

# Production Worksheet

Wilcom TrueSizer

Design: E-20451 4x4

Colorway: Madeira Classic 40

Stitches: 5387

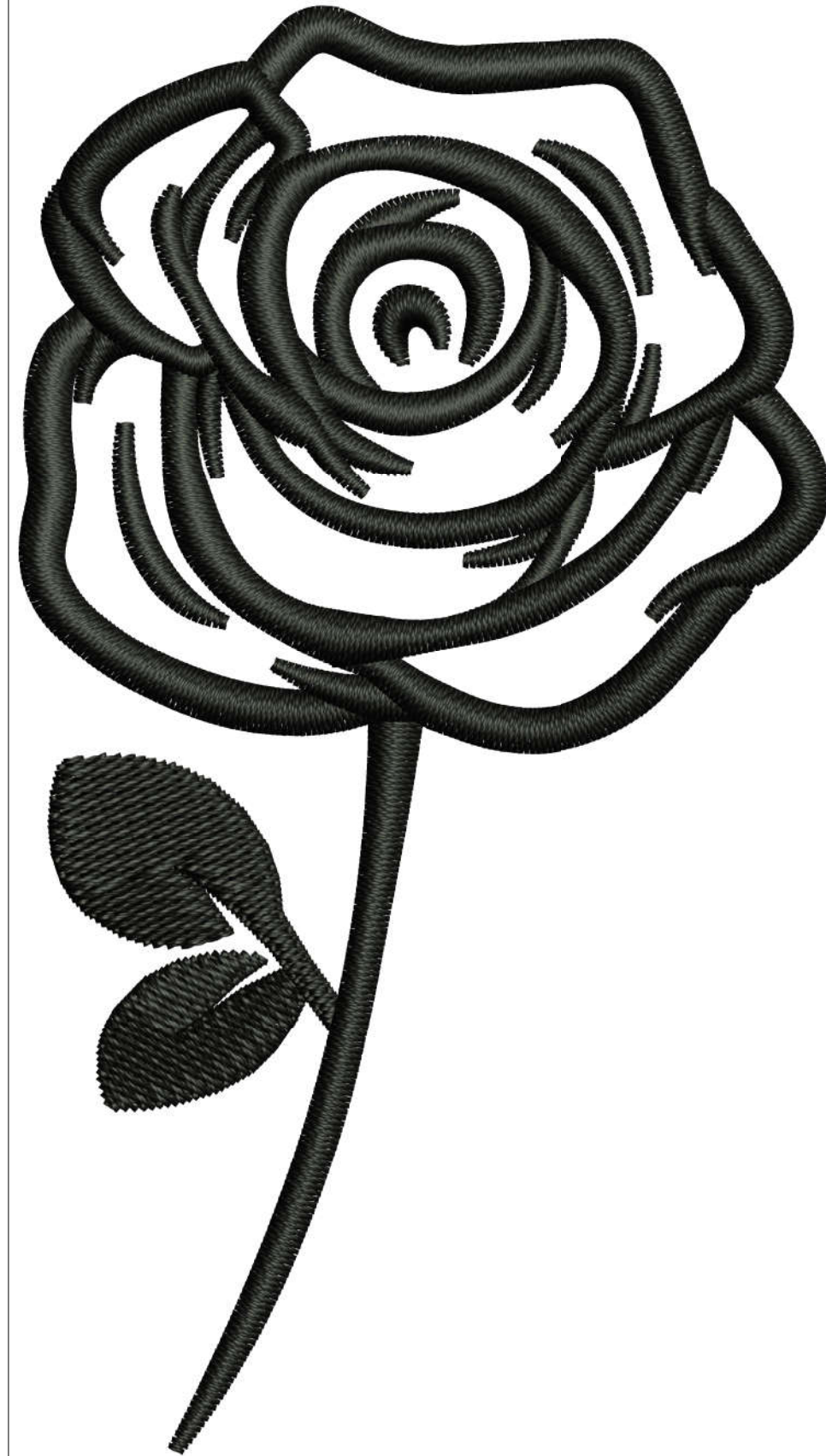
Colors: 1

Height: 3.80 in

Width: 2.12 in

Zoom: 2.32

**DigitEMB**  
www.digitemb.com



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 27.0 mm  
Right: 27.0 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.06 in<sup>2</sup>  
Max Stitch: 6.2 mm  
Min Stitch: 0.3 mm  
Max jump: 6.3 mm  
Total Thread: 90.54ft  
Total bobbin: 32.32ft

