

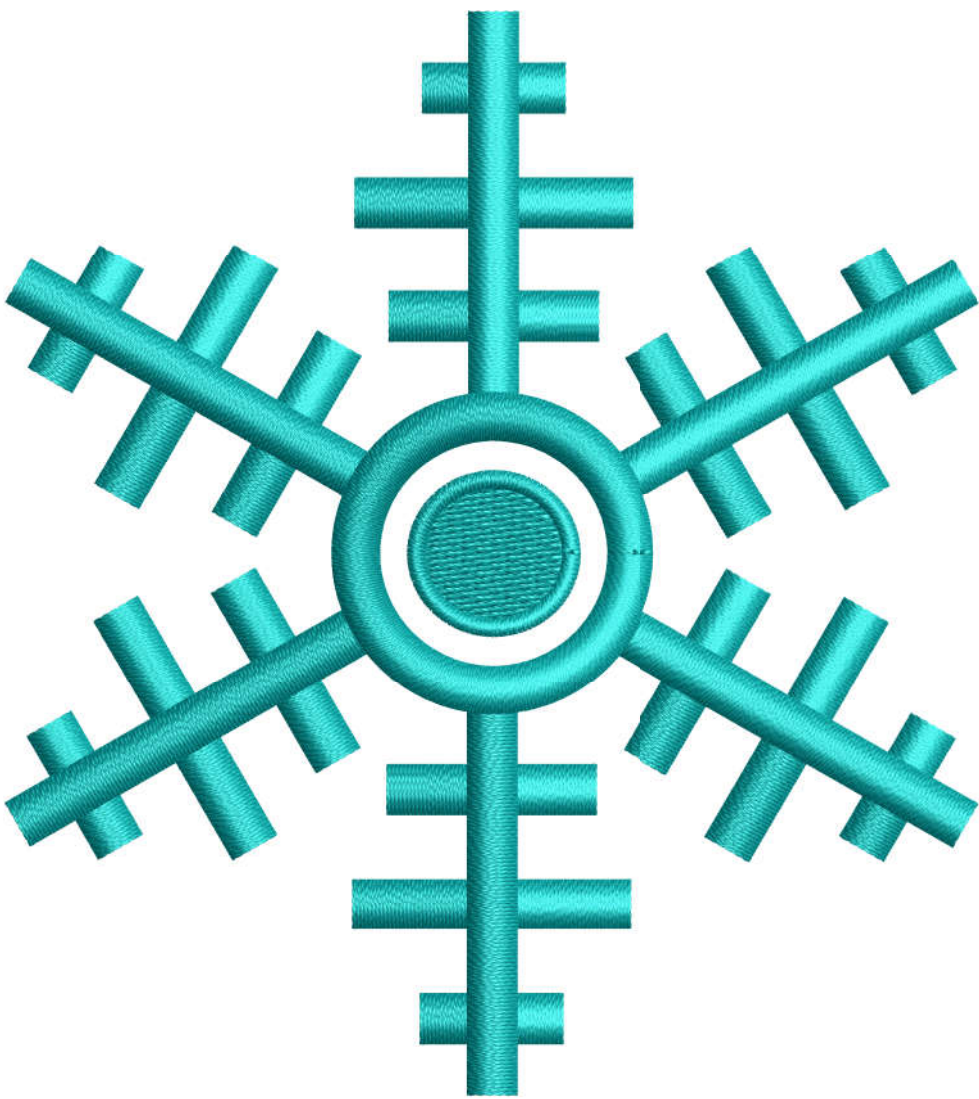
Production Worksheet

Wilcom TrueSizer
Design: E-20915 4x4
Colorway: Madeira Classic 40

Stitches: 7145
Colors: 1
Height: 3.79 in
Width: 3.40 in
Zoom: 1.48



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.1 mm
Right: 43.1 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.89 in²
Max Stitch: 6.1 mm
Min Stitch: 0.3 mm
Max jump: 3.6 mm
Total Thread: 152.50ft
Total bobbin: 62.20ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	7143	1094 Sky	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20915 5x5
Colorway: Madeira Classic 40

