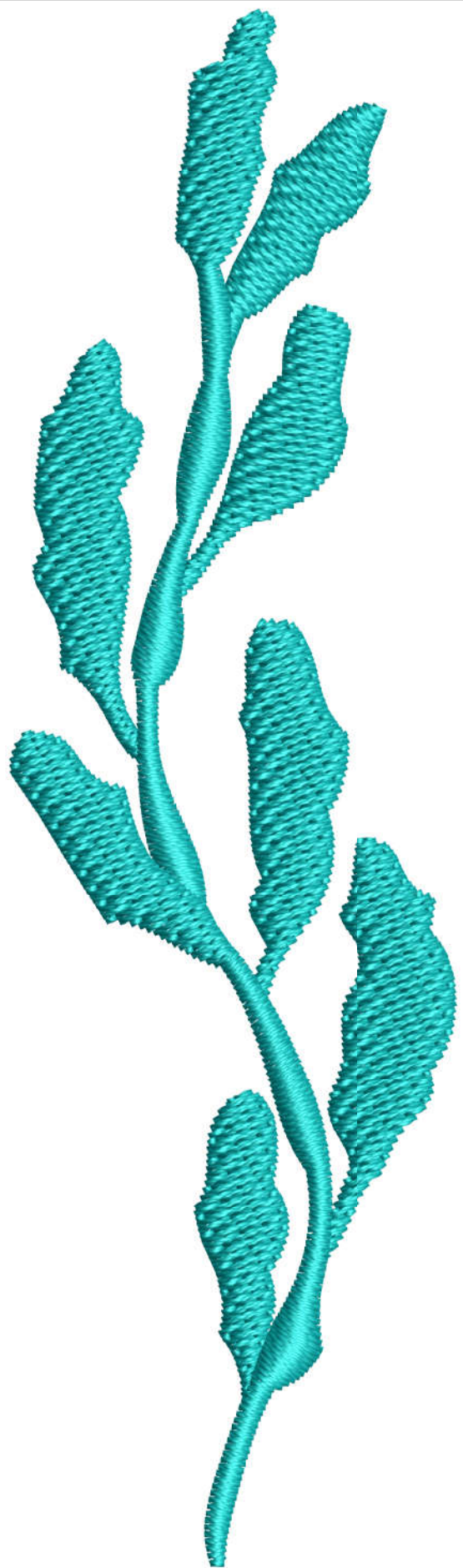


# Production Worksheet

Wilcom TrueSizer  
Design: E-20638 4x4  
Colorway: Madeira Classic 40

Stitches: 2832  
Colors: 1  
Height: 3.80 in  
Width: 1.09 in  
Zoom: 2.55



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 13.8 mm  
Right: 13.8 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 4.15 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 44.02ft  
Total bobbin: 14.69ft

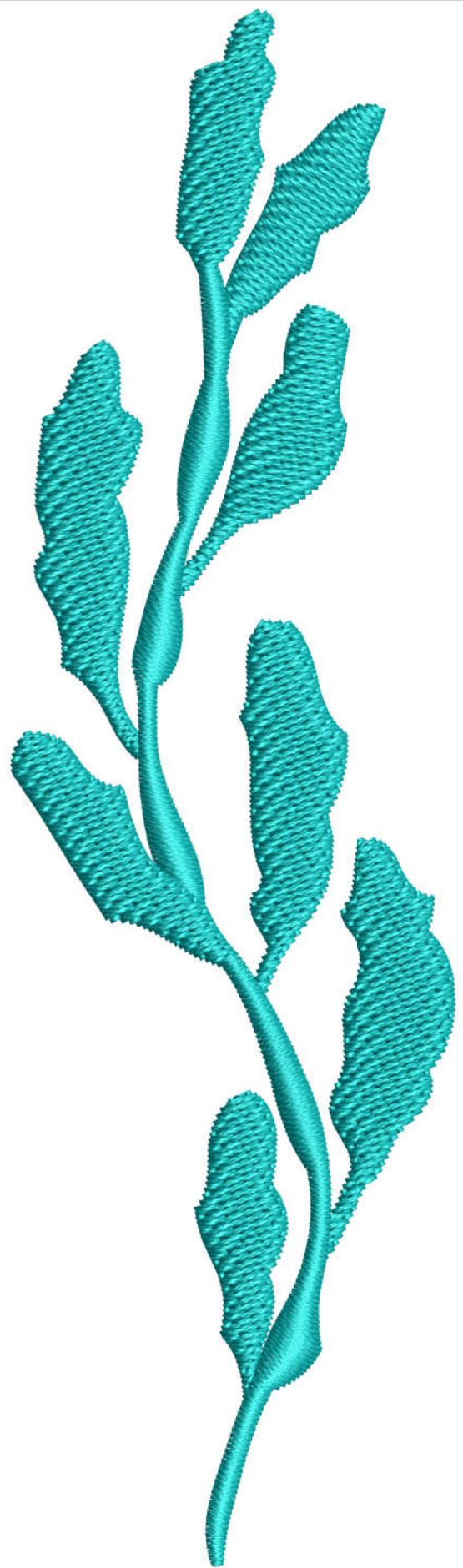
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	2830	1094 Sky	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20638 5x5  
Colorway: Madeira Classic 40

Stitches: 3825  
Colors: 1  
Height: 4.80 in  
Width: 1.37 in  
Zoom: 2.02



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 17.4 mm  
Right: 17.4 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.57 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 63.07ft  
Total bobbin: 22.11ft

