

Production Worksheet

Wilcom TrueSizer

Design: E-20715 4x4

Colorway: Madeira Classic 40

Stitches: 7935

Colors: 1

Height: 3.80 in

Width: 3.27 in

Zoom: 1.50



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.6 mm
Right: 41.6 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.45 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 142.84ft
Total bobbin: 53.40ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7933	1000 Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20715 5x5
Colorway: Madeira Classic 40

Stitches: 11116
Colors: 1
Height: 4.80 in
Width: 4.14 in
Zoom: 1.17



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 52.6 mm
 Right: 52.6 mm
 Up: 61.0 mm
 Down: 61.0 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 19.89 in²
 Max Stitch: 6.4 mm
 Min Stitch: 0.4 mm
 Max jump: 6.6 mm
 Total Thread: 213.75ft
 Total bobbin: 83.06ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	11114	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20715 6x6
Colorway: Madeira Classic 40

Stitches: 14709
Colors: 1
Height: 5.80 in
Width: 4.98 in
Zoom: 0.97



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 63.3 mm
Right: 63.3 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 28.91 in²
Max Stitch: 6.4 mm
Min Stitch: 0.4 mm
Max jump: 6.4 mm
Total Thread: 298.34ft
Total bobbin: 119.21ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14707	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20715 8x8
Colorway: Madeira Classic 40

Stitches: 23315
Colors: 1
Height: 7.80 in
Width: 6.67 in
Zoom: 0.73



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 1
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 84.7 mm
 Right: 84.7 mm
 Up: 99.1 mm
 Down: 99.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 52.07 in²
 Max Stitch: 6.7 mm
 Min Stitch: 0.4 mm
 Max jump: 6.7 mm
 Total Thread: 511.39ft
 Total bobbin: 212.00ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23313	1000 Emerald Black	Madeira Classic 40