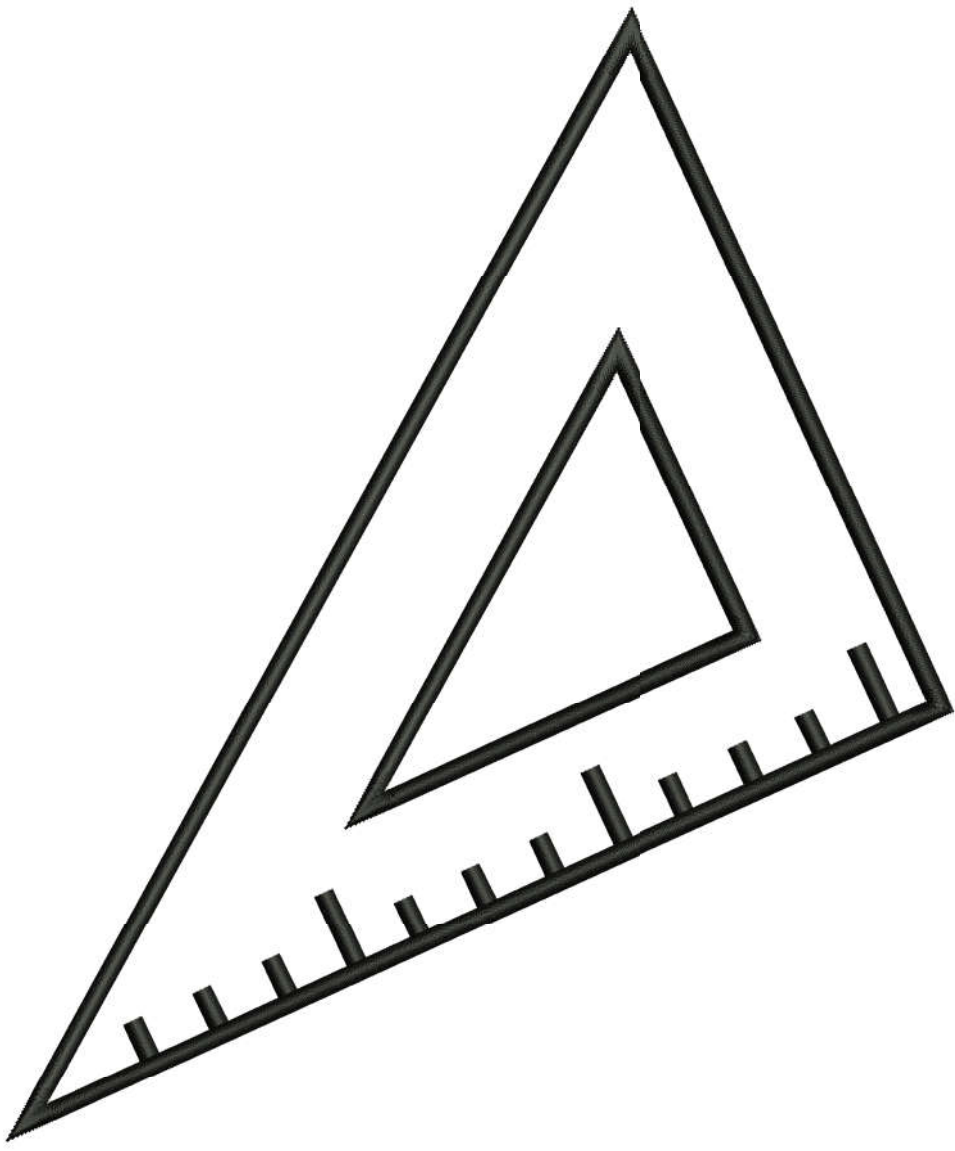


# Production Worksheet

Wilcom TrueSizer  
Design: E-20341 8x8  
Colorway: Madeira Classic 40

Stitches: 5703  
Colors: 1  
Height: 7.79 in  
Width: 6.48 in  
Zoom: 0.76



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 82.4 mm  
Right: 82.4 mm  
Up: 98.9 mm  
Down: 98.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 50.52 in<sup>2</sup>  
Max Stitch: 7.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 124.01ft  
Total bobbin: 50.92ft