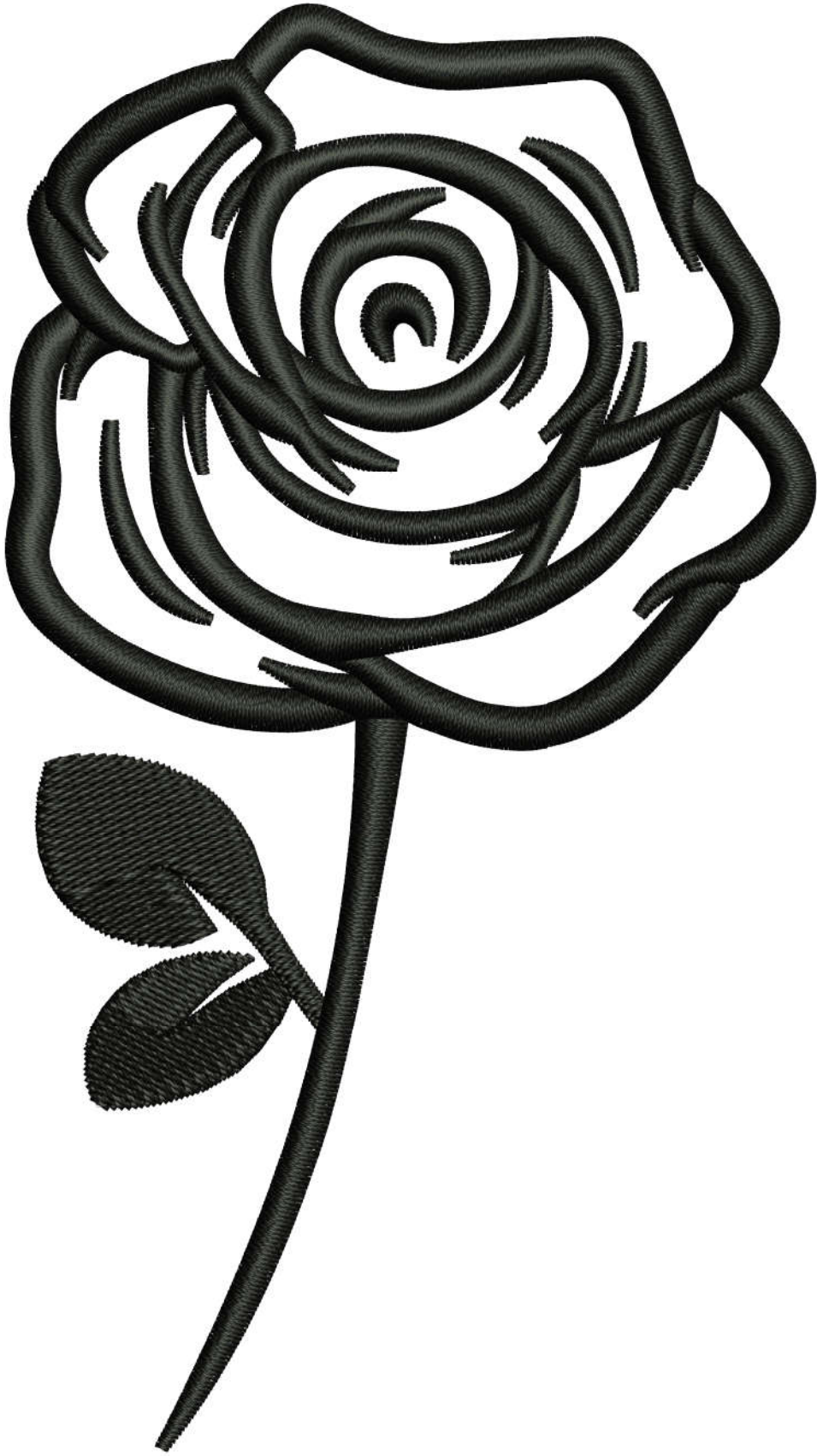
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5385	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20451 5x5  
Colorway: Madeira Classic 40

Stitches: 7174  
Colors: 1  
Height: 4.80 in  
Width: 2.68 in  
Zoom: 1.83



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 4  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 34.1 mm  
 Right: 34.1 mm  
 Up: 60.9 mm  
 Down: 60.9 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.87 in<sup>2</sup>  
 Max Stitch: 6.7 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.7 mm  
 Total Thread: 133.66ft  
 Total bobbin: 50.92ft