Stitches: 9765
Colors: 1
Height: 4.79 in
Width: 4.27 in
Zoom: 1.18



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.3 mm
Right: 54.3 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.49 in²
Max Stitch: 5.5 mm
Min Stitch: 0.4 mm
Max jump: 4.5 mm
Total Thread: 229.96ft
Total bobbin: 97.91ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	9763	1094 Sky	Madreia Classic 40

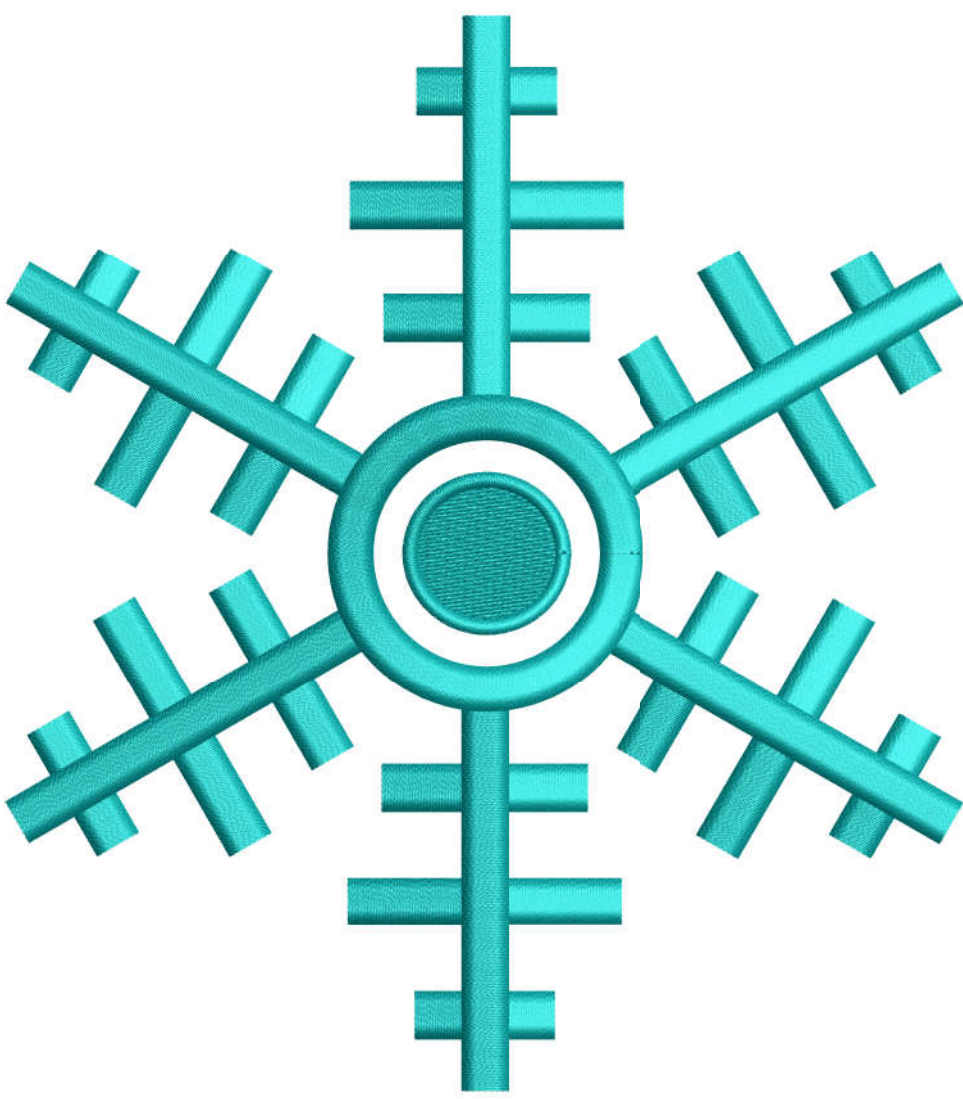
Production Worksheet

Wilcom TrueSizer
Design: E-20915 6x6
Colorway: Madeira Classic 40

Stitches: 12404
Colors: 1
Height: 5.79 in
Width: 5.15 in
Zoom: 0.97



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 65.4 mm
Right: 65.4 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.81 in²
Max Stitch: 6.5 mm
Min Stitch: 0.4 mm
Max jump: 5.5 mm
Total Thread: 318.65ft
Total bobbin: 140.21ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	12402	1094 Sky	Madeira Classic 40