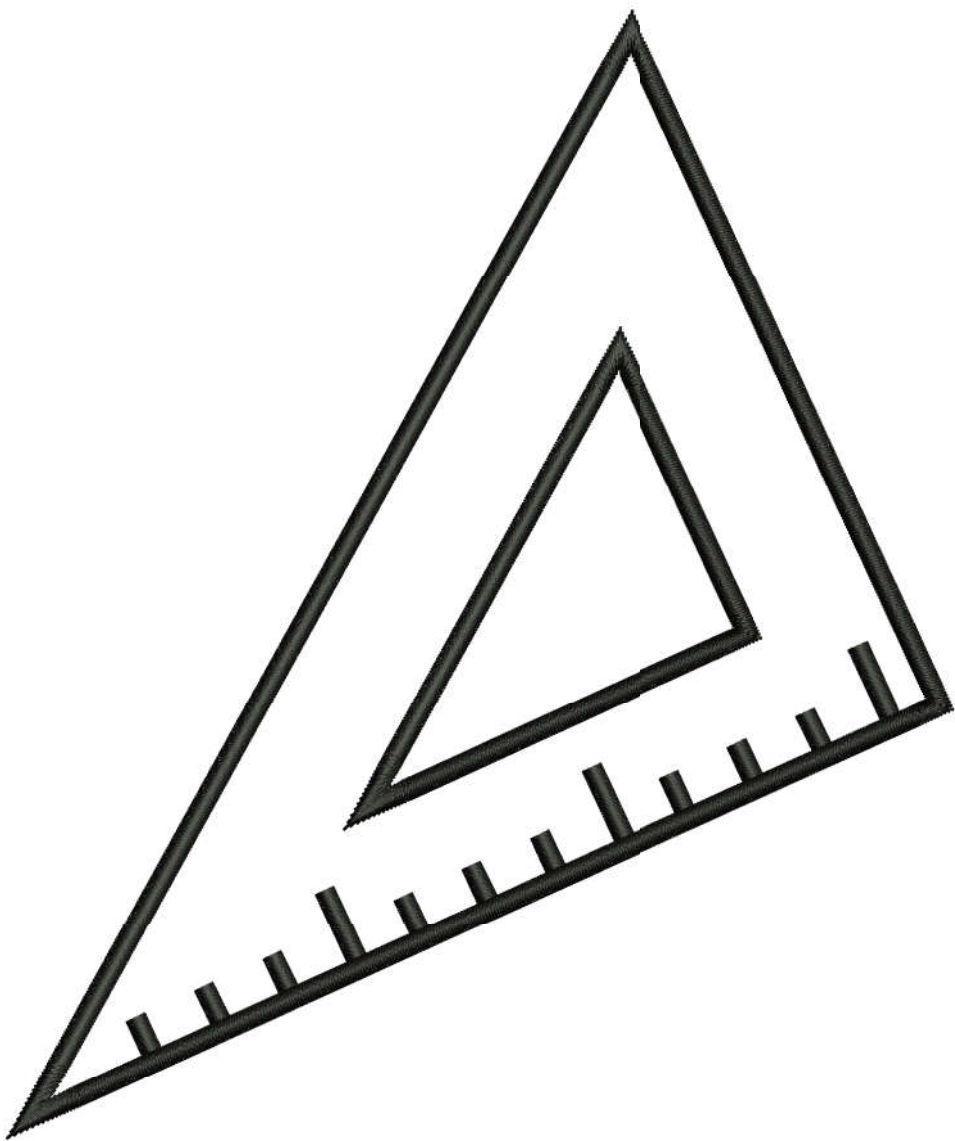
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5701	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20341 6x6  
Colorway: Madeira Classic 40

Stitches: 4017  
Colors: 1  
Height: 5.81 in  
Width: 4.85 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.7 mm  
Right: 61.7 mm  
Up: 73.8 mm  
Down: 73.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 28.20 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 76.87ft  
Total bobbin: 29.55ft

