

Production Worksheet

Wilcom TrueSizer

Design: E-20038 5x7

Colorway: Madeira Classic 40

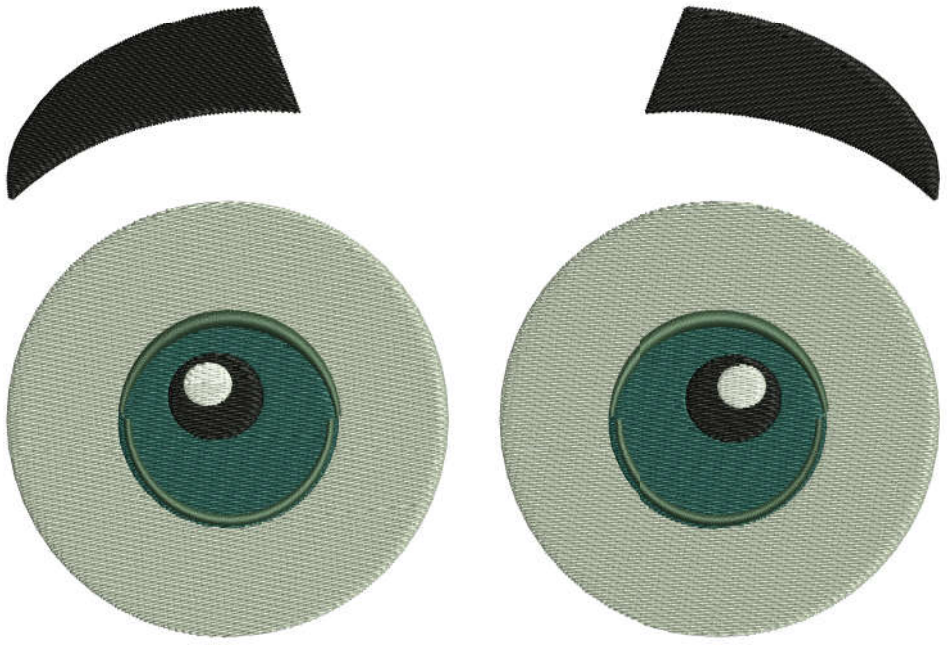
Stitches: 24227
Colors: 5
Height: 4.60 in
Width: 6.80 in
Zoom: 0.71



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.4 mm
Right: 86.4 mm
Up: 58.4 mm
Down: 58.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.28 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 515.63ft
Total bobbin: 209.99ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	Light Grey	13971	1010	Madeira Classic 40
2.	21	BLUE	4200	1290	Madeira Classic 40
3.	1	drak green	1456	1103	Madeira Classic 40
4.	14	Emerald Black	925	1000	Madeira Classic 40
5.	13	Super White	355	1001	Madeira Classic 40
6.	14	Emerald Black	3318	1000	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer

Design: E-20038 6x6

Colorway: Madeira Classic 40

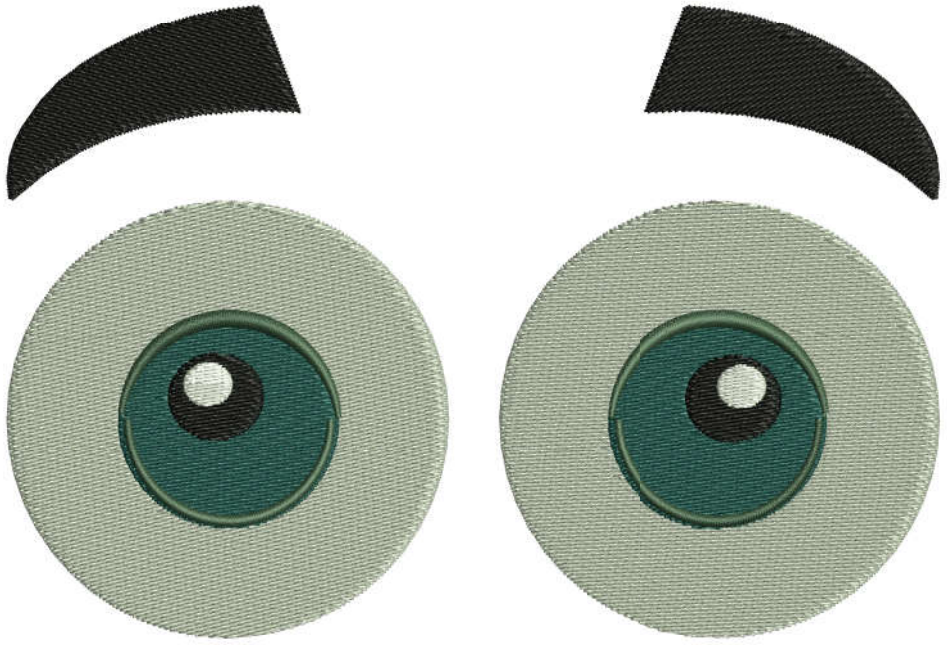
Stitches: 18348
Colors: 5
Height: 3.94 in
Width: 5.81 in
Zoom: 0.83



