

# Production Worksheet

Wilcom TrueSizer  
Design: E-21051 4x4  
Colorway: Madeira Classic 40

Stitches: 6721  
Colors: 6  
Height: 2.26 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 28.8 mm  
Down: 28.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.61 in<sup>2</sup>  
Max Stitch: 11.0 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 125.18ft  
Total bobbin: 46.10ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	431 1146	Red	Madeira Classic 40
2.	14	■	327 1000	Emerald Black	Madeira Classic 40
3.	22	■	197 1239	Dark Grey	Madeira Classic 40
4.	13	□	2214 1001	Super White	Madeira Classic 40
5.	14	■	147 1000	Emerald Black	Madeira Classic 40
6.	18	■	242 1287	Mlde Grey	Madeira Classic 40
7.	19	■	531 1010	Light Grey	Madeira Classic 40
8.	22	■	2231 1239	Dark Grey	Madeira Classic 40
9.	14	■	399 1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-21051 5x5  
Colorway: Madeira Classic 40

Stitches: 9540  
Colors: 6  
Height: 2.86 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 8  
Stops: 9  
Trims: 27  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 36.4 mm  
Down: 36.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.76 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 187.31ft  
Total bobbin: 71.96ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	553 1146	Red	Madeira Classic 40
2.	14	■	420 1000	Emerald Black	Madeira Classic 40
3.	22	■	276 1239	Dark Grey	Madeira Classic 40
4.	13	□	3307 1001	Super White	Madeira Classic 40
5.	14	■	174 1000	Emerald Black	Madeira Classic 40
6.	18	■	299 1287	Mlde Grey	Madeira Classic 40
7.	19	■	709 1010	Light Grey	Madeira Classic 40
8.	22	■	3314 1239	Dark Grey	Madeira Classic 40
9.	14	■	486 1000	Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-21051 8x8  
 Colorway: Madeira Classic 40

Stitches: 21033  
 Colors: 6  
 Height: 4.66 in  
 Width: 7.80 in  
 Zoom: 0.63



Machine format: Tajima  
 Color changes: 8  
 Stops: 9  
 Trims: 29  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 99.1 mm  
 Right: 99.1 mm  
 Up: 59.2 mm  
 Down: 59.2 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 36.39 in<sup>2</sup>  
 Max Stitch: 8.5 mm  
 Min Stitch: 0.4 mm  
 Max jump: 6.9 mm  
 Total Thread: 452.45ft  
 Total bobbin: 184.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	993 1146	Red	Madeira Classic 40
2.	14	■	752 1000	Emerald Black	Madeira Classic 40
3.	22	■	594 1239	Dark Grey	Madeira Classic 40
4.	13	□	7921 1001	Super White	Madeira Classic 40
5.	14	■	275 1000	Emerald Black	Madeira Classic 40
6.	18	■	465 1287	Mlde Grey	Madeira Classic 40
7.	19	■	1351 1010	Light Grey	Madeira Classic 40
8.	22	■	7921 1239	Dark Grey	Madeira Classic 40
9.	14	■	759 1000	Emerald Black	Madeira Classic 40

