

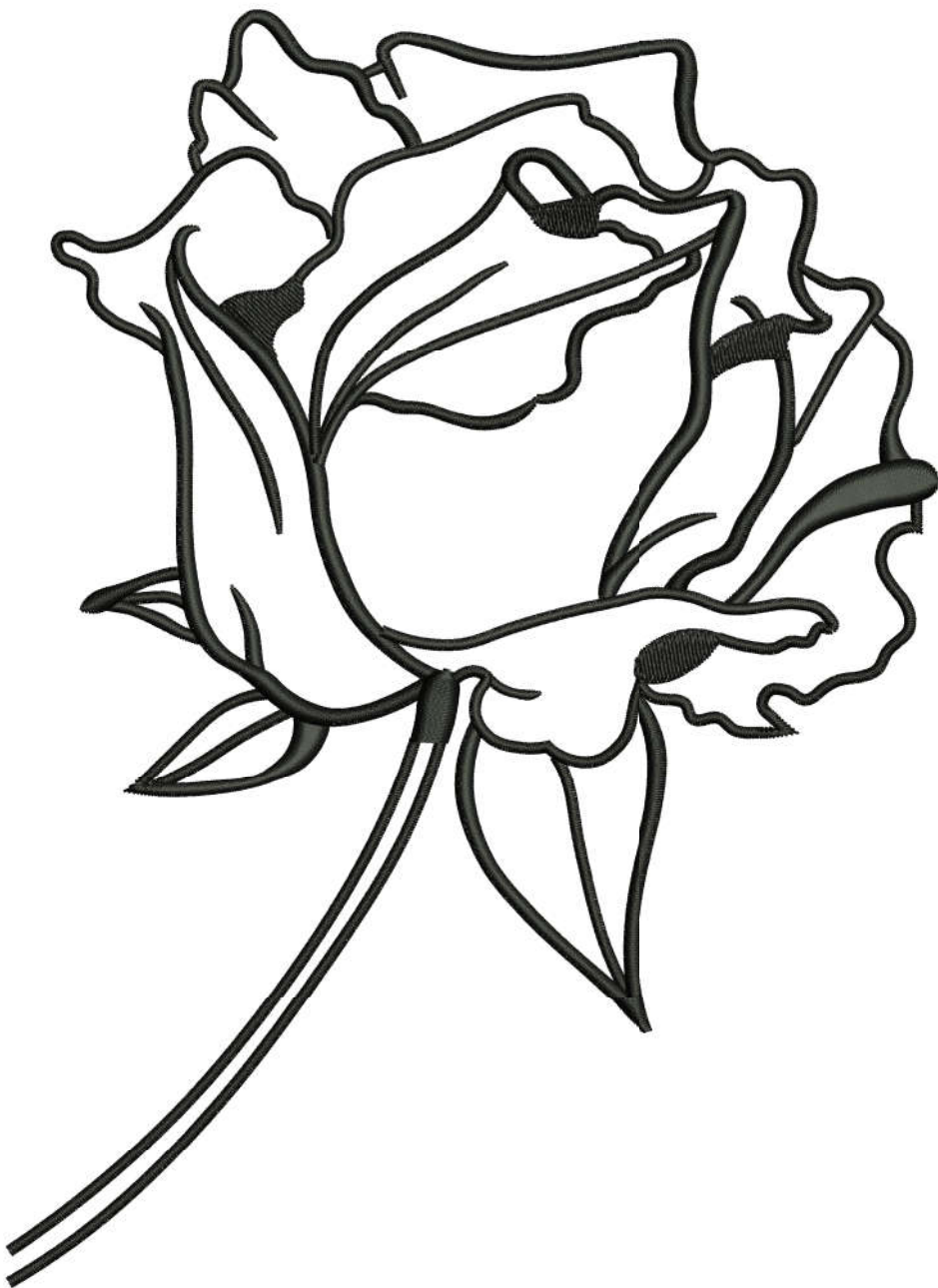
Production Worksheet

Wilcom TrueSizer
Design: E-20336 8x8
Colorway: Madeira Classic 40

Stitches: 13743
Colors: 1
Height: 7.80 in
Width: 5.67 in
Zoom: 0.85



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 72.1 mm
Right: 72.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 44.29 in²
Max Stitch: 7.1 mm
Min Stitch: 0.3 mm
Max jump: 6.2 mm
Total Thread: 223.63ft
Total bobbin: 78.70ft