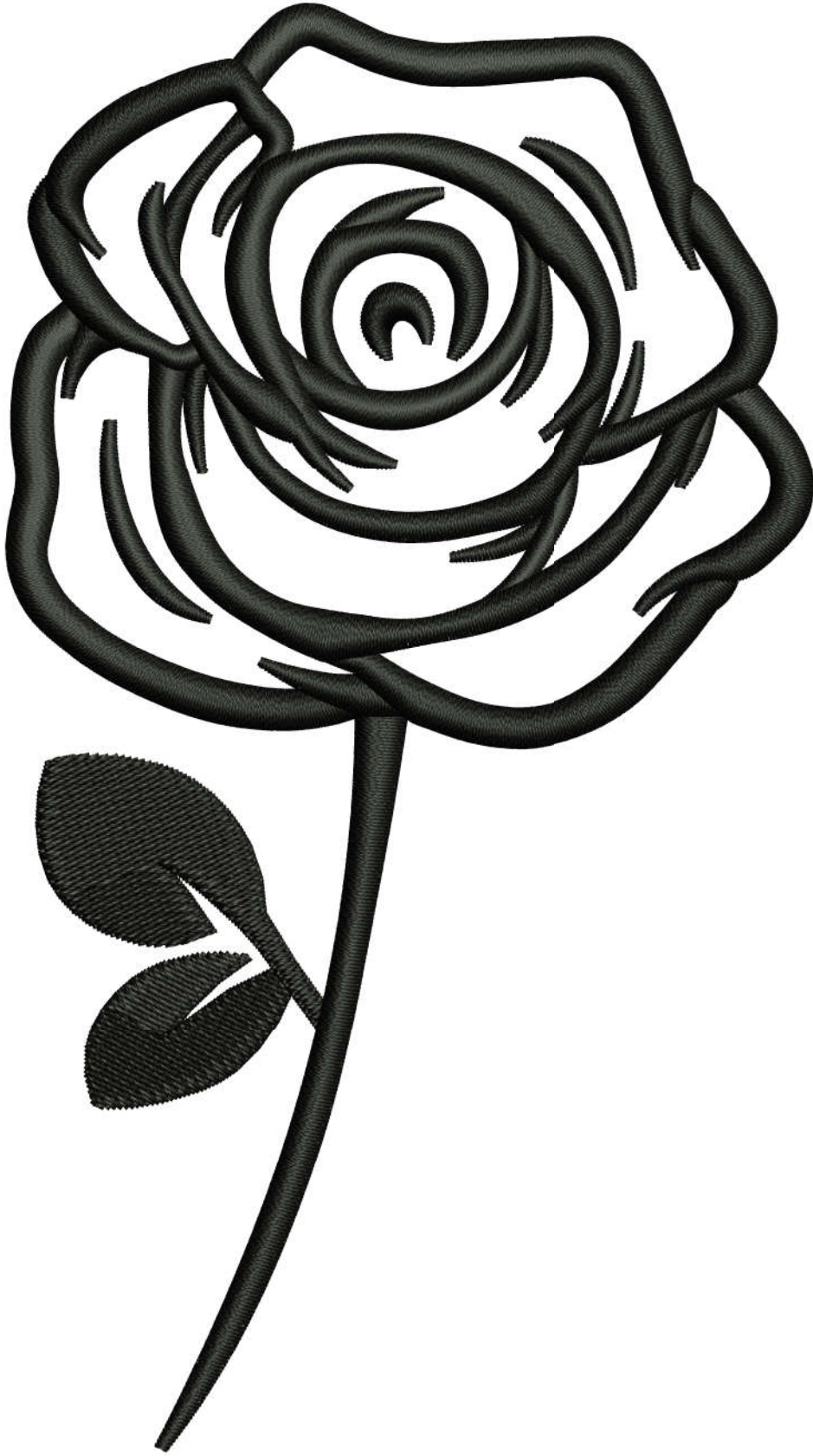
Stop Sequence:

#	N#	St. Code	Description	Brand
1.	14	7172	1000 Emerald Black	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20451 6x6  
Colorway: Madeira Classic 40

Stitches: 10811  
Colors: 1  
Height: 5.80 in  
Width: 3.23 in  
Zoom: 1.50



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 41.0 mm  
Right: 41.0 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.72 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 206.91ft  
Total bobbin: 80.19ft

