

# Production Worksheet

Wilcom TrueSizer  
Design: E-20422 4x4  
Colorway: Madeira Classic 40

Stitches: 22501  
Colors: 7  
Height: 3.69 in  
Width: 3.80 in  
Zoom: 1.28



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 46.8 mm  
Down: 46.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.99 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 419.60ft  
Total bobbin: 158.43ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	■ 8733	1158	Drak Brown	Madeira Classic 40
2.	1	■ 7117		Thread #10	
3.	9	■ 213	1281	Marron	Madeira Classic 40
4.	13	□ 1814	1001	Super White	Madeira Classic 40
5.	8	■ 1020	1134	Dark blue	Madeira Classic 40
6.	14	■ 432	1000	Emerald Black	Madeira Classic 40
7.	13	□ 122	1001	Super White	Madeira Classic 40
8.	3	■ 399	1146	Red	Madeira Classic 40
9.	9	■ 701	1281	Marron	Madeira Classic 40
10.	3	■ 296	1146	Red	Madeira Classic 40
11.	13	□ 347	1001	Super White	Madeira Classic 40
12.	14	■ 1191	1000	Emerald Black	Madeira Classic 40
13.	13	□ 114	1001	Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20422 5x5  
Colorway: Madeira Classic 40

Stitches: 32417  
Colors: 7  
Height: 4.66 in  
Width: 4.80 in  
Zoom: 1.00



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 59.1 mm  
Down: 59.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.33 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.2 mm  
Max jump: 6.8 mm  
Total Thread: 632.32ft  
Total bobbin: 245.93ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	12488	1158	Drak Brown	Madeira Classic 40
2.	1	10756		Thread #10	
3.	9	271	1281	Marron	Madeira Classic 40
4.	13	2602	1001	Super White	Madeira Classic 40
5.	8	1435	1134	Dark blue	Madeira Classic 40
6.	14	627	1000	Emerald Black	Madeira Classic 40
7.	13	164	1001	Super White	Madeira Classic 40
8.	3	580	1146	Red	Madeira Classic 40
9.	9	921	1281	Marron	Madeira Classic 40
10.	3	398	1146	Red	Madeira Classic 40
11.	13	500	1001	Super White	Madeira Classic 40
12.	14	1522	1000	Emerald Black	Madeira Classic 40
13.	13	151	1001	Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20422 6x6  
Colorway: Madeira Classic 40

Stitches: 44082  
Colors: 7  
Height: 5.61 in  
Width: 5.80 in  
Zoom: 0.82



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 71.2 mm  
Down: 71.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.49 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 888.51ft  
Total bobbin: 352.40ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	16946	1158	Drak Brown	Madeira Classic 40
2.	1	15143		Thread #10	
3.	9	334	1281	Marron	Madeira Classic 40
4.	13	3525	1001	Super White	Madeira Classic 40
5.	8	1924	1134	Dark blue	Madeira Classic 40
6.	14	823	1000	Emerald Black	Madeira Classic 40
7.	13	212	1001	Super White	Madeira Classic 40
8.	3	805	1146	Red	Madeira Classic 40
9.	9	1135	1281	Marron	Madeira Classic 40
10.	3	514	1146	Red	Madeira Classic 40
11.	13	690	1001	Super White	Madeira Classic 40
12.	14	1851	1000	Emerald Black	Madeira Classic 40
13.	13	178	1001	Super White	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20422 8x8  
Colorway: Madeira Classic 40

Stitches: 72855  
Colors: 7  
Height: 7.57 in  
Width: 7.80 in  
Zoom: 0.61



Machine format: Tajima  
Color changes: 12  
Stops: 13  
Trims: 19  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 96.1 mm  
Down: 96.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.98 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1548.09ft  
Total bobbin: 631.37ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	24	27683	1158	Drak Brown	Madeira Classic 40
2.	1	26335		Thread #10	
3.	9	456	1281	Marron	Madeira Classic 40
4.	13	5889	1001	Super White	Madeira Classic 40
5.	8	3156	1134	Dark blue	Madeira Classic 40
6.	14	1367	1000	Emerald Black	Madeira Classic 40
7.	13	342	1001	Super White	Madeira Classic 40
8.	3	1285	1146	Red	Madeira Classic 40
9.	9	1703	1281	Marron	Madeira Classic 40
10.	3	799	1146	Red	Madeira Classic 40
11.	13	1131	1001	Super White	Madeira Classic 40
12.	14	2472	1000	Emerald Black	Madeira Classic 40
13.	13	235	1001	Super White	Madeira Classic 40