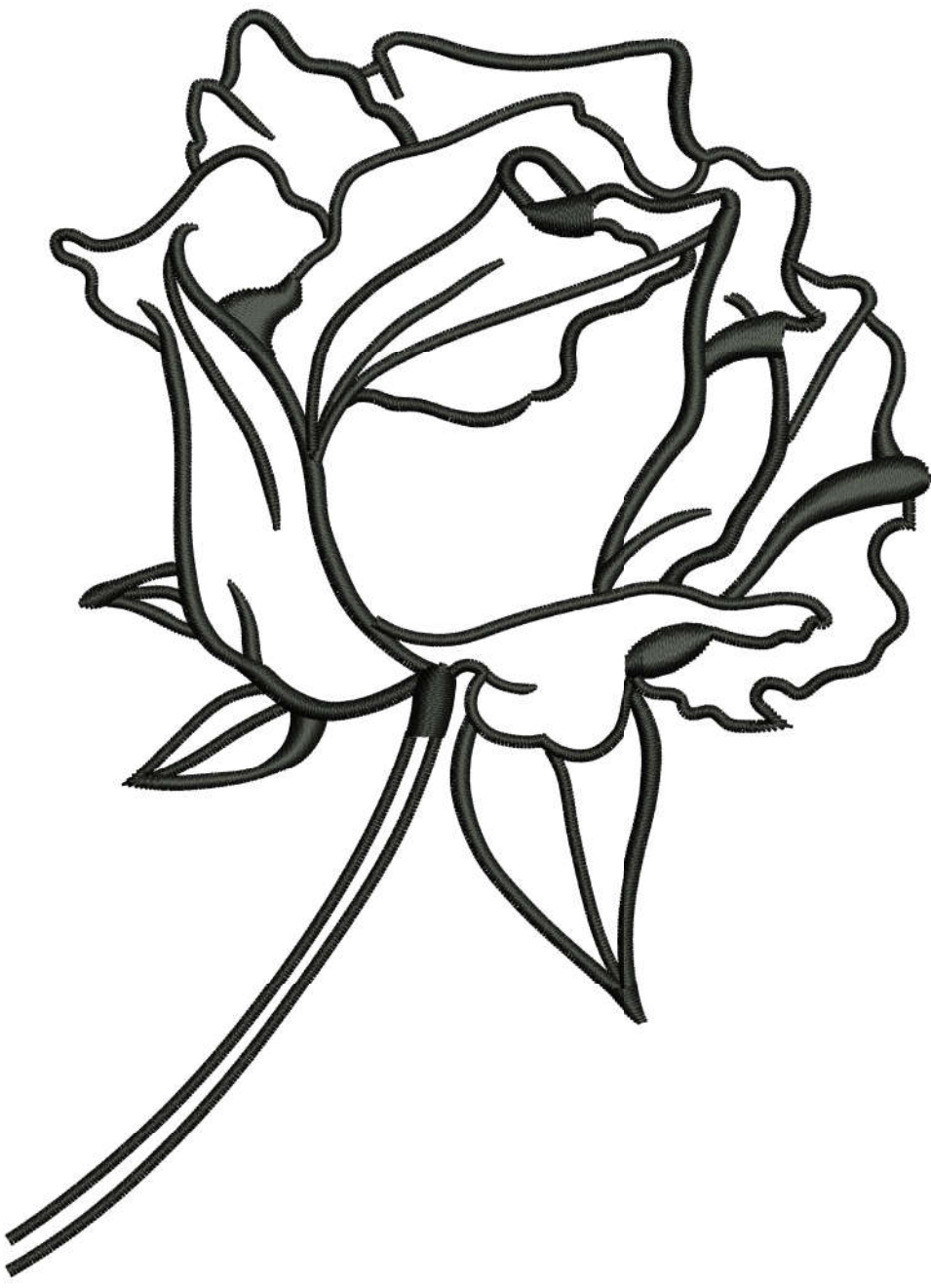
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13741	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20336 6x6
Colorway: Madeira Classic 40

Stitches: 9742
Colors: 1
Height: 5.81 in
Width: 4.23 in
Zoom: 1.16



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 53.7 mm
Right: 53.7 mm
Up: 73.8 mm
Down: 73.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.58 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.1 mm
Total Thread: 143.40ft
Total bobbin: 46.71ft