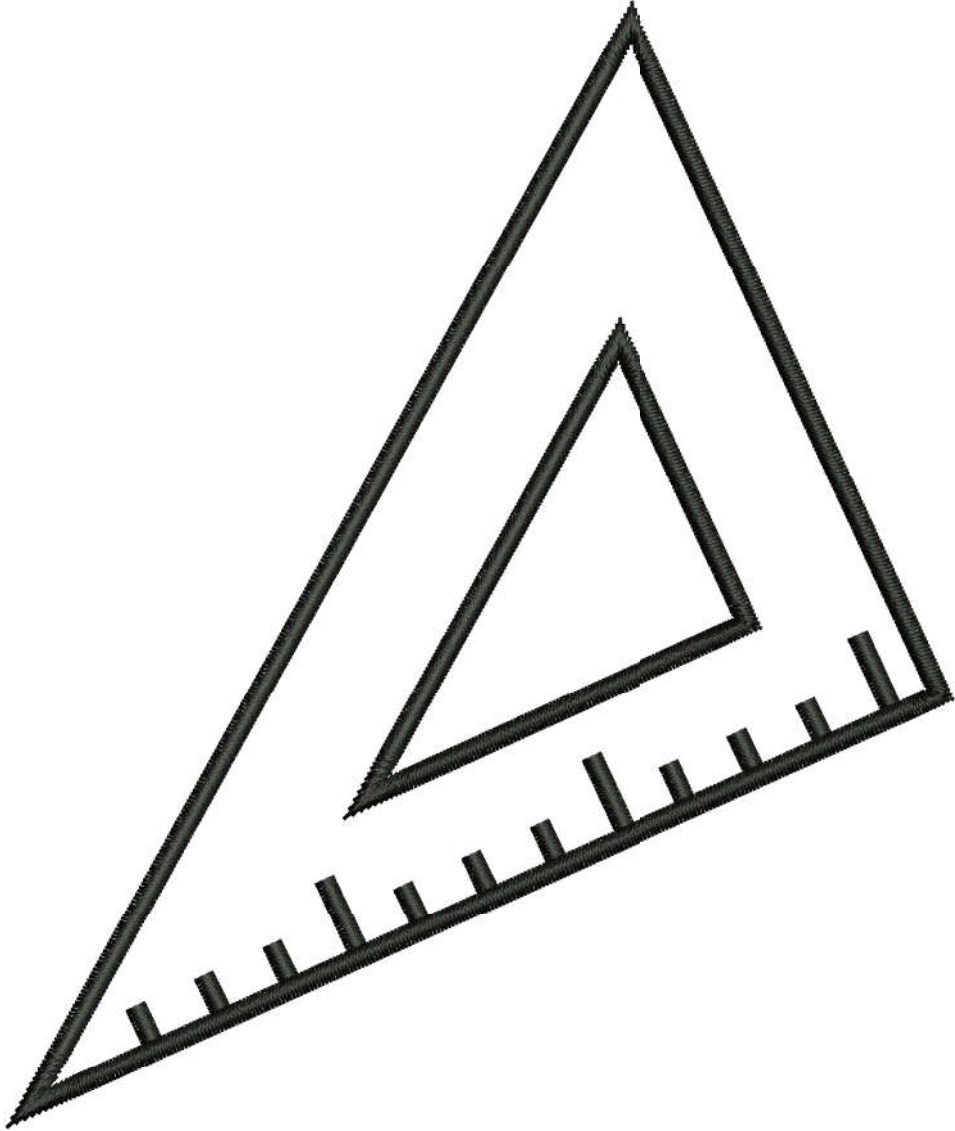
### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4015	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20341 5x5  
Colorway: Madeira Classic 40

Stitches: 3180  
Colors: 1  
Height: 4.81 in  
Width: 4.03 in  
Zoom: 1.22



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 2  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 51.2 mm  
Right: 51.2 mm  
Up: 61.1 mm  
Down: 61.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 19.40 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 54.50ft  
Total bobbin: 19.54ft

