

Production Worksheet

Wilcom TrueSizer

Design: E-21191 4x4

Colorway: Madeira Classic 40

Stitches: 20019

Colors: 6

Height: 3.78 in

Width: 2.84 in

Zoom: 1.73

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 36.0 mm
Right: 36.0 mm
Up: 48.0 mm
Down: 48.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.71 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 319.39ft
Total bobbin: 109.68ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	■	813 1248	Light Green	Madeira Classic 40
2.	14	■	3576 1000	Emerald Black	Madeira Classic 40
3.	4	■	310 1064	golden	Madeira Classic 40
4.	23	■	972 1248	Light Green	Madeira Classic 40
5.	3	■	4025 1146	Red	Madeira Classic 40
6.	15	■	3944 1321	Light Pink	Madeira Classic 40
7.	6	■	1097 1309	Pink	Madeira Classic 40
8.	14	■	5280 1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
 Design: E-21191 5x5
 Colorway: Madeira Classic 40

Stitches: 27328
 Colors: 6
 Height: 4.77 in
 Width: 3.58 in
 Zoom: 1.38



Machine format: Tajima
 Color changes: 7
 Stops: 8
 Trims: 23
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 45.4 mm
 Right: 45.4 mm
 Up: 60.6 mm
 Down: 60.6 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 17.07 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 466.73ft
 Total bobbin: 168.57ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	Light Green	1115 1248	Light Green	Madeira Classic 40
2.	14	Emerald Black	4967 1000	Emerald Black	Madeira Classic 40
3.	4	golden	397 1064	golden	Madeira Classic 40
4.	23	Light Green	1167 1248	Light Green	Madeira Classic 40
5.	3	Red	6015 1146	Red	Madeira Classic 40
6.	15	Light Pink	5292 1321	Light Pink	Madeira Classic 40
7.	6	Pink	1497 1309	Pink	Madeira Classic 40
8.	14	Emerald Black	6876 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21191 6x6
Colorway: Madeira Classic 40

Stitches: 35724
Colors: 6
Height: 5.79 in
Width: 4.35 in
Zoom: 1.13



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 23
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 55.3 mm
Right: 55.3 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 25.21 in²
Max Stitch: 8.2 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 644.98ft
Total bobbin: 241.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	Light Green	1489 1248	Light Green	Madeira Classic 40
2.	14	Emerald Black	6529 1000	Emerald Black	Madeira Classic 40
3.	4	golden	484 1064	golden	Madeira Classic 40
4.	23	Light Green	1355 1248	Light Green	Madeira Classic 40
5.	3	Red	8248 1146	Red	Madeira Classic 40
6.	15	Light Pink	6876 1321	Light Pink	Madeira Classic 40
7.	6	Pink	1994 1309	Pink	Madeira Classic 40
8.	14	Emerald Black	8747 1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21191 8x8
Colorway: Madeira Classic 40

Stitches: 55054
Colors: 6
Height: 7.76 in
Width: 5.84 in
Zoom: 0.83



Machine format: Tajima
Color changes: 7
Stops: 8
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.1 mm
Right: 74.1 mm
Up: 98.6 mm
Down: 98.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 45.29 in²
Max Stitch: 8.7 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 1075.10ft
Total bobbin: 421.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	23	Light Green	2294 1248	Light Green	Madeira Classic 40
2.	14	Emerald Black	10327 1000	Emerald Black	Madeira Classic 40
3.	4	golden	666 1064	golden	Madeira Classic 40
4.	23	Light Green	1774 1248	Light Green	Madeira Classic 40
5.	3	Red	13675 1146	Red	Madeira Classic 40
6.	15	Light Pink	10462 1321	Light Pink	Madeira Classic 40
7.	6	Pink	3117 1309	Pink	Madeira Classic 40
8.	14	Emerald Black	12737 1000	Emerald Black	Madeira Classic 40