

# Production Worksheet

Wilcom TrueSizer  
Design: E-20175 4x4  
Colorway: Madeira Classic 40

Stitches: 6268  
Colors: 1  
Height: 3.80 in  
Width: 3.49 in  
Zoom: 1.44



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.3 mm  
Right: 44.3 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.26 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 149.74ft  
Total bobbin: 63.98ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	6266	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20175 5x5  
Colorway: Madeira Classic 40

Stitches: 10514  
Colors: 1  
Height: 4.80 in  
Width: 4.42 in  
Zoom: 1.12



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 56.1 mm  
Right: 56.1 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.22 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.2 mm  
Total Thread: 260.00ft  
Total bobbin: 112.80ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	10512	1094 Sky	Madreia Classic 40

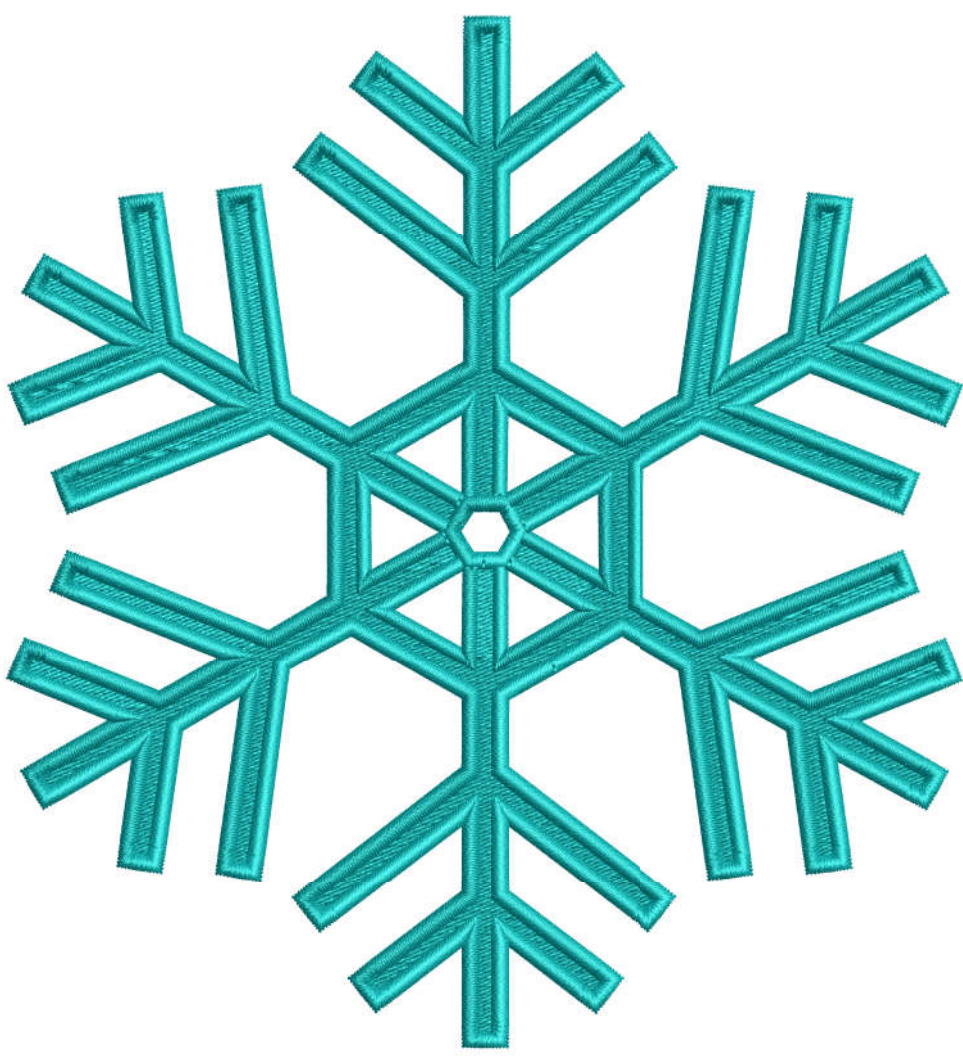
# Production Worksheet

Wilcom TrueSizer  
Design: E-20175 6x6  
Colorway: Madeira Classic 40

Stitches: 28591  
Colors: 1  
Height: 5.79 in  
Width: 5.35 in  
Zoom: 0.93



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 68.0 mm  
Right: 68.0 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 31.01 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 494.09ft  
Total bobbin: 181.23ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	28589	1094 Sky	Madreia Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20175 8x8  
Colorway: Madeira Classic 40

Stitches: 42549  
Colors: 1  
Height: 7.81 in  
Width: 7.12 in  
Zoom: 0.70



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 10  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 90.5 mm  
Right: 90.5 mm  
Up: 99.2 mm  
Down: 99.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 55.62 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 820.01ft  
Total bobbin: 320.10ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	42547	1094 Sky	Madeira Classic 40