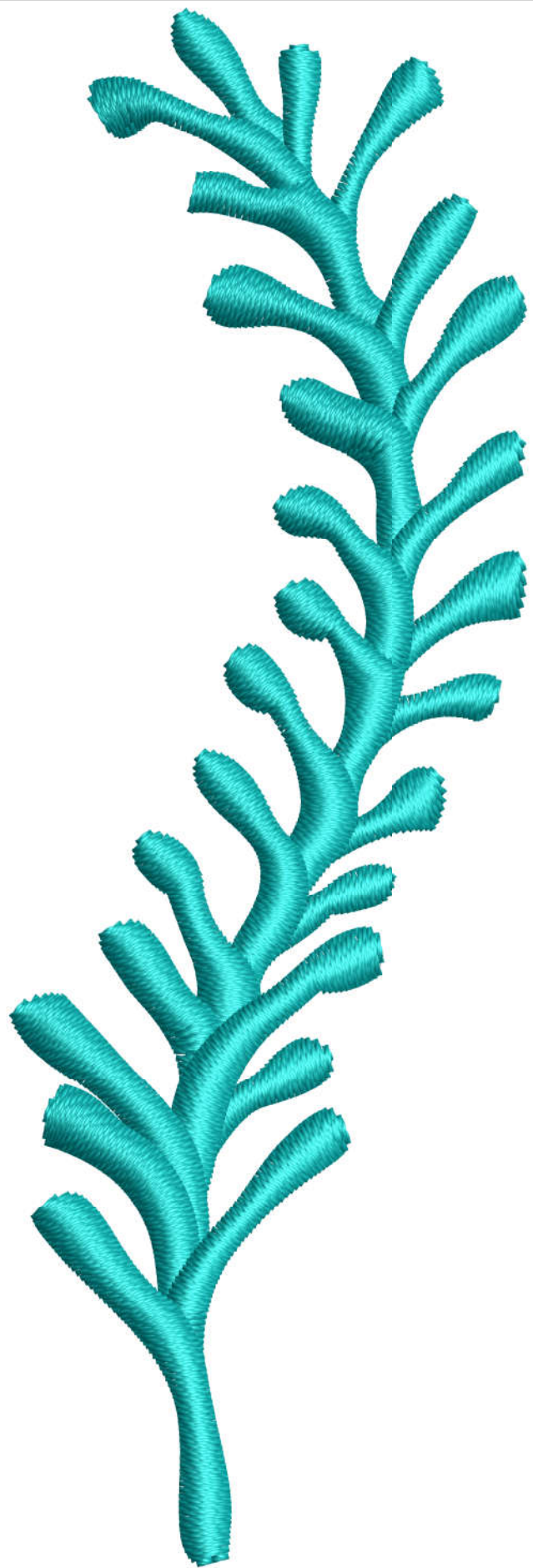


Production Worksheet

Wilcom TrueSizer
Design: E-20639 4x4
Colorway: Madeira Classic 40

Stitches: 2890
Colors: 1
Height: 3.80 in
Width: 1.26 in
Zoom: 2.55



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 15.9 mm
Right: 15.9 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 4.78 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 50.36ft
Total bobbin: 18.22ft

