

# Production Worksheet

Wilcom TrueSizer

Design: E-22241 5x7

Colorway: Madeira Classic 40

Stitches: 42416  
Colors: 5  
Height: 6.75 in  
Width: 4.18 in  
Zoom: 1.16

**DigitEMB**  
www.digitemb.com

Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 22  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 53.1 mm  
Right: 53.1 mm  
Up: 85.7 mm  
Down: 85.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 28.21 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.2 mm  
Max jump: 6.9 mm  
Total Thread: 726.51ft  
Total bobbin: 263.45ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	7218	1064	golden	Madeira Classic 40
2.	13	1687	1001	Super White	Madeira Classic 40
3.	14	7793	1000	Emerald Black	Madeira Classic 40
4.	13	6140	1001	Super White	Madeira Classic 40
5.	14	6165	1000	Emerald Black	Madeira Classic 40
6.	9	1596	1281	Marron	Madeira Classic 40
7.	18	7650	1287	Mlde Grey	Madeira Classic 40
8.	4	566	1064	golden	Madeira Classic 40
9.	14	554	1000	Emerald Black	Madeira Classic 40
10.	4	3045	1064	golden	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-22241 6x6

Colorway: Madeira Classic 40

Stitches: 33902

Colors: 5

Height: 5.77 in

Width: 3.56 in

Zoom: 1.36

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Machine format: Tajima  
Color changes: 9  
Stops: 10  
Trims: 22  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 45.2 mm  
Right: 45.2 mm  
Up: 73.2 mm  
Down: 73.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.53 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 558.52ft  
Total bobbin: 197.01ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■ 5460	1064	golden	Madeira Classic 40
2.	13	□ 1266	1001	Super White	Madeira Classic 40
3.	14	■ 6737	1000	Emerald Black	Madeira Classic 40
4.	13	□ 4592	1001	Super White	Madeira Classic 40
5.	14	■ 5155	1000	Emerald Black	Madeira Classic 40
6.	9	■ 1395	1281	Marron	Madeira Classic 40
7.	18	■ 5708	1287	Mlde Grey	Madeira Classic 40
8.	4	■ 490	1064	golden	Madeira Classic 40
9.	14	■ 485	1000	Emerald Black	Madeira Classic 40
10.	4	■ 2612	1064	golden	Madeira Classic 40