

Production Worksheet

Wilcom TrueSizer
Design: E-20642 4x4
Colorway: Madeira Classic 40

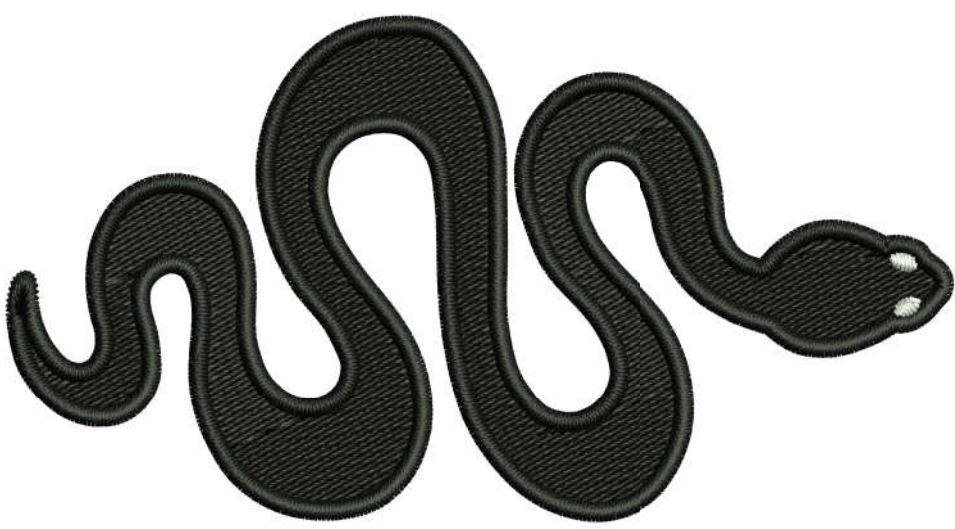
Stitches: 7831
Colors: 2
Height: 2.03 in
Width: 3.80 in
Zoom: 1.30



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 25.8 mm
Down: 25.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 7.70 in²
Max Stitch: 6.0 mm
Min Stitch: 0.4 mm
Max jump: 6.4 mm
Total Thread: 133.75ft
Total bobbin: 48.23ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7771 1000	Emerald Black	Madeira Classic 40
2.	13	□	58 1001	Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20642 5x5
Colorway: Madeira Classic 40

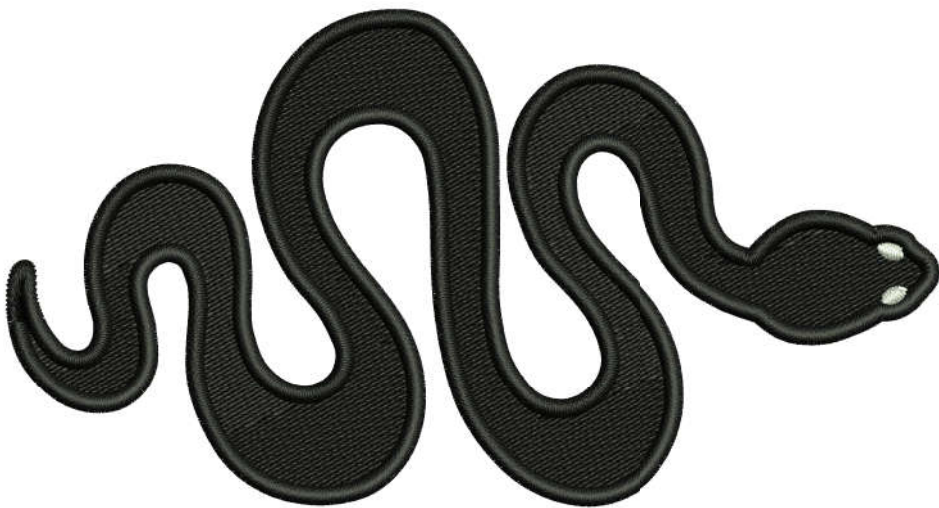
Stitches: 10788
Colors: 2
Height: 2.56 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 61.0 mm
Right: 61.0 mm
Up: 32.5 mm
Down: 32.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.28 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 199.18ft
Total bobbin: 75.50ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10714	1000 Emerald Black	Madeira Classic 40
2.	13	□	72	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20642 6x6
Colorway: Madeira Classic 40

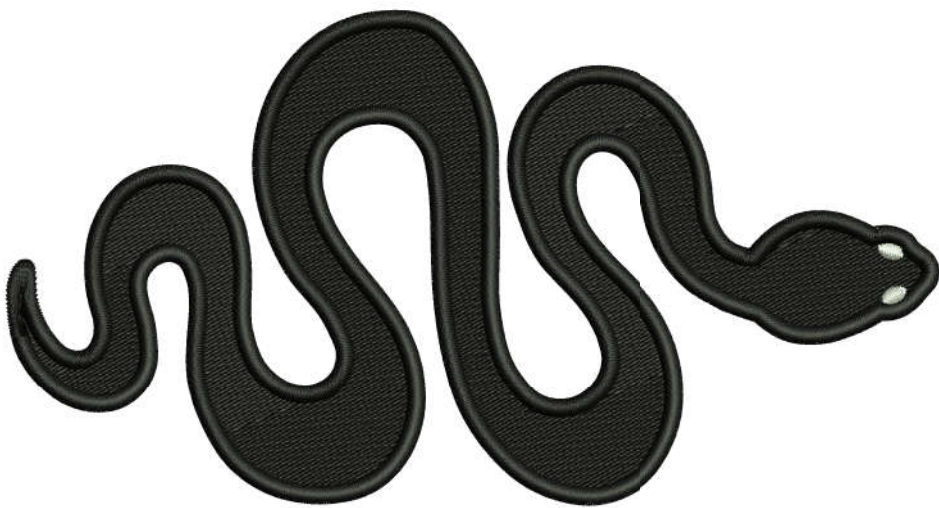
Stitches: 14264
Colors: 2
Height: 3.08 in
Width: 5.80 in
Zoom: 0.83



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 39.1 mm
Down: 39.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.88 in²
Max Stitch: 8.2 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 279.73ft
Total bobbin: 109.72ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	14180	1000 Emerald Black	Madeira Classic 40
2.	13	□	82	1001 Super White	Madeira Classic 40



Production Worksheet

Wilcom TrueSizer
Design: E-20642 8x8
Colorway: Madeira Classic 40

Stitches: 22168
Colors: 2
Height: 4.13 in
Width: 7.80 in
Zoom: 0.62



Machine format: Tajima
Color changes: 1
Stops: 2
Trims: 3
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 52.5 mm
Down: 52.5 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 32.25 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 471.73ft
Total bobbin: 192.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	22061	1000 Emerald Black	Madeira Classic 40
2.	13	□	105	1001 Super White	Madeira Classic 40

