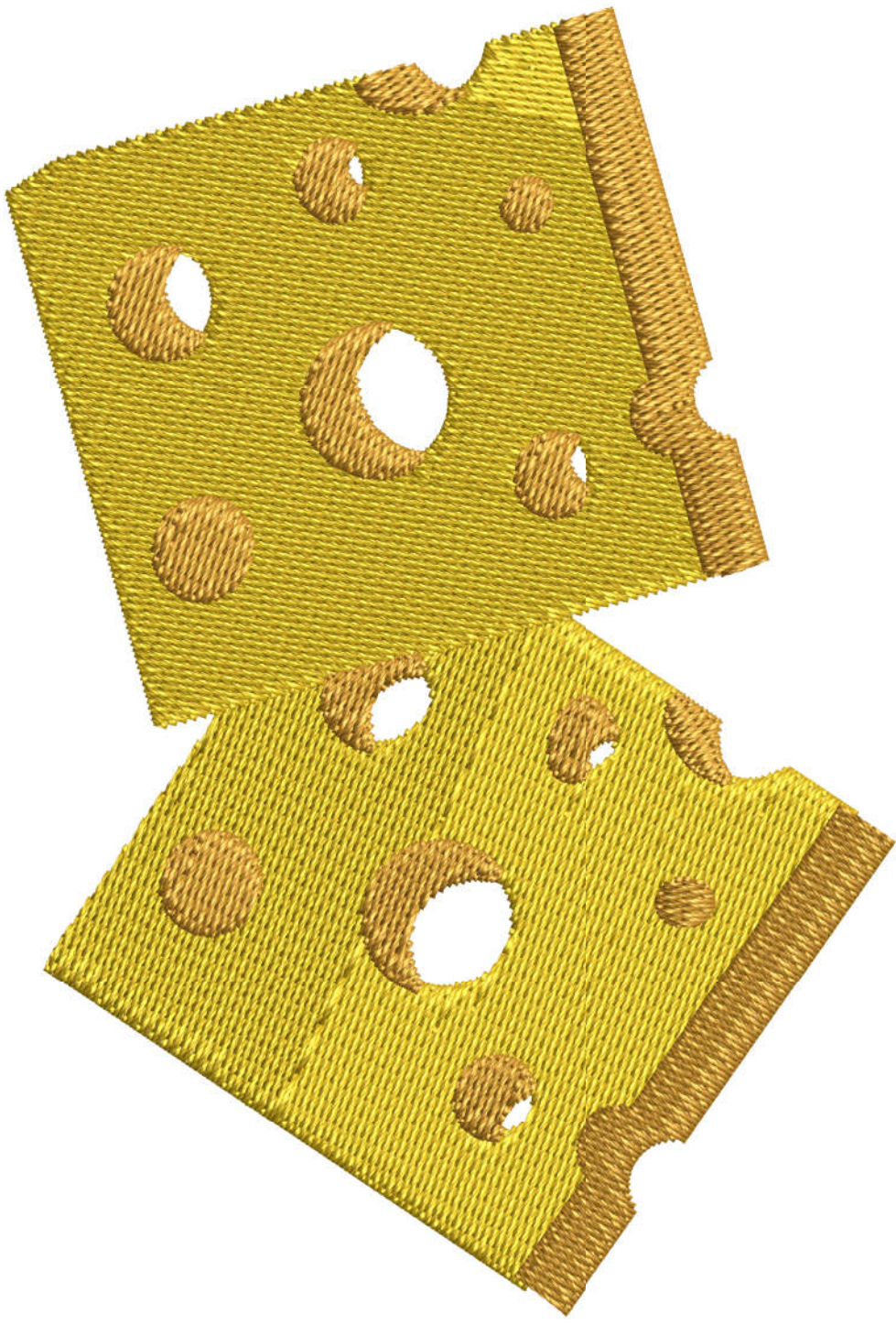


Production Worksheet

Wilcom TrueSizer
Design: E-21143 4x4
Colorway: Madeira Classic 40

Stitches: 9792
Colors: 2
Height: 3.80 in
Width: 2.58 in
Zoom: 1.95



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 32.8 mm
Right: 32.8 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 9.80 in²
Max Stitch: 6.7 mm
Min Stitch: 0.2 mm
Max jump: 6.7 mm
Total Thread: 187.88ft
Total bobbin: 72.68ft

