

Production Worksheet

Wilcom TrueSizer
Design: E-23083 4x4
Colorway: Madeira Classic 40

Stitches: 4404
Colors: 1
Height: 3.81 in
Width: 2.73 in
Zoom: 1.80



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 34.6 mm
Right: 34.6 mm
Up: 48.4 mm
Down: 48.4 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.38 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 6.1 mm
Total Thread: 70.31ft
Total bobbin: 24.15ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4402	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-23083 5x7
Colorway: Madeira Classic 40

Stitches: 8771
Colors: 1
Height: 6.74 in
Width: 4.81 in
Zoom: 1.02



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 21
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.1 mm
Right: 61.1 mm
Up: 85.6 mm
Down: 85.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.44 in²
Max Stitch: 8.2 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 177.21ft
Total bobbin: 70.52ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8769	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-23083 8x10
Colorway: Madeira Classic 40

Stitches: 23910
Colors: 1
Height: 9.82 in
Width: 6.69 in
Zoom: 0.73



Machine format: Tajima
 Color changes: 0
 Stops: 1
 Trims: 34
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 84.9 mm
 Right: 84.9 mm
 Up: 124.7 mm
 Down: 124.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 65.64 in²
 Max Stitch: 7.4 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 432.54ft
 Total bobbin: 162.96ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	23908	1000 Emerald Black	Madeira Classic 40