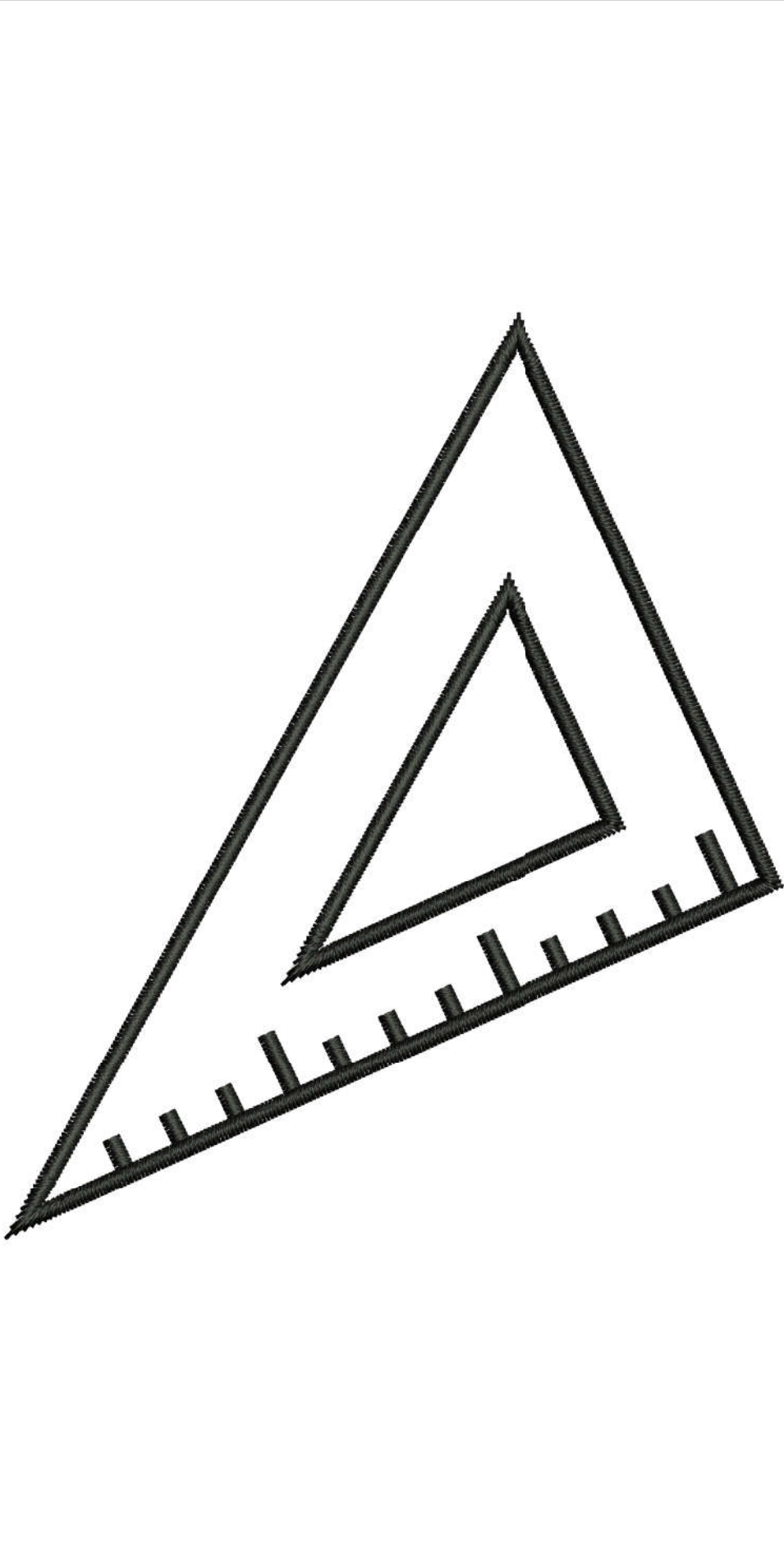
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	3178	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20341 4x4  
Colorway: Madeira Classic 40

Stitches: 2493  
Colors: 1  
Height: 3.81 in  
Width: 3.19 in  
Zoom: 1.54



Machine format: Tajima  
 Color changes: 0  
 Stops: 1  
 Trims: 2  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 40.5 mm  
 Right: 40.5 mm  
 Up: 48.4 mm  
 Down: 48.4 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 12.15 in<sup>2</sup>  
 Max Stitch: 6.4 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.4 mm  
 Total Thread: 38.49ft  
 Total bobbin: 12.72ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2491	1000 Emerald Black	Madeira Classic 40