

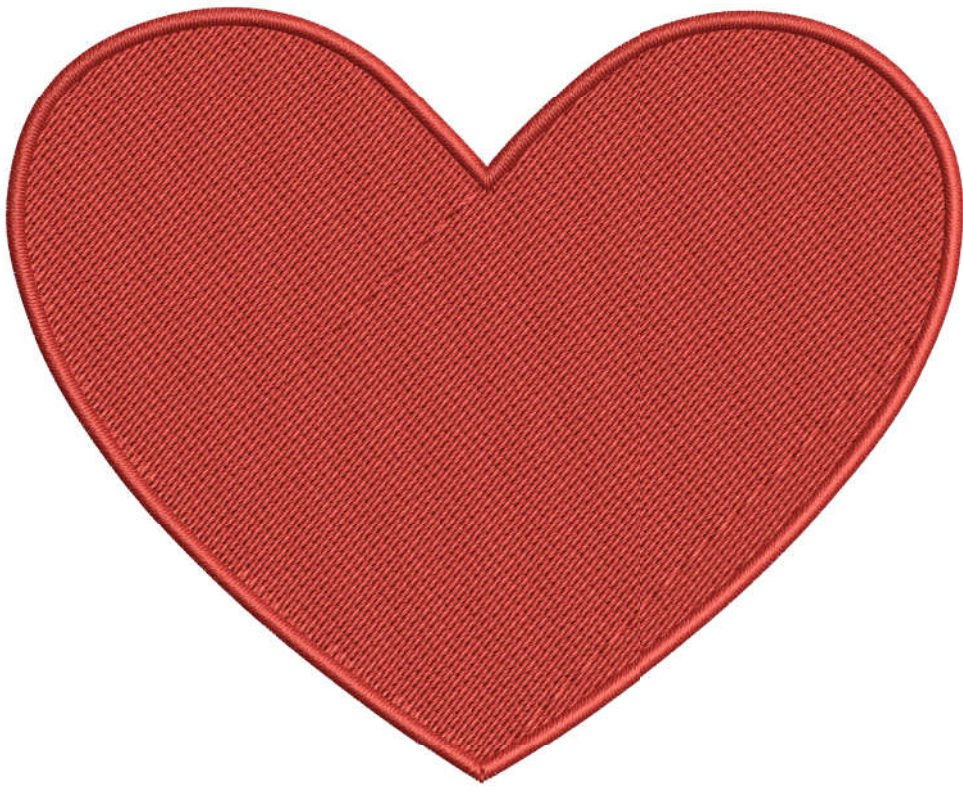
Production Worksheet

Wilcom TrueSizer
Design: E-21099 4x4
Colorway: Madeira Classic 40

Stitches: 10259
Colors: 1
Height: 3.09 in
Width: 3.80 in
Zoom: 1.31



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 39.2 mm
Down: 39.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 11.74 in²
Max Stitch: 6.3 mm
Min Stitch: 0.4 mm
Max jump: 6.5 mm
Total Thread: 222.36ft
Total bobbin: 91.49ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|-------------|--------------------|
| 1. | 3 | ■ | 10257 | 1146 Red | Madeira Classic 40 |

