

# Production Worksheet

Wilcom TrueSizer  
Design: E-20387 4x4  
Colorway: Madeira Classic 40

Stitches: 15540  
Colors: 3  
Height: 3.63 in  
Width: 3.80 in  
Zoom: 1.28



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 46.0 mm  
Down: 46.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.76 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 312.93ft  
Total bobbin: 124.04ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	754 1000	Emerald Black	Madeira Classic 40
2.	12	■	1977 1191	Brown	Madeira Classic 40
3.	20	■	11284 1275	Powder blue	Madeira Classic 40
4.	14	■	1523 1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20387 5x5  
Colorway: Madeira Classic 40

Stitches: 22929  
Colors: 3  
Height: 4.58 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 58.2 mm  
Down: 58.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 22.00 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 480.15ft  
Total bobbin: 194.40ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1073 1000	Emerald Black	Madeira Classic 40
2.	12	■	2939 1191	Brown	Madeira Classic 40
3.	20	■	16727 1275	Powder blue	Madeira Classic 40
4.	14	■	2188 1000	Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20387 6x6  
Colorway: Madeira Classic 40

Stitches: 31568  
Colors: 3  
Height: 5.52 in  
Width: 5.80 in  
Zoom: 0.84



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.6 mm  
Right: 73.6 mm  
Up: 70.2 mm  
Down: 70.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 32.02 in<sup>2</sup>  
Max Stitch: 7.6 mm  
Min Stitch: 0.2 mm  
Max jump: 6.7 mm  
Total Thread: 680.11ft  
Total bobbin: 279.31ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	1433	1000 Emerald Black	Madeira Classic 40
2.	12	■	4079	1191 Brown	Madeira Classic 40
3.	20	■	23124	1275 Powder blue	Madeira Classic 40
4.	14	■	2930	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20387 8x8  
Colorway: Madeira Classic 40

Stitches: 53614  
Colors: 3  
Height: 7.45 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 3  
Stops: 4  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 94.7 mm  
Down: 94.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 58.11 in<sup>2</sup>  
Max Stitch: 9.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1198.75ft  
Total bobbin: 500.92ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2297	1000 Emerald Black	Madeira Classic 40
2.	12	■	7019	1191 Brown	Madeira Classic 40
3.	20	■	39405	1275 Powder blue	Madeira Classic 40
4.	14	■	4891	1000 Emerald Black	Madeira Classic 40