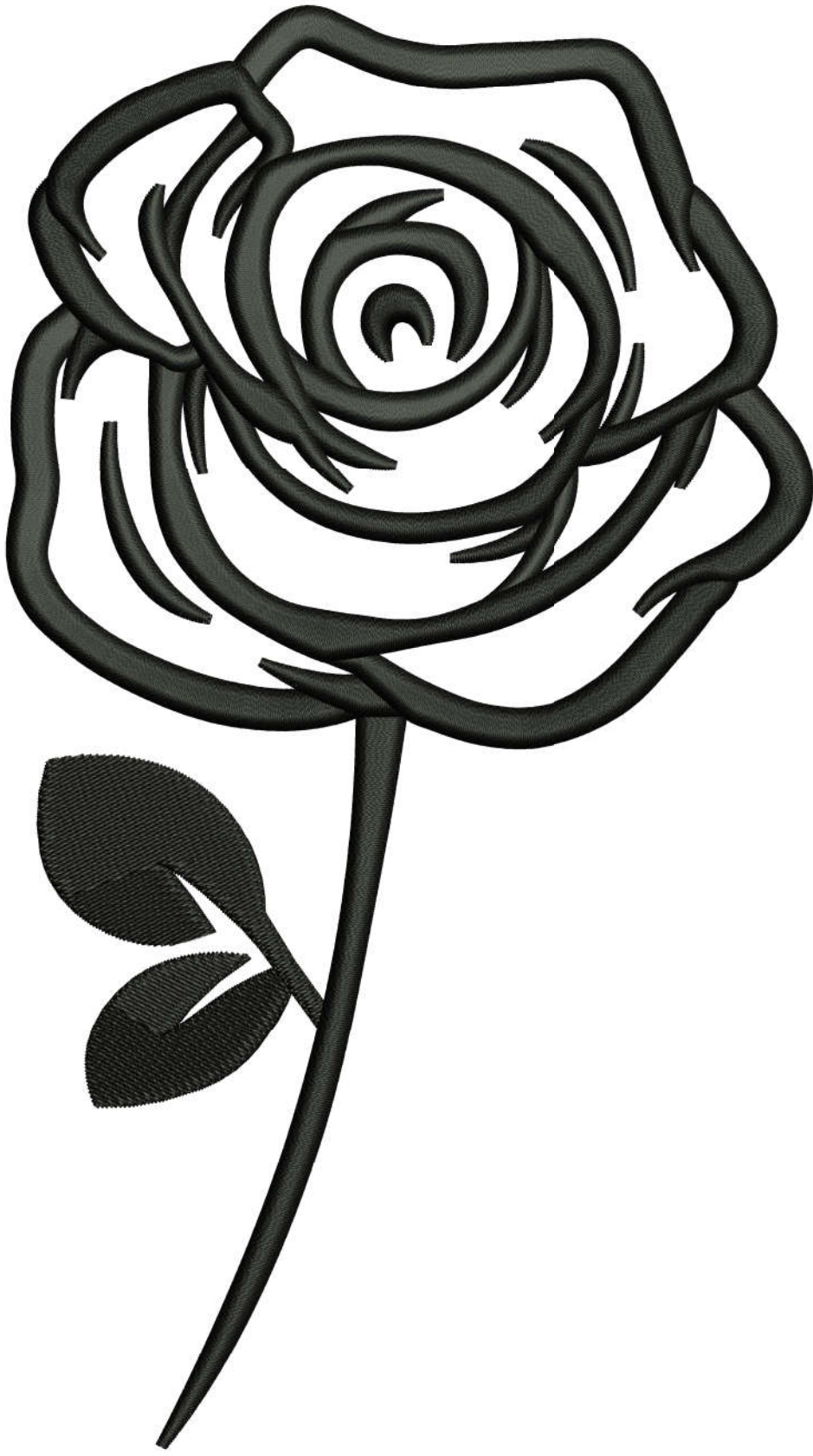
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10809	1000 Emerald Black	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20451 8x8  
Colorway: Madeira Classic 40

Stitches: 16081  
Colors: 1  
Height: 7.80 in  
Width: 4.36 in  
Zoom: 1.11



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 4  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.3 mm  
Right: 55.3 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.98 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 357.98ft  
Total bobbin: 149.22ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	16079	1000 Emerald Black	Madeira Classic 40