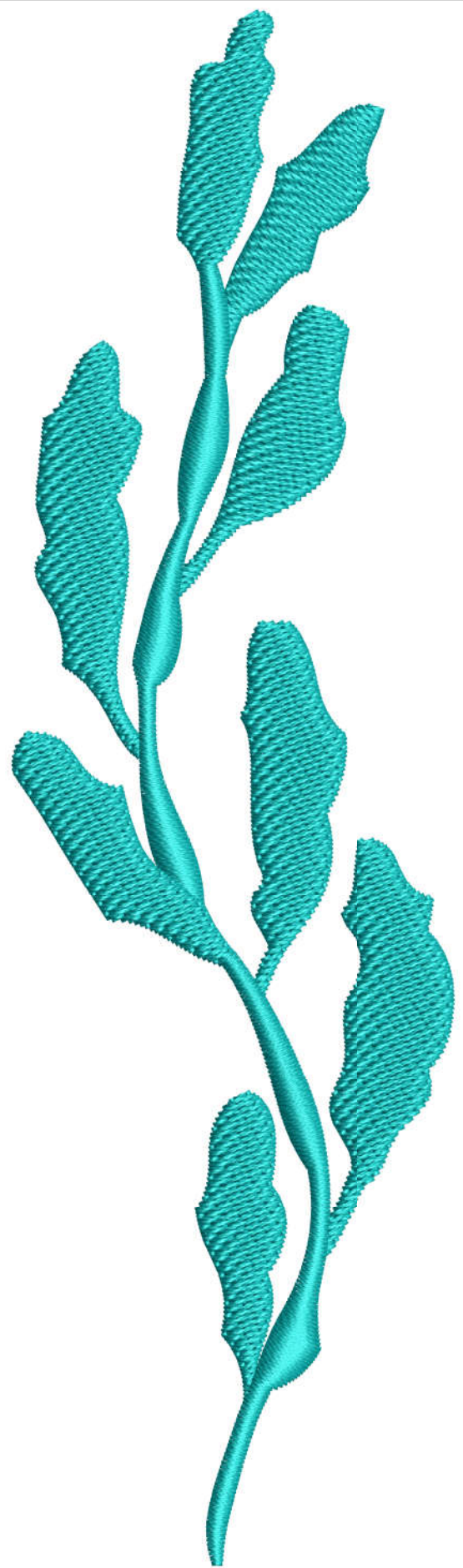
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	3823	1094 Sky	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20638 6x6  
Colorway: Madeira Classic 40

Stitches: 5054  
Colors: 1  
Height: 5.80 in  
Width: 1.65 in  
Zoom: 1.67



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 20.9 mm  
Right: 20.9 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.56 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 86.84ft  
Total bobbin: 31.42ft

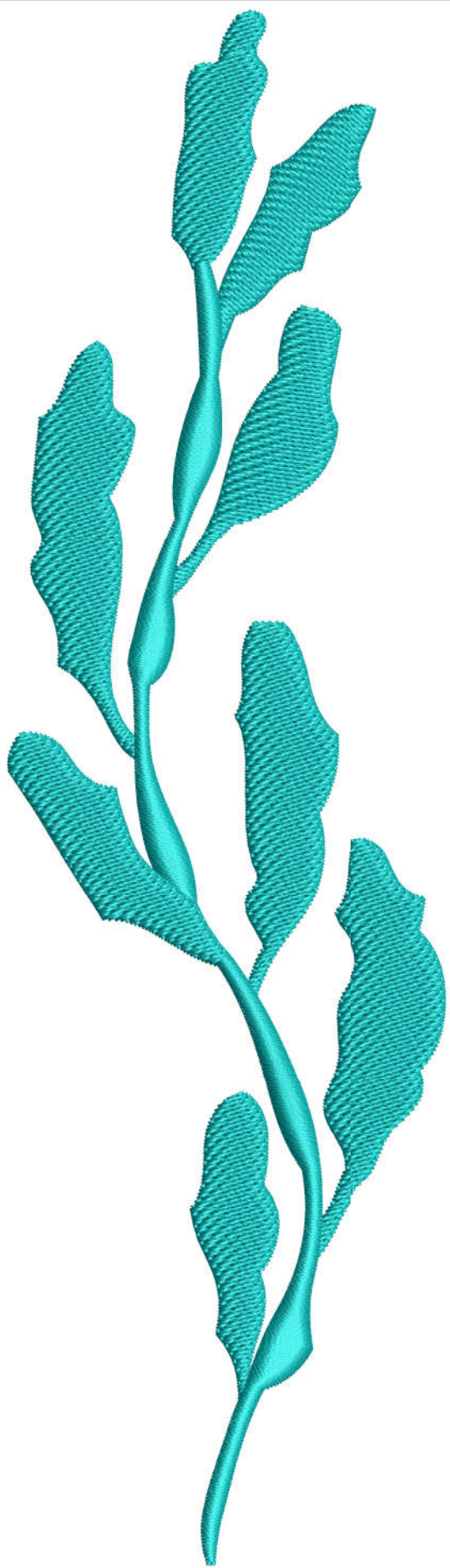
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	5052	1094 Sky	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20638 8x8  
Colorway: Madeira Classic 40

Stitches: 7654  
Colors: 1  
Height: 7.80 in  
Width: 2.20 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 28.0 mm  
Right: 27.9 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.17 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 142.24ft  
Total bobbin: 54.14ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	7652	1094 Sky	Madreira Classic 40