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 50.0 mm
Down: 50.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.87 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 383.13ft
Total bobbin: 154.33ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	10406	1010	Light Grey	Madeira Classic 40
2.	21	3157	1290	BLUE	Madeira Classic 40
3.	1	1237	1103	drak green	Madeira Classic 40
4.	14	714	1000	Emerald Black	Madeira Classic 40
5.	13	292	1001	Super White	Madeira Classic 40
6.	14	2540	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20038 5x5
Colorway: Madeira Classic 40

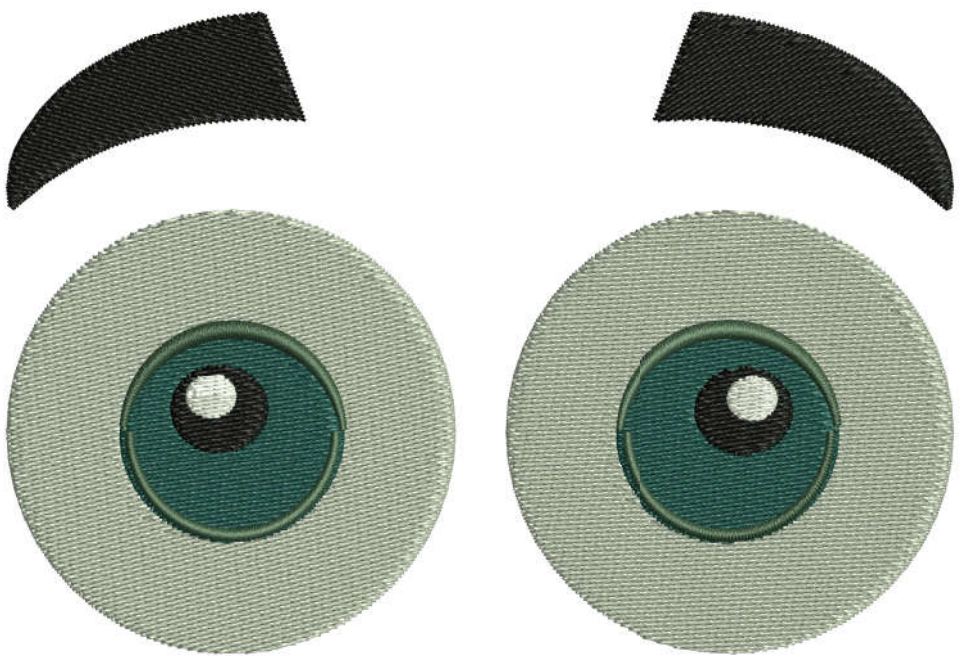
Stitches: 13313
Colors: 5
Height: 3.26 in
Width: 4.81 in
Zoom: 1.02



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 41.4 mm
Down: 41.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.69 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 270.72ft
Total bobbin: 107.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	7359	1010	Light Grey	Madeira Classic 40
2.	21	2349	1290	BLUE	Madeira Classic 40
3.	1	1019	1103	drak green	Madeira Classic 40
4.	14	516	1000	Emerald Black	Madeira Classic 40
5.	13	226	1001	Super White	Madeira Classic 40
6.	14	1842	1000	Emerald Black	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20038 4x4
Colorway: Madeira Classic 40

Stitches: 9041
Colors: 5
Height: 2.57 in
Width: 3.81 in
Zoom: 1.29



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 12
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.4 mm
Right: 48.4 mm
Up: 32.7 mm
Down: 32.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.81 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 177.24ft
Total bobbin: 68.51ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	4883	1010	Light Grey	Madeira Classic 40
2.	21	1585	1290	BLUE	Madeira Classic 40
3.	1	800	1103	drak green	Madeira Classic 40
4.	14	366	1000	Emerald Black	Madeira Classic 40
5.	13	162	1001	Super White	Madeira Classic 40
6.	14	1243	1000	Emerald Black	Madeira Classic 40

