Production Worksheet

Wilcom TrueSizer
Design: E-20770 4x4
Colorway: Madeira Classic 40

Stitches:	8230
Colors:	1
Height:	3.80 in
Width:	3.67 in
Zoom:	1.34

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	5
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	46.6 mm
Right:	46.6 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	13.96 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	150.62ft
Total bobbin:	56.86ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	8228	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20770 5x5
Colorway: Madeira Classic 40

Stitches:	11345
Colors:	1
Height:	4.80 in
Width:	4.65 in
Zoom:	1.04

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	5
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	59.1 mm
Right:	59.0 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	22.33 in²
Max Stitch:	6.7 mm
Min Stitch:	0.3 mm
Max jump:	6.7 mm
Total Thread:	224.32ft
Total bobbin:	88.43ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	11343	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20770 6x6

Colorway: Madeira Classic 40

Stitches:	15058
Colors:	1
Height:	5.80 in
Width:	5.60 in
Zoom:	0.87

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	6
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	71.1 mm
Right:	71.1 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	32.48 in²
Max Stitch:	7.6 mm
Min Stitch:	0.2 mm
Max jump:	6.7 mm
Total Thread:	315.21ft
Total bobbin:	127.85ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	15056	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20770 8x8
Colorway: Madeira Classic 40

Stitches:	28251
Colors:	1
Height:	7.80 in
Width:	7.49 in
Zoom:	0.65

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	0
Stops:	1
Trims:	12
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	95.1 mm
Right:	95.1 mm
Up:	99.0 mm
Down:	99.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	58.39 in²
Max Stitch:	6.8 mm
Min Stitch:	0.2 mm
Max jump:	6.8 mm
Total Thread:	534.24ft
Total bobbin:	206.35ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	14	■	28249	1000	Emerald Black	Madeira Classic 40