

Production Worksheet

Wilcom TrueSizer
Design: E-20171 4x4
Colorway: Madeira Classic 40

Stitches: 7997
Colors: 1
Height: 3.80 in
Width: 3.36 in
Zoom: 1.50



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.7 mm
Right: 42.7 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.77 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 151.09ft
Total bobbin: 58.05ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	7995	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20171 5x5
Colorway: Madeira Classic 40

Stitches: 10678
Colors: 1
Height: 4.80 in
Width: 4.25 in
Zoom: 1.17



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.0 mm
Right: 54.0 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.40 in²
Max Stitch: 5.5 mm
Min Stitch: 0.3 mm
Max jump: 6.1 mm
Total Thread: 228.61ft
Total bobbin: 93.56ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	10676	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20171 6x6
Colorway: Madeira Classic 40

Stitches: 13721
Colors: 1
Height: 5.80 in
Width: 5.12 in
Zoom: 0.97



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 65.0 mm
Right: 65.0 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.68 in²
Max Stitch: 6.7 mm
Min Stitch: 0.3 mm
Max jump: 6.7 mm
Total Thread: 321.41ft
Total bobbin: 136.72ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	13719	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20171 8x8
Colorway: Madeira Classic 40

Stitches: 24294
Colors: 1
Height: 7.80 in
Width: 6.88 in
Zoom: 0.72



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 22
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 87.4 mm
Right: 87.4 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 53.66 in²
Max Stitch: 8.1 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 617.09ft
Total bobbin: 270.83ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	24292	1094 Sky	Madeira Classic 40