

# Production Worksheet

Wilcom TrueSizer  
Design: E-22528 4x4  
Colorway: Madeira Classic 40

Stitches: 22001  
Colors: 4  
Height: 3.79 in  
Width: 2.87 in  
Zoom: 1.69



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 24  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.5 mm  
Right: 36.5 mm  
Up: 48.1 mm  
Down: 48.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.89 in<sup>2</sup>  
Max Stitch: 10.3 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 340.10ft  
Total bobbin: 115.02ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 11990 | 1000 Emerald Black | Madeira Classic 40 |
| 2. | 19 | ■   | 5859  | 1010 Light Grey    | Madeira Classic 40 |
| 3. | 13 | □   | 308   | 1001 Super White   | Madeira Classic 40 |
| 4. | 4  | ■   | 3842  | 1064 golden        | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
Design: E-22528 5x5  
Colorway: Madeira Classic 40

Stitches: 29529  
Colors: 4  
Height: 4.79 in  
Width: 3.62 in  
Zoom: 1.34



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 26  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.9 mm  
Right: 45.9 mm  
Up: 60.8 mm  
Down: 60.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.32 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 486.74ft  
Total bobbin: 172.65ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 16394 | 1000 Emerald Black | Madeira Classic 40 |
| 2. | 19 | ■   | 7626  | 1010 Light Grey    | Madeira Classic 40 |
| 3. | 13 | □   | 375   | 1001 Super White   | Madeira Classic 40 |
| 4. | 4  | ■   | 5132  | 1064 golden        | Madeira Classic 40 |



# Production Worksheet

Wilcom TrueSizer  
Design: E-22528 6x6  
Colorway: Madeira Classic 40

Stitches: 38594  
Colors: 4  
Height: 5.79 in  
Width: 4.37 in  
Zoom: 1.11



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 25  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.4 mm  
Right: 55.4 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.29 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 666.51ft  
Total bobbin: 243.93ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 21796 | 1000 Emerald Black | Madeira Classic 40 |
| 2. | 19 | ■   | 9651  | 1010 Light Grey    | Madeira Classic 40 |
| 3. | 13 | ■   | 443   | 1001 Super White   | Madeira Classic 40 |
| 4. | 4  | ■   | 6702  | 1064 golden        | Madeira Classic 40 |

# Production Worksheet

Wilcom TrueSizer  
Design: E-22528 8x8  
Colorway: Madeira Classic 40

Stitches: 59306  
Colors: 4  
Height: 7.79 in  
Width: 5.85 in  
Zoom: 0.83



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 25  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 74.2 mm  
Right: 74.2 mm  
Up: 98.9 mm  
Down: 98.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 45.54 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1098.37ft  
Total bobbin: 419.31ft



### Stop Sequence:

| #  | N# | St. | Code  | Description        | Brand              |
|----|----|-----|-------|--------------------|--------------------|
| 1. | 14 | ■   | 34434 | 1000 Emerald Black | Madeira Classic 40 |
| 2. | 19 | ■   | 14134 | 1010 Light Grey    | Madeira Classic 40 |
| 3. | 13 | □   | 592   | 1001 Super White   | Madeira Classic 40 |
| 4. | 4  | ■   | 10144 | 1064 golden        | Madeira Classic 40 |