

# Production Worksheet

Wilcom TrueSizer

Design: E-21242 4x4

Colorway: Madeira Classic 40

Stitches: 12942

Colors: 12

Height: 3.36 in

Width: 2.70 in

Zoom: 1.74

# DigitEMB

www.digitemb.com

Machine format: Tajima  
 Color changes: 13  
 Stops: 14  
 Trims: 30  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 34.3 mm  
 Right: 34.3 mm  
 Up: 42.6 mm  
 Down: 42.6 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 9.07 in<sup>2</sup>  
 Max Stitch: 12.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 238.66ft  
 Total bobbin: 88.19ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	3869	1001	Super White	Madeira Classic 40
2.	29	317	1661		Madeira PolyNeon 40
3.	18	3184	1287	Mlde Grey	Madeira Classic 40
4.	16	670	1066	Fune / Sand	Madeira Classic 40
5.	6	171	1192	brown	Madeira Classic 40
6.	22	942	1199	dark grey	Madeira Classic 40
7.	18	395	1287	Mlde Grey	Madeira Classic 40
8.	12	221	1055		Madeira Classic 40
9.	14	1246	1000	Emerald Black	Madeira Classic 40
10.	28	234	1020	Peach	Madeira Classic 40
11.	26	155	1978	Light orange	Madeira PolyNeon 40
12.	23	150	1248	Light Green	Madeira Classic 40
13.	19	1229	1010	Light Grey	Madeira Classic 40
14.	18	157	1287	Mlde Grey	Madeira Classic 40

