

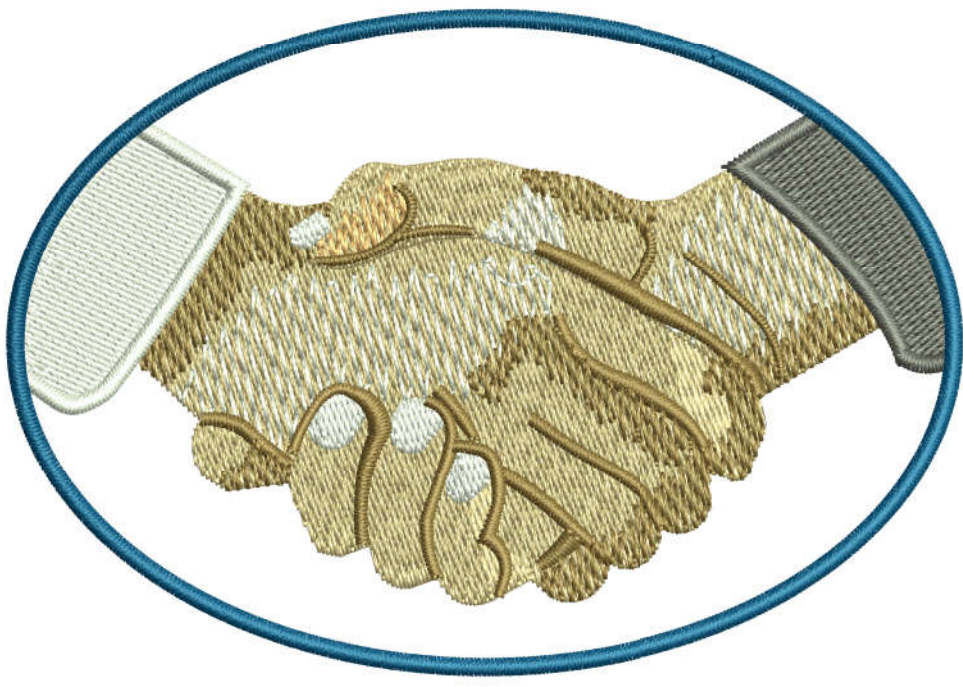
# Production Worksheet

Wilcom TrueSizer  
Design: E-22477 4x4  
Colorway: Madeira Classic 40

Stitches: 11469  
Colors: 6  
Height: 2.67 in  
Width: 3.82 in  
Zoom: 1.30



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 36  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.5 mm  
Right: 48.5 mm  
Up: 33.9 mm  
Down: 33.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.17 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.4 mm  
Max jump: 6.9 mm  
Total Thread: 207.34ft  
Total bobbin: 76.13ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	4383	1066	Fune / Sand	Madreia Classic 40
2.	25	66		Thread #5	
3.	13	173	1001	Super White	Madreia Classic 40
4.	16	899	1066	Fune / Sand	Madreia Classic 40
5.	13	461	1001	Super White	Madreia Classic 40
6.	12	2082	1191	Brown	Madreia Classic 40
7.	13	1035	1001	Super White	Madreia Classic 40
8.	18	828	1287	Mlde Grey	Madreia Classic 40
9.	8	1473	1134	Dark blue	Madreia Classic 40
10.	13	67	1001	Super White	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22477 5x7  
Colorway: Madeira Classic 40

Stitches: 28798  
Colors: 6  
Height: 4.86 in  
Width: 6.82 in  
Zoom: 0.72



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 37  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 86.6 mm  
Right: 86.6 mm  
Up: 61.7 mm  
Down: 61.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.09 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 594.82ft  
Total bobbin: 238.37ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	12825	1066	Fune / Sand	Madeira Classic 40
2.	25	130		Thread #5	
3.	13	433	1001	Super White	Madeira Classic 40
4.	16	2528	1066	Fune / Sand	Madeira Classic 40
5.	13	1082	1001	Super White	Madeira Classic 40
6.	12	4083	1191	Brown	Madeira Classic 40
7.	13	2716	1001	Super White	Madeira Classic 40
8.	18	2028	1287	Mlde Grey	Madeira Classic 40
9.	8	2852	1134	Dark blue	Madeira Classic 40
10.	13	119	1001	Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22477 6x6  
Colorway: Madeira Classic 40

Stitches: 22288  
Colors: 6  
Height: 4.16 in  
Width: 5.82 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 37  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.9 mm  
Right: 73.9 mm  
Up: 52.8 mm  
Down: 52.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 24.17 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 445.22ft  
Total bobbin: 175.03ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16		9569	1066 Fune / Sand	Madreia Classic 40
2.	25		103	Thread #5	
3.	13		331	1001 Super White	Madreia Classic 40
4.	16		1919	1066 Fune / Sand	Madreia Classic 40
5.	13		859	1001 Super White	Madreia Classic 40
6.	12		3383	1191 Brown	Madreia Classic 40
7.	13		2079	1001 Super White	Madreia Classic 40
8.	18		1566	1287 Mlde Grey	Madreia Classic 40
9.	8		2377	1134 Dark blue	Madreia Classic 40
10.	13		100	1001 Super White	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-22477 8x10  
Colorway: Madeira Classic 40

Stitches: 53359  
Colors: 6  
Height: 7.01 in  
Width: 9.82 in  
Zoom: 0.50



Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 38  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 124.7 mm  
Right: 124.7 mm  
Up: 89.0 mm  
Down: 89.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 68.77 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1182.53ft  
Total bobbin: 491.14ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	16	25563	1066	Fune / Sand	Madeira Classic 40
2.	25	227		Thread #5	
3.	13	802	1001	Super White	Madeira Classic 40
4.	16	4845	1066	Fune / Sand	Madeira Classic 40
5.	13	1984	1001	Super White	Madeira Classic 40
6.	12	6527	1191	Brown	Madeira Classic 40
7.	13	5102	1001	Super White	Madeira Classic 40
8.	18	3701	1287	Mlde Grey	Madeira Classic 40
9.	8	4405	1134	Dark blue	Madeira Classic 40
10.	13	201	1001	Super White	Madeira Classic 40