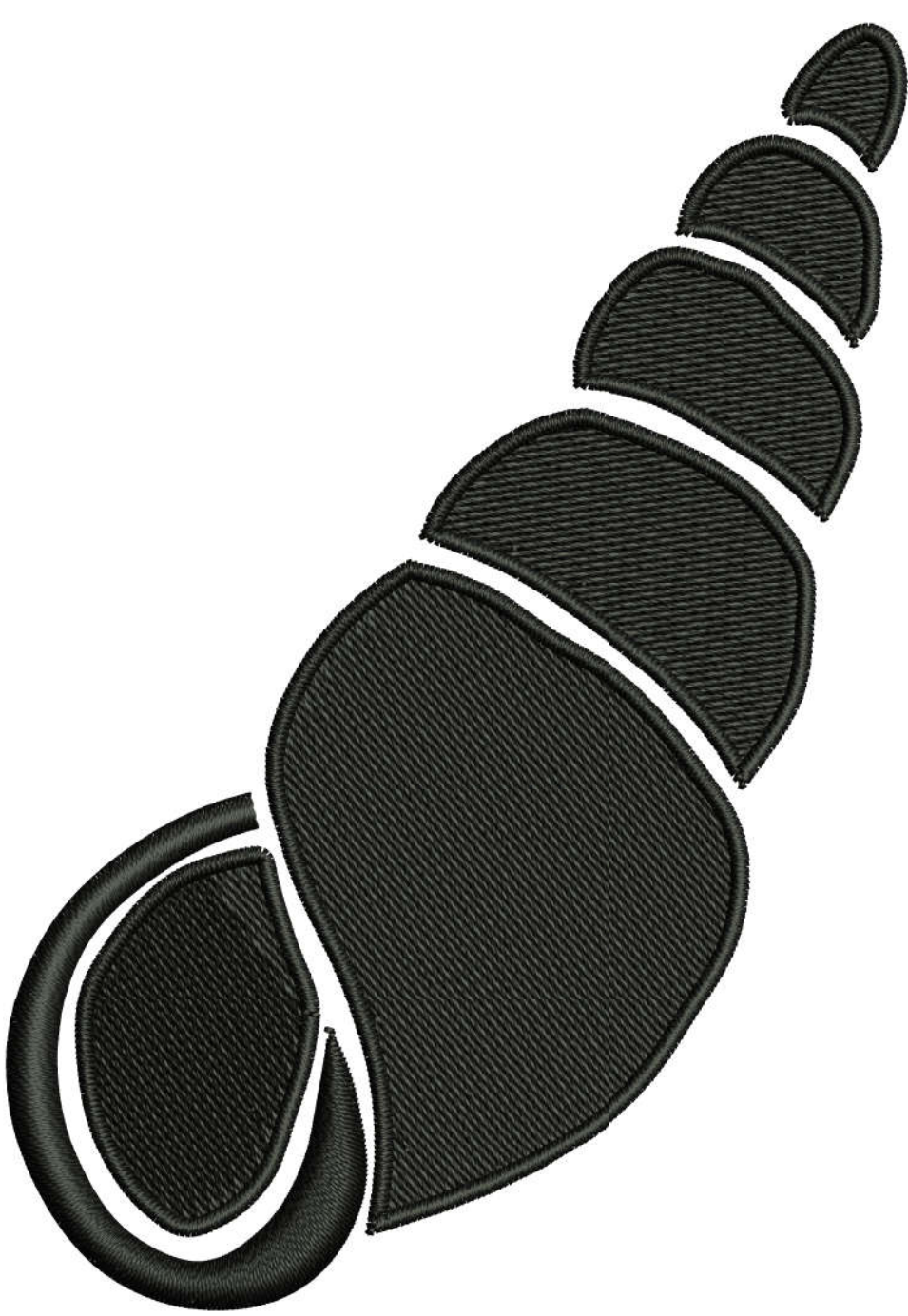


Production Worksheet

Wilcom TrueSizer
Design: E-20388 4x4
Colorway: Madeira Classic 40

Stitches: 7722
Colors: 1
Height: 3.85 in
Width: 2.69 in
Zoom: 1.83



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 34.1 mm
Right: 34.1 mm
Up: 48.9 mm
Down: 48.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.34 in²
Max Stitch: 6.0 mm
Min Stitch: 0.3 mm
Max jump: 6.3 mm
Total Thread: 141.51ft
Total bobbin: 53.44ft