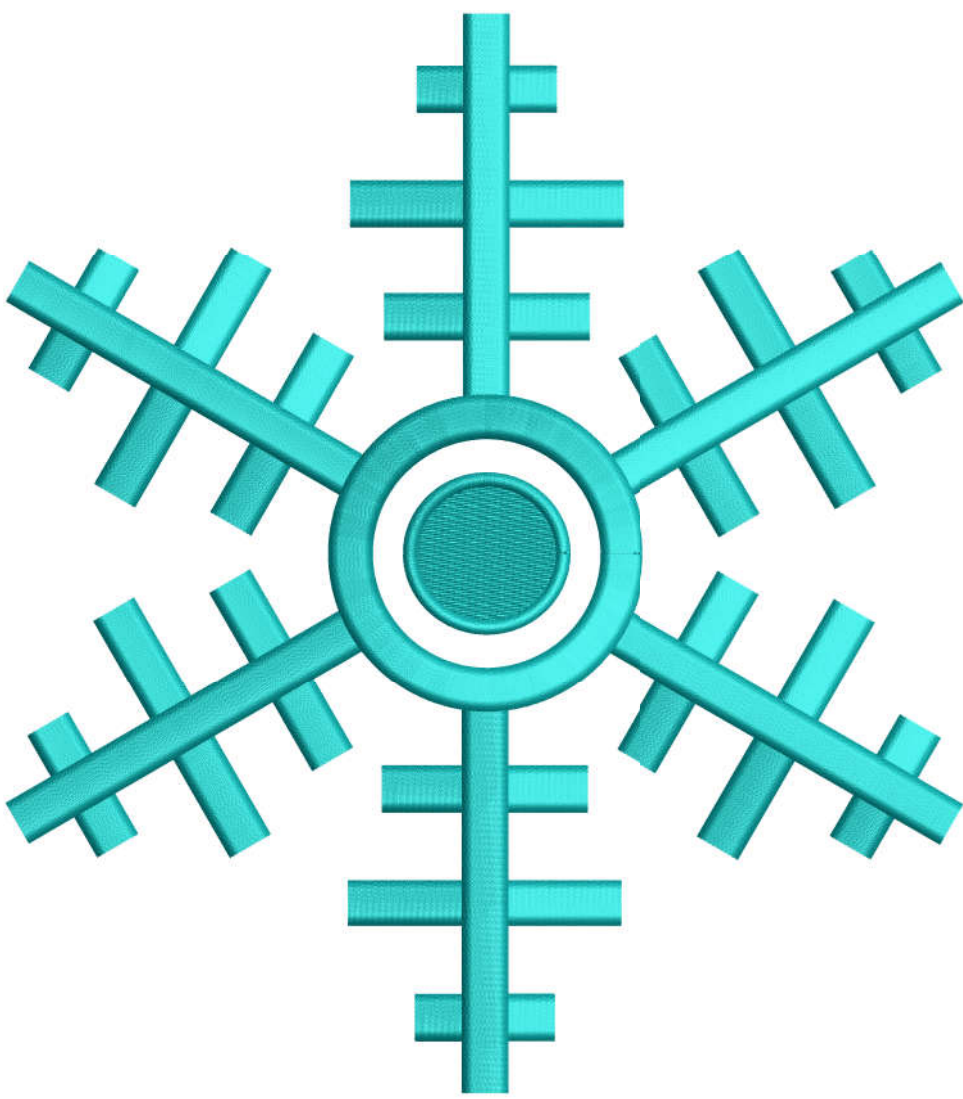
Production Worksheet

Wilcom TrueSizer
Design: E-20915 8x8
Colorway: Madeira Classic 40

Stitches: 17488
Colors: 1
Height: 7.79 in
Width: 6.89 in
Zoom: 0.72



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 87.5 mm
Right: 87.5 mm
Up: 98.9 mm
Down: 98.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 53.68 in²
Max Stitch: 8.6 mm
Min Stitch: 0.4 mm
Max jump: 6.7 mm
Total Thread: 536.77ft
Total bobbin: 249.69ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	17486	1094 Sky	Madeira Classic 40