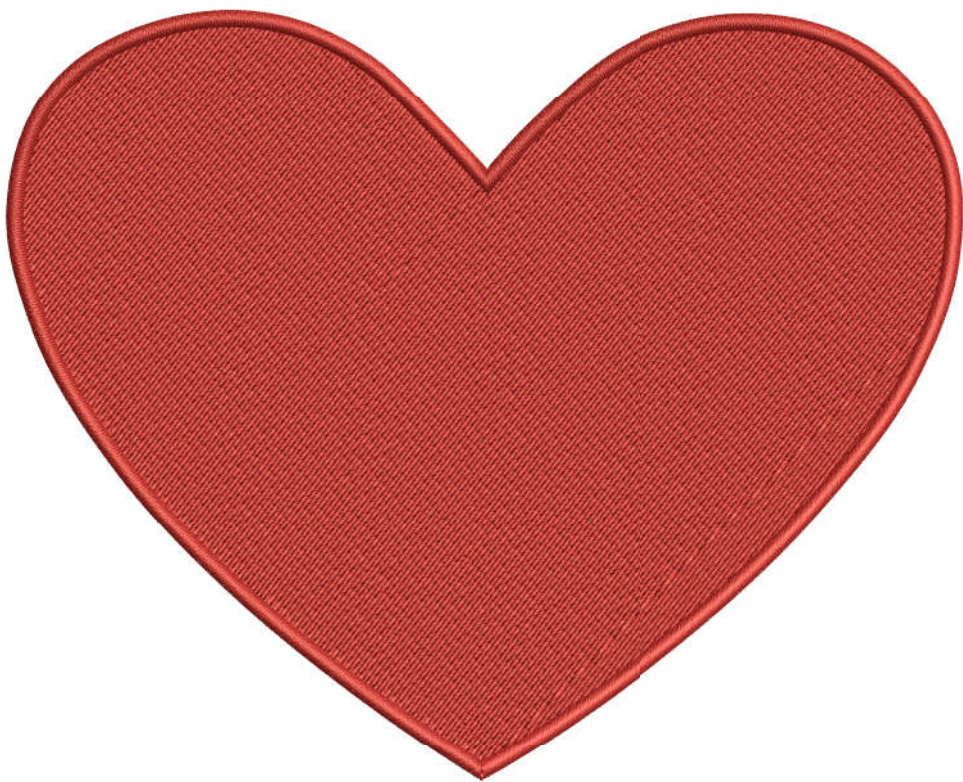
Production Worksheet

Wilcom TrueSizer
Design: E-21099 5x5
Colorway: Madeira Classic 40

Stitches: 15533
Colors: 1
Height: 3.88 in
Width: 4.80 in
Zoom: 1.03



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 49.3 mm
Down: 49.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 18.64 in²
Max Stitch: 6.8 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 345.89ft
Total bobbin: 144.18ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|-------------|--------------------|
| 1. | 3 | ■ | 15531 | 1146 Red | Madeira Classic 40 |

