

Production Worksheet

Wilcom TrueSizer
Design: E-20875 4x4
Colorway: Madeira Classic 40

Stitches: 19364
Colors: 3
Height: 3.84 in
Width: 3.82 in
Zoom: 1.30



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.5 mm
Right: 48.5 mm
Up: 48.7 mm
Down: 48.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.64 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 388.86ft
Total bobbin: 154.36ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		11819 1064	golden	Madeira Classic 40
2.	1		7143 1103	drak green	Madeira Classic 40
3.	9		400 1281	Marron	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20875 5x5
Colorway: Madeira Classic 40

Stitches: 28718
Colors: 3
Height: 4.84 in
Width: 4.82 in
Zoom: 1.03



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.2 mm
Right: 61.2 mm
Up: 61.4 mm
Down: 61.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.29 in²
Max Stitch: 8.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 599.99ft
Total bobbin: 243.10ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		17873 1064	golden	Madeira Classic 40
2.	1		10315 1103	drak green	Madeira Classic 40
3.	9		528 1281	Marron	Madeira Classic 40

Production Worksheet




Wilcom TrueSizer
Design: E-20875 6x6
Colorway: Madeira Classic 40

Stitches: 40400
Colors: 3
Height: 5.89 in
Width: 5.90 in
Zoom: 0.84



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 6
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 74.9 mm
Right: 74.9 mm
Up: 74.9 mm
Down: 74.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 34.77 in²
Max Stitch: 9.9 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 871.30ft
Total bobbin: 358.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		25508 1064	golden	Madeira Classic 40
2.	24		14223 1158	Drak Brown	Madeira Classic 40
3.	9		667 1281	Marron	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20875 8x8
Colorway: Madeira Classic 40

Stitches: 66758
Colors: 3
Height: 7.84 in
Width: 7.82 in
Zoom: 0.64



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.3 mm
Right: 99.3 mm
Up: 99.5 mm
Down: 99.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.24 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 1497.39ft
Total bobbin: 626.98ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		42860 1064	golden	Madeira Classic 40
2.	24		22919 1158	Drak Brown	Madeira Classic 40
3.	9		977 1281	Marron	Madeira Classic 40