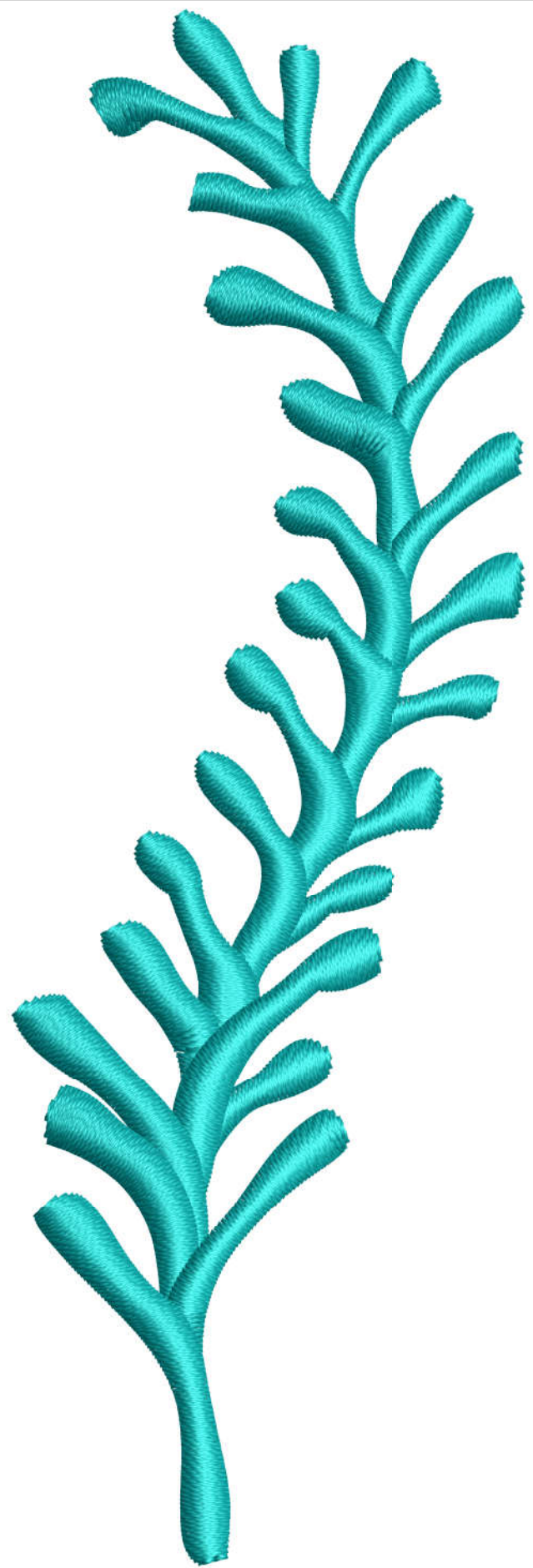
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	2888	1094 Sky	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20639 5x5
Colorway: Madeira Classic 40

Stitches: 3712
Colors: 1
Height: 4.80 in
Width: 1.57 in
Zoom: 2.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 20.0 mm
Right: 20.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.56 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 72.25ft
Total bobbin: 27.99ft

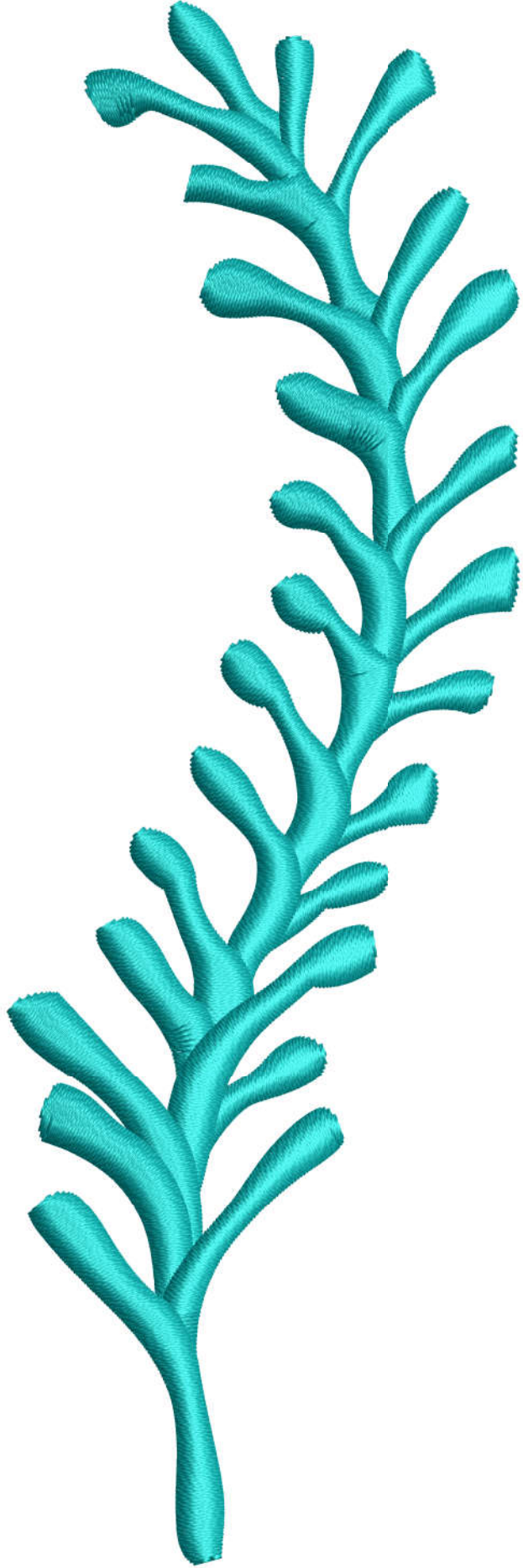
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	3710	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20639 6x6
Colorway: Madeira Classic 40