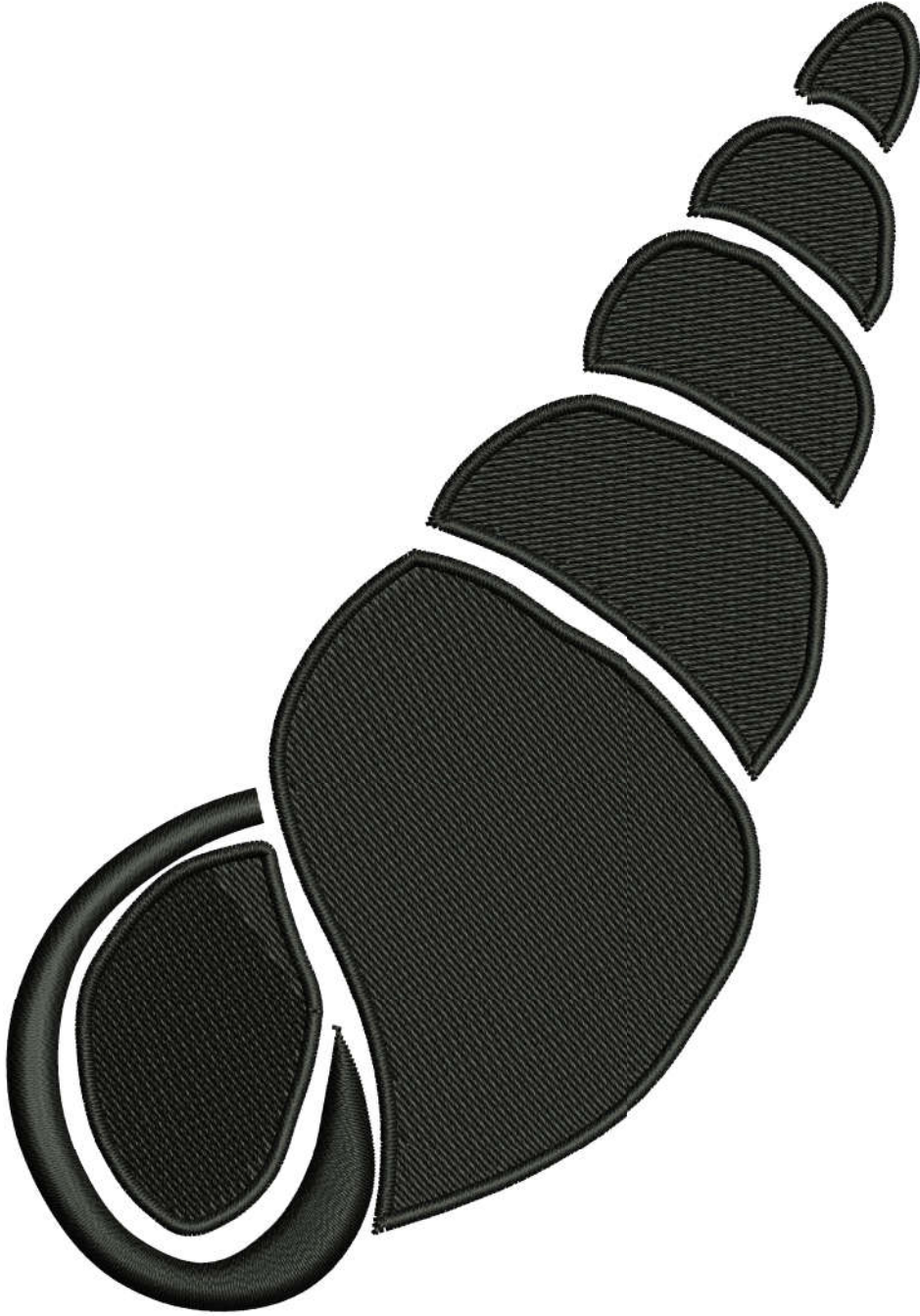
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7720	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20388 5x5
Colorway: Madeira Classic 40

Stitches: 10979
Colors: 1
Height: 4.85 in
Width: 3.38 in
Zoom: 1.43



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 8
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 42.9 mm
 Right: 42.9 mm
 Up: 61.5 mm
 Down: 61.5 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 16.37 in²
 Max Stitch: 6.9 mm
 Min Stitch: 0.3 mm
 Max jump: 6.9 mm
 Total Thread: 212.90ft
 Total bobbin: 83.08ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10977	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20388 6x6
Colorway: Madeira Classic 40

Stitches: 14717
Colors: 1
Height: 5.85 in
Width: 4.07 in
Zoom: 1.19



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 51.7 mm
Right: 51.8 mm
Up: 74.3 mm
Down: 74.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 23.85 in²
Max Stitch: 7.1 mm
Min Stitch: 0.4 mm
Max jump: 6.8 mm
Total Thread: 302.71ft
Total bobbin: 121.77ft