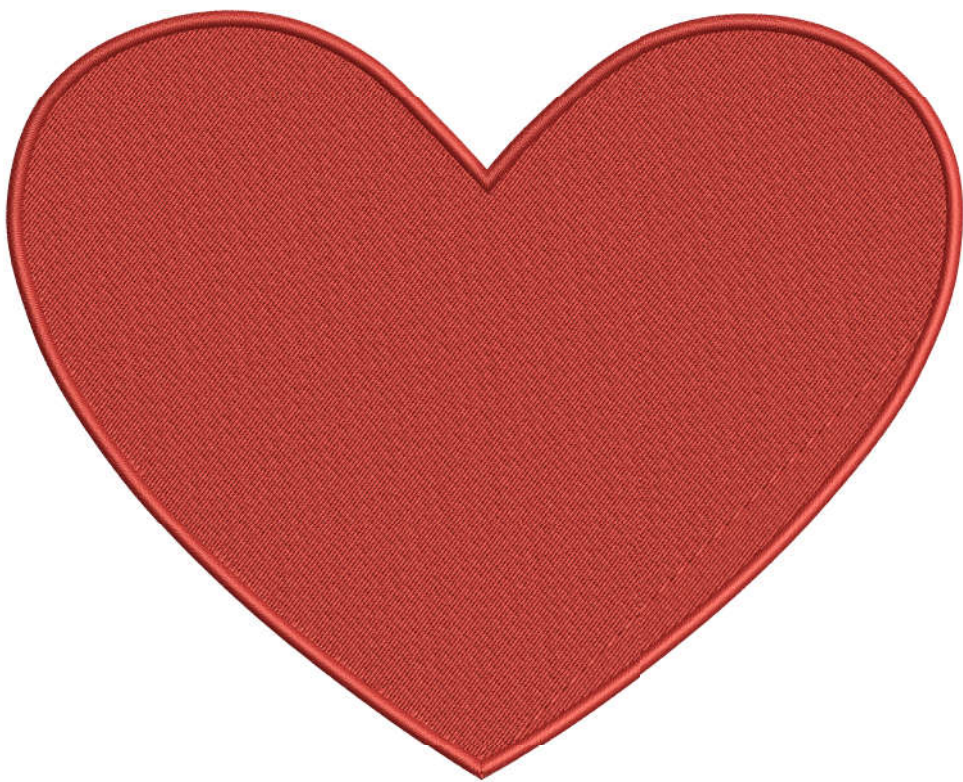
Production Worksheet

Wilcom TrueSizer
Design: E-21099 6x6
Colorway: Madeira Classic 40

Stitches: 21874
Colors: 1
Height: 4.68 in
Width: 5.80 in
Zoom: 0.86



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 59.4 mm
Down: 59.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 27.14 in²
Max Stitch: 6.4 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 496.67ft
Total bobbin: 208.88ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|-------------|--------------------|
| 1. | 3 | ■ | 21872 | 1146 Red | Madeira Classic 40 |

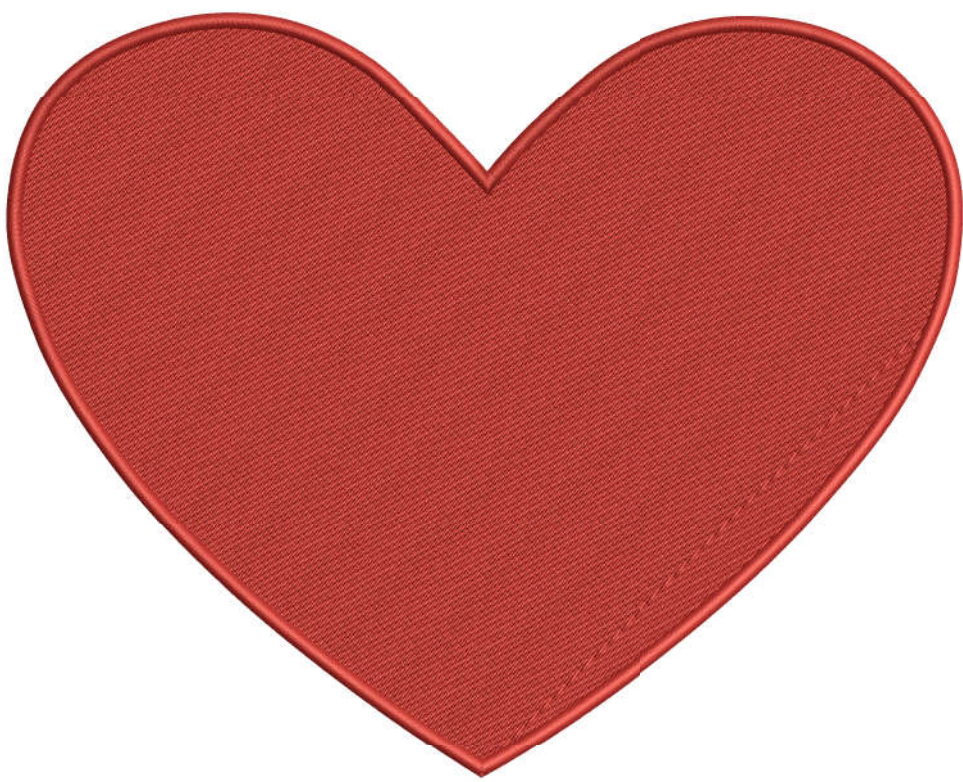
Production Worksheet

Wilcom TrueSizer
Design: E-21099 8x8
Colorway: Madeira Classic 40

Stitches: 37847
Colors: 1
Height: 6.26 in
Width: 7.80 in
Zoom: 0.64



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 79.5 mm
Down: 79.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 48.82 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 882.44ft
Total bobbin: 375.37ft



Stop Sequence:

| # | N# | St. | Code | Description | Brand |
|----|----|-----|-------|-------------|--------------------|
| 1. | 3 | ■ | 37845 | 1146 Red | Madeira Classic 40 |