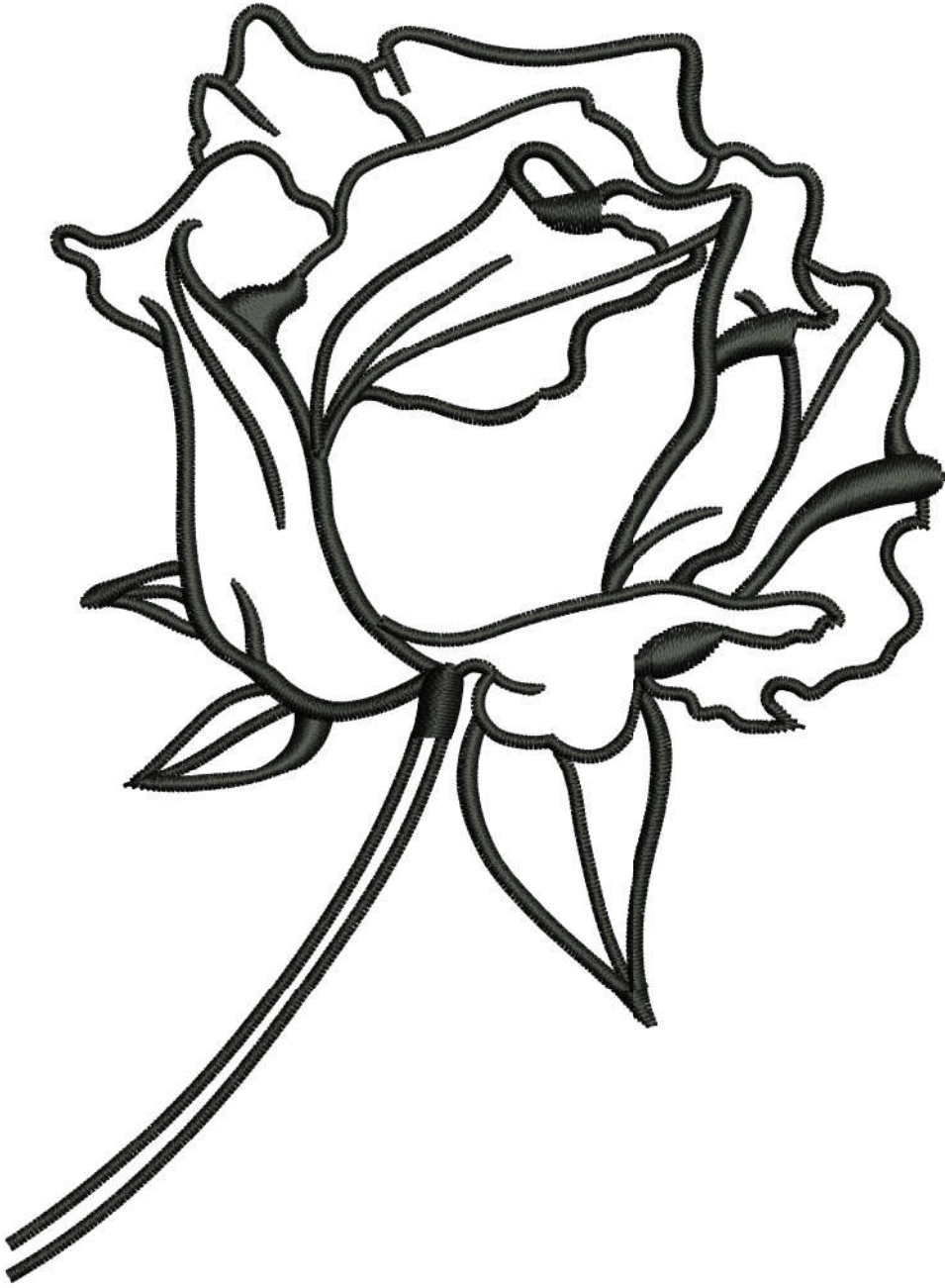
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9740	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20336 5x5
Colorway: Madeira Classic 40

Stitches: 8045
Colors: 1
Height: 4.80 in
Width: 3.51 in
Zoom: 1.40



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.6 mm
Right: 44.6 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.89 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 6.1 mm
Total Thread: 111.14ft
Total bobbin: 34.19ft

