

# Production Worksheet

Wilcom TrueSizer

Design: E-20539 4x4

Colorway: Madeira Classic 40

Stitches: 14592  
Colors: 4  
Height: 3.80 in  
Width: 3.43 in  
Zoom: 1.41



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 43.6 mm  
Right: 43.6 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.04 in<sup>2</sup>  
Max Stitch: 11.3 mm  
Min Stitch: 0.3 mm  
Max jump: 6.4 mm  
Total Thread: 316.33ft  
Total bobbin: 129.55ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	11662	1064 golden	Madeira Classic 40
2.	14	■	828	1000 Emerald Black	Madeira Classic 40
3.	13	□	213	1001 Super White	Madeira Classic 40
4.	14	■	591	1000 Emerald Black	Madeira Classic 40
5.	8	■	1296	1134 Dark blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20539 5x5  
Colorway: Madeira Classic 40

Stitches: 21807  
Colors: 4  
Height: 4.79 in  
Width: 4.34 in  
Zoom: 1.12



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.2 mm  
Right: 55.2 mm  
Up: 60.9 mm  
Down: 60.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.82 in<sup>2</sup>  
Max Stitch: 8.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 489.53ft  
Total bobbin: 204.13ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	17798	1064	golden	Madeira Classic 40
2.	14	1165	1000	Emerald Black	Madeira Classic 40
3.	13	313	1001	Super White	Madeira Classic 40
4.	14	818	1000	Emerald Black	Madeira Classic 40
5.	8	1711	1134	Dark blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20539 6x6  
Colorway: Madeira Classic 40

Stitches: 31771  
Colors: 4  
Height: 5.80 in  
Width: 5.23 in  
Zoom: 0.93



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 66.5 mm  
Right: 66.5 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.34 in<sup>2</sup>  
Max Stitch: 8.9 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 700.80ft  
Total bobbin: 290.58ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	25194	1064	golden	Madeira Classic 40
2.	14	1586	1000	Emerald Black	Madeira Classic 40
3.	13	431	1001	Super White	Madeira Classic 40
4.	14	1062	1000	Emerald Black	Madeira Classic 40
5.	8	3496	1134	Dark blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20539 8x8  
Colorway: Madeira Classic 40

Stitches: 54668  
Colors: 4  
Height: 7.80 in  
Width: 7.06 in  
Zoom: 0.69



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 89.7 mm  
Right: 89.7 mm  
Up: 99.0 mm  
Down: 99.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 55.08 in<sup>2</sup>  
Max Stitch: 9.1 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 1243.87ft  
Total bobbin: 523.37ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	44181	1064	golden	Madeira Classic 40
2.	14	2597	1000	Emerald Black	Madeira Classic 40
3.	13	711	1001	Super White	Madeira Classic 40
4.	14	1645	1000	Emerald Black	Madeira Classic 40
5.	8	5532	1134	Dark blue	Madeira Classic 40