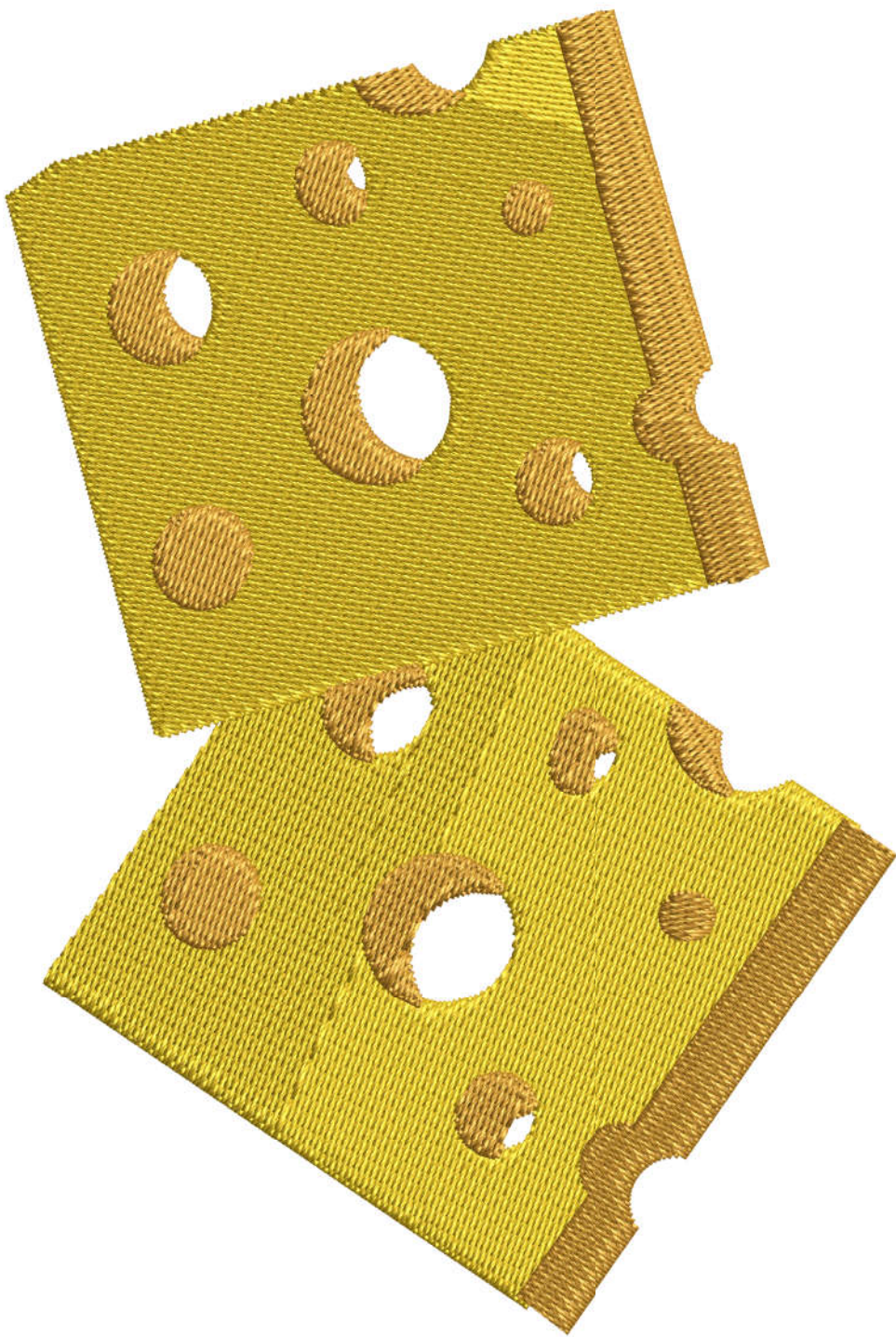
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		6872 1064	golden	Madeira Classic 40
2.	10		2918 1172	Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21143 5x5
Colorway: Madeira Classic 40

Stitches: 14201
Colors: 2
Height: 4.80 in
Width: 3.23 in
Zoom: 1.54



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 41.0 mm
Right: 41.0 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 15.50 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 283.82ft
Total bobbin: 112.39ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	10257 1064	golden	Madeira Classic 40
2.	10	■	3942 1172	Orange	Madeira Classic 40