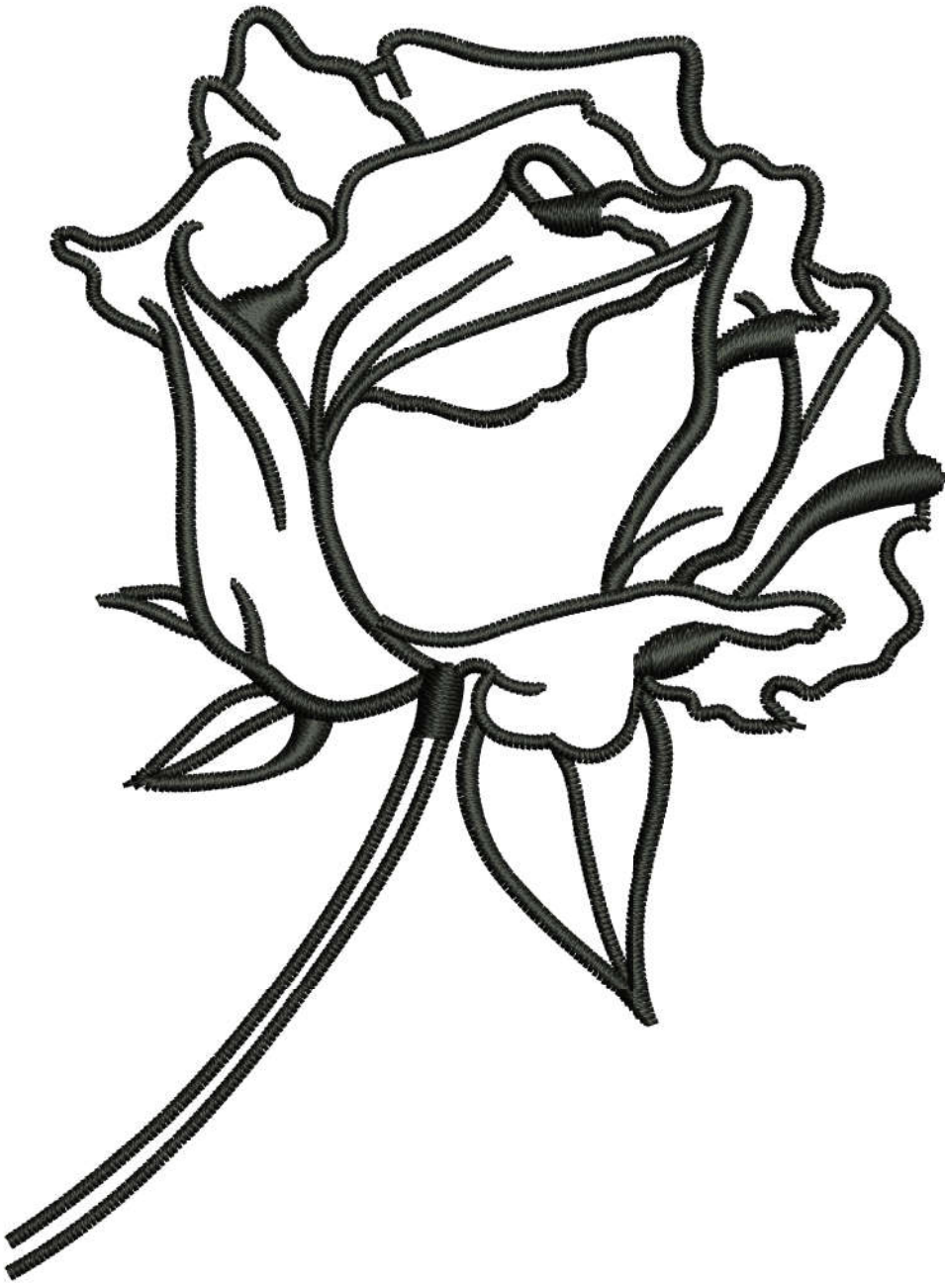
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8043	1000 Emerald Black	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20336 4x4
Colorway: Madeira Classic 40

Stitches: 6309
Colors: 1
Height: 3.80 in
Width: 2.79 in
Zoom: 1.76



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.5 mm
Right: 35.5 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.63 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 6.1 mm
Total Thread: 81.42ft
Total bobbin: 23.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	6307	1000 Emerald Black	Madeira Classic 40