

Production Worksheet

Wilcom TrueSizer
Design: E-20452 4x4
Colorway: Madeira Classic 40

Stitches: 14926
Colors: 6
Height: 3.79 in
Width: 2.79 in
Zoom: 1.71



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.4 mm
Right: 35.4 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.59 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 235.50ft
Total bobbin: 80.15ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	675	1685		Madeira PolyNeon 40
2.	7	974	1249	Green	Madeira Classic 40
3.	9	2782	1281	Marron	Madeira Classic 40
4.	3	3702	1146	Red	Madeira Classic 40
5.	24	627	1158	Drak Brown	Madeira Classic 40
6.	14	6164	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20452 5x5
Colorway: Madeira Classic 40

Stitches: 20434
Colors: 6
Height: 4.80 in
Width: 3.54 in
Zoom: 1.35



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 44.9 mm
Right: 44.9 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.98 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 350.64ft
Total bobbin: 126.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	893	1685		Madeira PolyNeon 40
2.	7	1311	1249	Green	Madeira Classic 40
3.	9	4007	1281	Marron	Madeira Classic 40
4.	3	5327	1146	Red	Madeira Classic 40
5.	24	898	1158	Drak Brown	Madeira Classic 40
6.	14	7996	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20452 6x6
Colorway: Madeira Classic 40

Stitches: 26643
Colors: 6
Height: 5.80 in
Width: 4.25 in
Zoom: 1.11



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 13
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.0 mm
Right: 54.0 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.66 in²
Max Stitch: 7.3 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 472.16ft
Total bobbin: 174.84ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	1114	1685		Madeira PolyNeon 40
2.	7	1668	1249	Green	Madeira Classic 40
3.	9	5441	1281	Marron	Madeira Classic 40
4.	3	7222	1146	Red	Madeira Classic 40
5.	24	1195	1158	Drak Brown	Madeira Classic 40
6.	14	10001	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20452 8x8
Colorway: Madeira Classic 40

Stitches: 41300
Colors: 6
Height: 7.80 in
Width: 5.70 in
Zoom: 0.83

DigitEMB
www.digitemb.com

Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 72.3 mm
Right: 72.3 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 44.44 in²
Max Stitch: 9.0 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 809.28ft
Total bobbin: 317.62ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	26	1752	1685		Madeira PolyNeon 40
2.	7	2568	1249	Green	Madeira Classic 40
3.	9	8933	1281	Marron	Madeira Classic 40
4.	3	12149	1146	Red	Madeira Classic 40
5.	24	1955	1158	Drak Brown	Madeira Classic 40
6.	14	13941	1000	Emerald Black	Madeira Classic 40

