mm  
 Down: 38.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 11.38 in<sup>2</sup>  
 Max Stitch: 6.7 mm  
 Min Stitch: 0.4 mm  
 Max jump: 6.8 mm  
 Total Thread: 256.39ft  
 Total bobbin: 103.12ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	7847 1146	Red	Madeira Classic 40
2.	9	■	1798 1281	Marron	Madeira Classic 40
3.	14	■	1889 1000	Emerald Black	Madeira Classic 40
4.	13	□	768 1001	Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21100 5x5  
Colorway: Madeira Classic 40

Stitches: 18322  
Colors: 4  
Height: 3.82 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 48.6 mm  
Down: 48.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.37 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 398.22ft  
Total bobbin: 163.77ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	12306 1146	Red	Madeira Classic 40
2.	9	■	2595 1281	Marron	Madeira Classic 40
3.	14	■	2427 1000	Emerald Black	Madeira Classic 40
4.	13	□	992 1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21100 6x6  
Colorway: Madeira Classic 40

Stitches: 25549  
Colors: 4  
Height: 4.60 in  
Width: 5.81 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.8 mm  
Right: 73.8 mm  
Up: 58.5 mm  
Down: 58.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 26.76 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 570.30ft  
Total bobbin: 237.64ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	17657 1146	Red	Madeira Classic 40
2.	9	■	3560 1281	Marron	Madeira Classic 40
3.	14	■	3047 1000	Emerald Black	Madeira Classic 40
4.	13	□	1283 1001	Super White	Madeira Classic 40





# Production Worksheet

Wilcom TrueSizer  
Design: E-21100 8x8  
Colorway: Madeira Classic 40

Stitches: 43150  
Colors: 4  
Height: 6.16 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 78.3 mm  
Down: 78.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 48.10 in<sup>2</sup>  
Max Stitch: 8.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 1002.36ft  
Total bobbin: 425.23ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	31078 1146	Red	Madeira Classic 40
2.	9	■	5883 1281	Marron	Madeira Classic 40
3.	14	■	4314 1000	Emerald Black	Madeira Classic 40
4.	13	□	1873 1001	Super White	Madeira Classic 40

