

# Production Worksheet

Wilcom TrueSizer  
Design: E-20355 4x4  
Colorway: Madeira Classic 40

Stitches: 27758  
Colors: 3  
Height: 3.80 in  
Width: 3.80 in  
Zoom: 1.31



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.44 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 545.30ft  
Total bobbin: 214.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9591	1066 Fune / Sand	Madeira Classic 40
2.	13		5140	1001 Super White	Madeira Classic 40
3.	5		13025	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20355 5x5  
Colorway: Madeira Classic 40

Stitches: 40066  
Colors: 3  
Height: 4.80 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.05 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 831.47ft  
Total bobbin: 336.15ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		14944	1066 Fune / Sand	Madeira Classic 40
2.	13		6576	1001 Super White	Madeira Classic 40
3.	5		18544	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20355 6x6  
Colorway: Madeira Classic 40

Stitches: 54505  
Colors: 3  
Height: 5.80 in  
Width: 5.80 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.59 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1179.57ft  
Total bobbin: 486.29ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		21281	1066 Fune / Sand	Madeira Classic 40
2.	13		8214	1001 Super White	Madeira Classic 40
3.	5		25008	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20355 8x8  
Colorway: Madeira Classic 40

Stitches: 90142  
Colors: 3  
Height: 7.80 in  
Width: 7.80 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 2  
Stops: 3  
Trims: 6  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 60.83 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 2071.67ft  
Total bobbin: 876.37ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		37818	1066 Fune / Sand	Madeira Classic 40
2.	13		11623	1001 Super White	Madeira Classic 40
3.	5		40699	1094 Sky	Madeira Classic 40