Production Worksheet

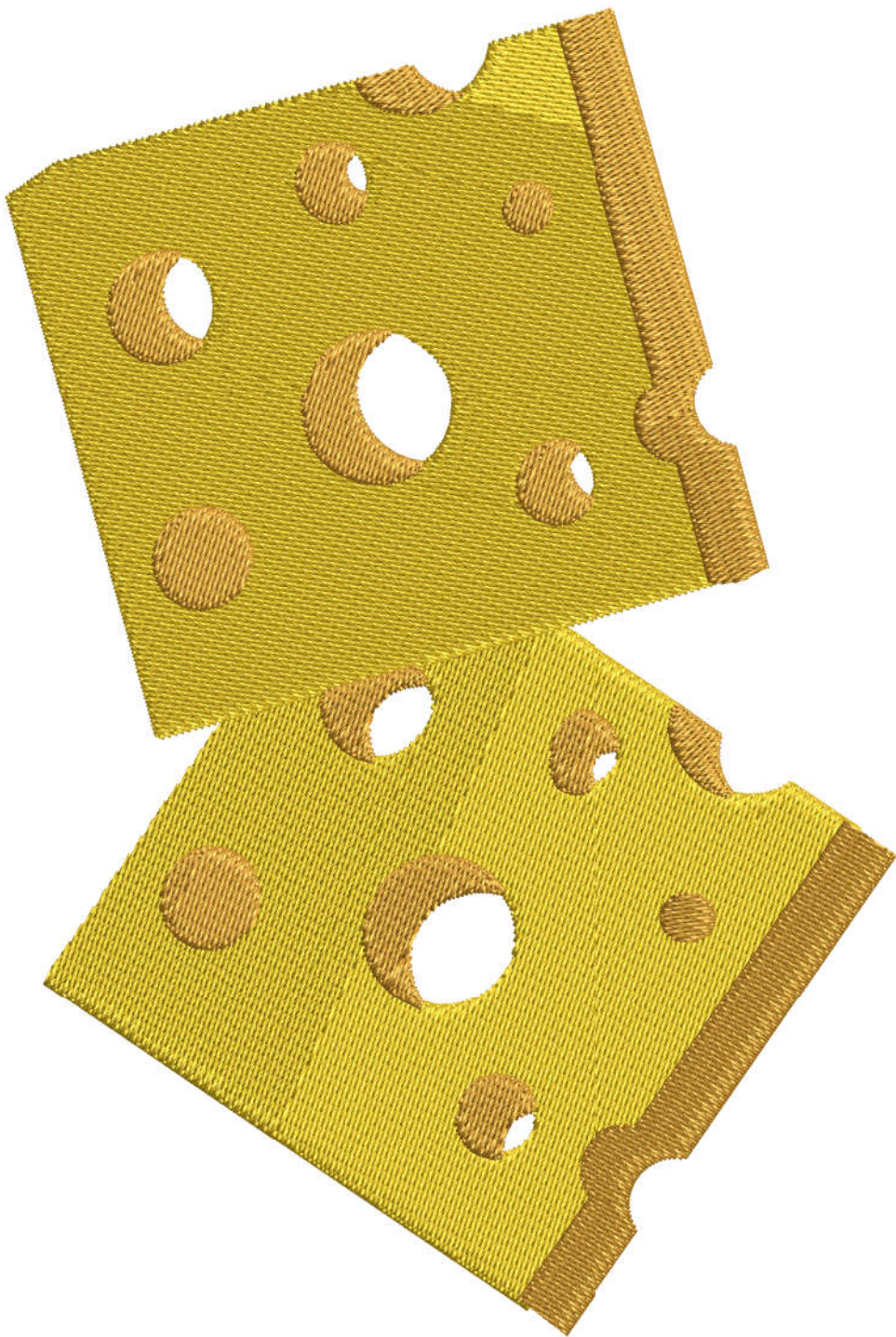
Wilcom TrueSizer

Design: E-21143 6x6

Colorway: Madeira Classic 40

Stitches: 19476
Colors: 2
Height: 5.81 in
Width: 3.89 in
Zoom: 1.28

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Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 49.4 mm
Right: 49.4 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.59 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 400.50ft
Total bobbin: 161.02ft

