

# Production Worksheet

Wilcom TrueSizer  
Design: E-20882 4x4  
Colorway: Madeira Classic 40

Stitches: 11194  
Colors: 2  
Height: 3.81 in  
Width: 1.88 in  
Zoom: 2.54



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 23.9 mm  
Right: 23.9 mm  
Up: 48.4 mm  
Down: 48.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 7.16 in<sup>2</sup>  
Max Stitch: 6.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.3 mm  
Total Thread: 191.37ft  
Total bobbin: 69.29ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	7481	1239 Dark Grey	Madeira Classic 40
2.	13	□	3711	1001 Super White	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20882 5x5

Colorway: Madeira Classic 40

Stitches: 15430  
Colors: 2  
Height: 4.79 in  
Width: 2.36 in  
Zoom: 2.02



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 30.0 mm  
Right: 30.0 mm  
Up: 60.8 mm  
Down: 60.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 11.31 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.4 mm  
Total Thread: 280.67ft  
Total bobbin: 105.74ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	10746	1239 Dark Grey	Madreia Classic 40
2.	13	□	4682	1001 Super White	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20882 6x6  
Colorway: Madeira Classic 40

Stitches: 20529  
Colors: 2  
Height: 5.81 in  
Width: 2.88 in  
Zoom: 1.67



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.6 mm  
Right: 36.6 mm  
Up: 73.8 mm  
Down: 73.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 16.73 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 393.34ft  
Total bobbin: 152.68ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	14806	1239 Dark Grey	Madreira Classic 40
2.	13	□	5721	1001 Super White	Madreira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20882 8x8  
Colorway: Madeira Classic 40

Stitches: 32068  
Colors: 2  
Height: 7.79 in  
Width: 3.86 in  
Zoom: 1.24



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 13  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 49.0 mm  
Right: 49.0 mm  
Up: 98.9 mm  
Down: 98.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.07 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 662.11ft  
Total bobbin: 267.09ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	22	■	24266	1239 Dark Grey	Madeira Classic 40
2.	13	□	7800	1001 Super White	Madeira Classic 40