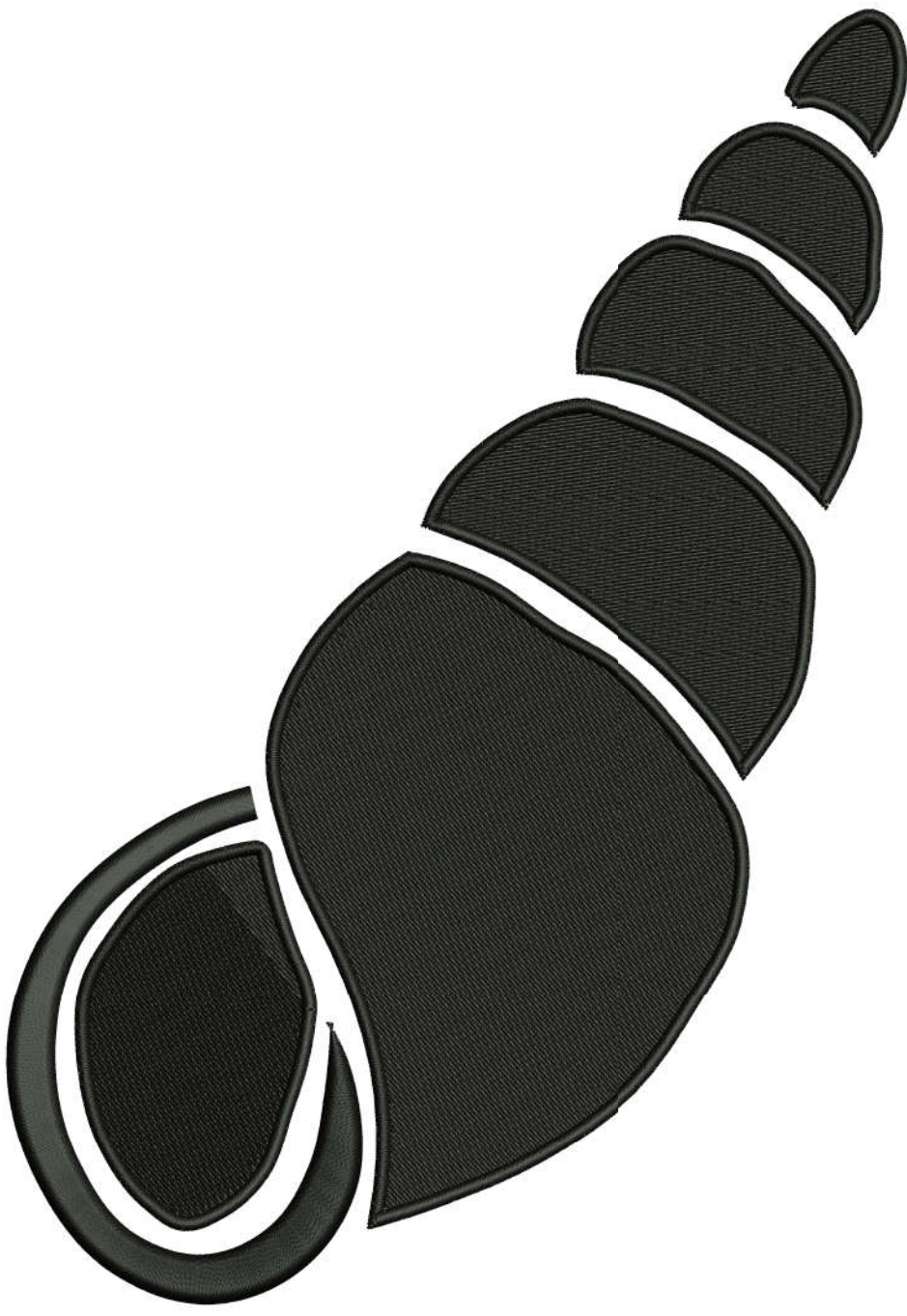
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14715	1000 Emerald Black	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20388 8x8
Colorway: Madeira Classic 40

Stitches: 23644
Colors: 1
Height: 7.85 in
Width: 5.45 in
Zoom: 0.89



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 7
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 69.2 mm
Right: 69.2 mm
Up: 99.7 mm
Down: 99.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 42.74 in²
Max Stitch: 7.7 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 511.52ft
Total bobbin: 210.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23642	1000 Emerald Black	Madeira Classic 40