

Production Worksheet

Wilcom TrueSizer
Design: E-20333 8x8
Colorway: Madeira Classic 40

Stitches: 21948
Colors: 1
Height: 4.88 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.0 mm
Right: 99.0 mm
Up: 61.9 mm
Down: 61.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 38.01 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 447.07ft
Total bobbin: 179.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	21946	1000 Emerald Black	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20333 6x6
Colorway: Madeira Classic 40

Stitches: 13906
Colors: 1
Height: 3.65 in
Width: 5.80 in
Zoom: 0.84



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.6 mm
Right: 73.6 mm
Up: 46.3 mm
Down: 46.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 21.13 in²
Max Stitch: 6.6 mm
Min Stitch: 0.4 mm
Max jump: 6.6 mm
Total Thread: 263.12ft
Total bobbin: 101.46ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13904	1000 Emerald Black	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20333 5x5
Colorway: Madeira Classic 40

Stitches: 10426
Colors: 1
Height: 3.03 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 38.4 mm
Down: 38.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.52 in²
Max Stitch: 6.2 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 188.13ft
Total bobbin: 70.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10424	1000 Emerald Black	Madreia Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20333 4x4
Colorway: Madeira Classic 40

Stitches: 7491
Colors: 1
Height: 2.41 in
Width: 3.80 in
Zoom: 1.29



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 30.7 mm
Down: 30.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.18 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 127.01ft
Total bobbin: 45.75ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7489	1000 Emerald Black	Madreia Classic 40