Stitches: 4670
Colors: 1
Height: 5.80 in
Width: 1.89 in
Zoom: 1.67



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 24.0 mm
Right: 24.0 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.98 in²
Max Stitch: 6.4 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 99.04ft
Total bobbin: 40.14ft

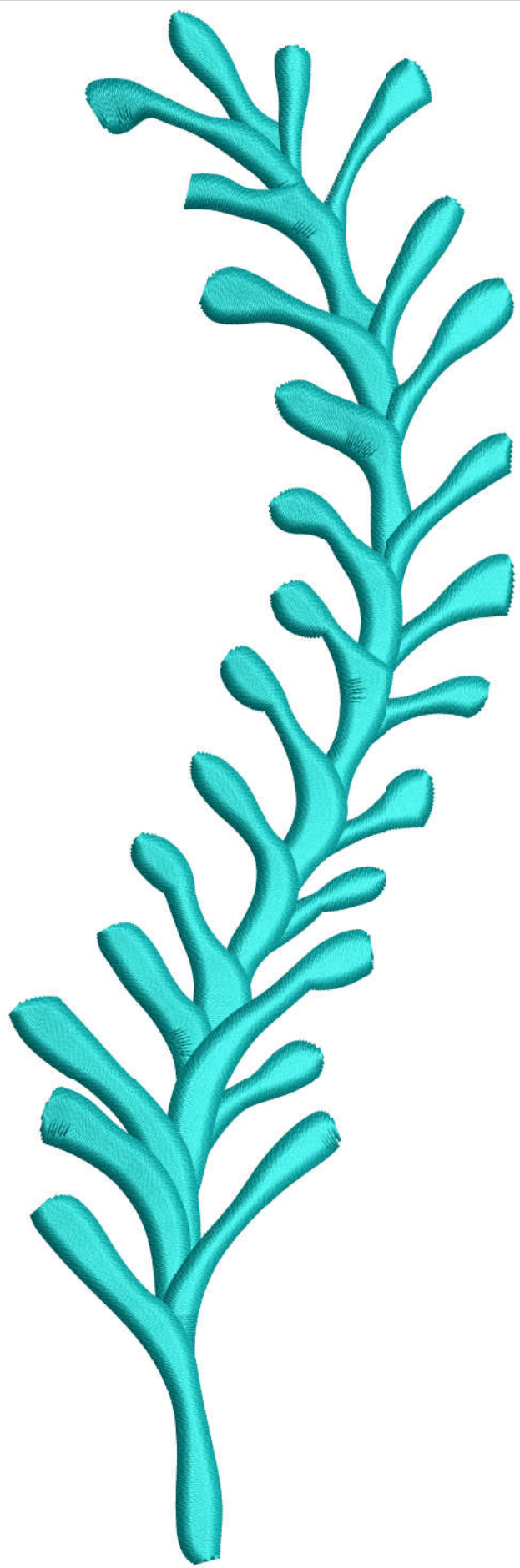
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	4668	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20639 8x8
Colorway: Madeira Classic 40

Stitches: 6867
Colors: 1
Height: 7.80 in
Width: 2.53 in
Zoom: 1.24



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 32.1 mm
Right: 32.1 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.72 in²
Max Stitch: 7.5 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 168.29ft
Total bobbin: 72.64ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	6865	1094 Sky	Madeira Classic 40