

# Production Worksheet

Wilcom TrueSizer  
Design: E-20430 4x4  
Colorway: Madeira Classic 40

Stitches: 18834  
Colors: 6  
Height: 3.80 in  
Width: 3.22 in  
Zoom: 1.53



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 16  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 40.9 mm  
Right: 40.9 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.25 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 355.42ft  
Total bobbin: 135.64ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	8324	1064 golden	Madeira Classic 40
2.	13	□	2110	1001 Super White	Madeira Classic 40
3.	8	■	1181	1134 Dark blue	Madeira Classic 40
4.	14	■	498	1000 Emerald Black	Madeira Classic 40
5.	13	□	144	1001 Super White	Madeira Classic 40
6.	24	■	2463	1158 Drak Brown	Madeira Classic 40
7.	13	□	1280	1001 Super White	Madeira Classic 40
8.	5	■	2832	1094 Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20430 5x5  
 Colorway: Madeira Classic 40

Stitches: 27278  
 Colors: 6  
 Height: 4.80 in  
 Width: 4.07 in  
 Zoom: 1.19



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 16  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 51.7 mm  
 Right: 51.7 mm  
 Up: 61.0 mm  
 Down: 61.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 19.56 in<sup>2</sup>  
 Max Stitch: 6.9 mm  
 Min Stitch: 0.4 mm  
 Max jump: 6.9 mm  
 Total Thread: 538.36ft  
 Total bobbin: 211.21ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	12221	1064	golden	Madeira Classic 40
2.	13	3085	1001	Super White	Madeira Classic 40
3.	8	1690	1134	Dark blue	Madeira Classic 40
4.	14	725	1000	Emerald Black	Madeira Classic 40
5.	13	192	1001	Super White	Madeira Classic 40
6.	24	3495	1158	Drak Brown	Madeira Classic 40
7.	13	1724	1001	Super White	Madeira Classic 40
8.	5	4144	1094	Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20430 6x6  
 Colorway: Madeira Classic 40

Stitches: 36976  
 Colors: 6  
 Height: 5.80 in  
 Width: 4.90 in  
 Zoom: 0.99



Machine format: Tajima  
 Color changes: 7  
 Stops: 8  
 Trims: 14  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 62.3 mm  
 Right: 62.3 mm  
 Up: 73.7 mm  
 Down: 73.7 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 28.45 in<sup>2</sup>  
 Max Stitch: 6.8 mm  
 Min Stitch: 0.3 mm  
 Max jump: 6.8 mm  
 Total Thread: 755.10ft  
 Total bobbin: 301.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	16715	1064	golden	Madeira Classic 40
2.	13	4222	1001	Super White	Madeira Classic 40
3.	8	2255	1134	Dark blue	Madeira Classic 40
4.	14	996	1000	Emerald Black	Madeira Classic 40
5.	13	258	1001	Super White	Madeira Classic 40
6.	24	4701	1158	Drak Brown	Madeira Classic 40
7.	13	2217	1001	Super White	Madeira Classic 40
8.	5	5610	1094	Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20430 8x8  
Colorway: Madeira Classic 40

Stitches: 61435  
Colors: 6  
Height: 7.80 in  
Width: 6.60 in  
Zoom: 0.73



Machine format: Tajima  
Color changes: 7  
Stops: 8  
Trims: 16  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 83.9 mm  
Right: 83.9 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 51.52 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.2 mm  
Max jump: 7.0 mm  
Total Thread: 1313.34ft  
Total bobbin: 537.64ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	28239	1064 golden	Madeira Classic 40
2.	13	□	7039	1001 Super White	Madeira Classic 40
3.	8	■	3744	1134 Dark blue	Madeira Classic 40
4.	14	■	1640	1000 Emerald Black	Madeira Classic 40
5.	13	□	381	1001 Super White	Madeira Classic 40
6.	24	■	7672	1158 Drak Brown	Madeira Classic 40
7.	13	□	3382	1001 Super White	Madeira Classic 40
8.	5	■	9336	1094 Sky	Madeira Classic 40

