

# Production Worksheet

Wilcom TrueSizer  
Design: E-21489 8x8  
Colorway: Madeira Classic 40

Stitches: 49314  
Colors: 7  
Height: 7.00 in  
Width: 6.00 in  
Zoom: 0.81



Machine format: Tajima  
Color changes: 11  
Stops: 12  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 76.2 mm  
Right: 76.2 mm  
Up: 88.9 mm  
Down: 88.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 41.99 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 908.65ft  
Total bobbin: 344.18ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	1690	1066	Fune / Sand	Madeira Classic 40
2.	14	7272	1000	Emerald Black	Madeira Classic 40
3.	13	4262	1001	Super White	Madeira Classic 40
4.	3	6583	1146	Red	Madeira Classic 40
5.	4	371	1064	golden	Madeira Classic 40
6.	14	9082	1000	Emerald Black	Madeira Classic 40
7.	16	1962	1066	Fune / Sand	Madeira Classic 40
8.	15	207	1321	Light Pink	Madeira Classic 40
9.	6	118	1309	Pink	Madeira Classic 40
10.	13	9798	1001	Super White	Madeira Classic 40
11.	3	2728	1146	Red	Madeira Classic 40
12.	14	5239	1000	Emerald Black	Madeira Classic 40