

Production Worksheet

Wilcom TrueSizer
Design: E-22619 4x4
Colorway: Madeira Classic 40

Stitches: 5813
Colors: 2
Height: 3.54 in
Width: 3.81 in
Zoom: 1:1



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.4 mm
Right: 48.4 mm
Up: 44.9 mm
Down: 44.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 13.48 in²
Max Stitch: 8.0 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 156.86ft
Total bobbin: 69.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2206 1000	Emerald Black	Madeira Classic 40
2.	3	■	3605 1146	Red	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-22619 5x5
Colorway: Madeira Classic 40

Stitches: 7736
Colors: 2
Height: 4.45 in
Width: 4.81 in
Zoom: 1:1



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 56.5 mm
Down: 56.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.40 in²
Max Stitch: 9.9 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 235.11ft
Total bobbin: 108.66ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2957 1000	Emerald Black	Madeira Classic 40
2.	3	■	4777 1146	Red	Madeira Classic 40