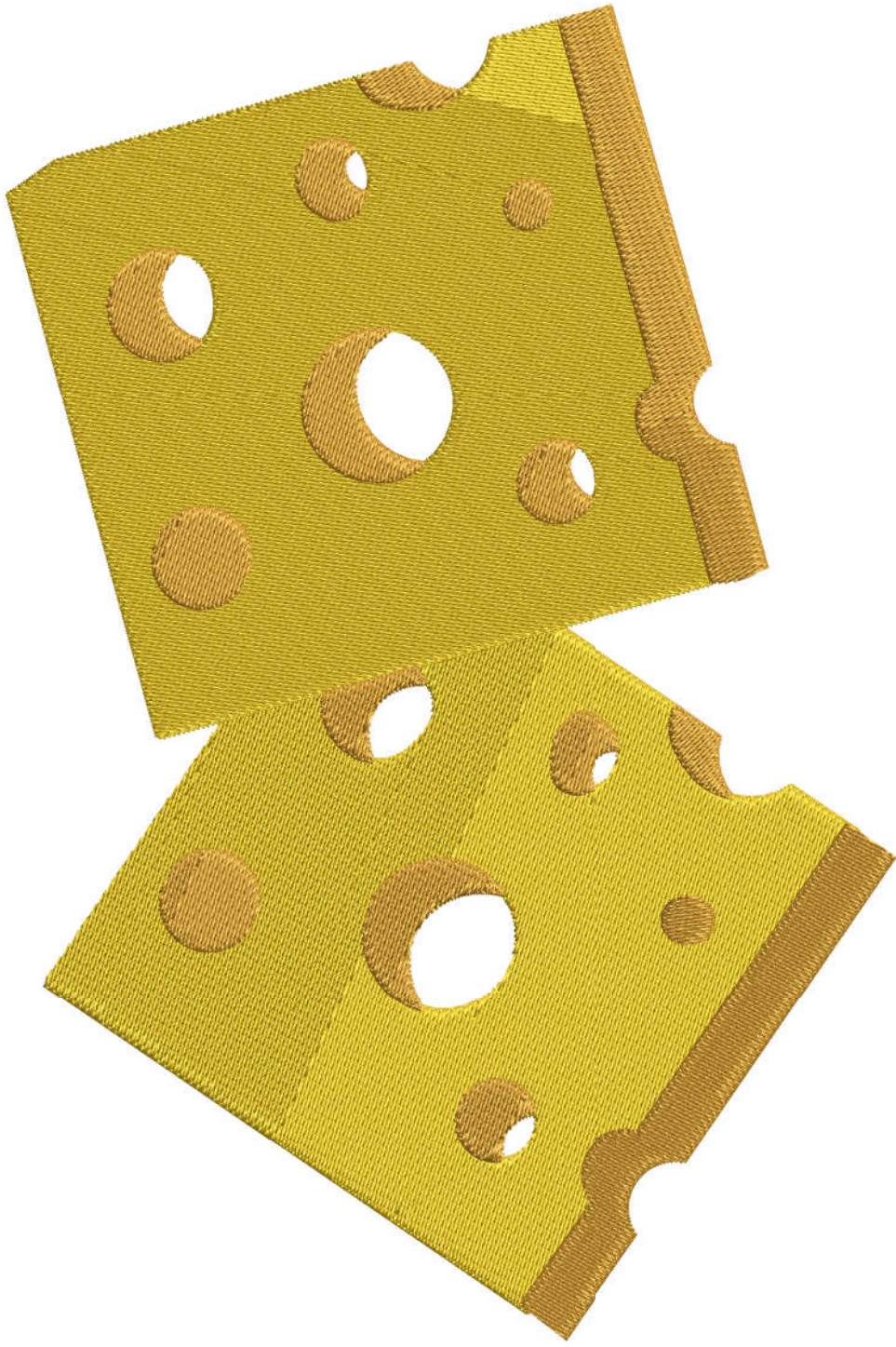
Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	14375	1064 golden	Madeira Classic 40
2.	10	■	5099	1172 Orange	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21143 8x8
Colorway: Madeira Classic 40

Stitches: 32450
Colors: 2
Height: 7.80 in
Width: 5.20 in
Zoom: 0.96



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 17
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 66.0 mm
Right: 66.0 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 40.54 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 692.53ft
Total bobbin: 283.62ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		24546	1064 golden	Madeira Classic 40
2.	10		7902	1172 Orange	Madeira Classic 40