

Production Worksheet

Wilcom TrueSizer
Design: E-22580 4x4
Colorway: Colorway 1

Stitches: 9898
Colors: 2
Height: 3.82 in
Width: 3.23 in
Zoom: 1:1



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.0 mm
Right: 41.0 mm
Up: 48.5 mm
Down: 48.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.35 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 144.43ft
Total bobbin: 46.32ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	2831	Red	
2.	13	□	4478	White	
3.	3	■	2587	Red	

Production Worksheet

Wilcom TrueSizer
Design: E-22580 5x5
Colorway: Colorway 1

Stitches: 12500
Colors: 2
Height: 4.82 in
Width: 4.09 in
Zoom: 1:1



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 52.0 mm
Right: 52.0 mm
Up: 61.2 mm
Down: 61.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 19.73 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 201.15ft
Total bobbin: 69.82ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	3571	Red	
2.	13	□	5644	White	
3.	3	■	3283	Red	

Production Worksheet

Wilcom TrueSizer
Design: E-22580 6x6
Colorway: Colorway 1

Stitches: 15255
Colors: 2
Height: 5.82 in
Width: 4.92 in
Zoom: 1:1



Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 27
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 62.5 mm
Right: 62.5 mm
Up: 73.9 mm
Down: 73.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 28.65 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 267.06ft
Total bobbin: 98.16ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	4306	Red	
2.	13	□	6835	White	
3.	3	■	4112	Red	

Production Worksheet

Wilcom TrueSizer
Design: E-22580 12x12
Colorway: Colorway 1

Stitches: 28178
Colors: 2
Height: 9.82 in
Width: 8.34 in
Zoom: 0.68

DigitEMB

www.digitemb.com

Machine format: Tajima
Color changes: 2
Stops: 3
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 105.9 mm
Right: 105.9 mm
Up: 124.7 mm
Down: 124.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 81.93 in²
Max Stitch: 8.5 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 646.73ft
Total bobbin: 272.90ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	3	■	7641	Red	
2.	13	□	12403	White	
3.	3	■	8132	Red	