

# Production Worksheet

Wilcom TrueSizer  
Design: E-20916 4x4  
Colorway: Madeira Classic 40

Stitches: 9664  
Colors: 1  
Height: 3.35 in  
Width: 3.80 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.2 mm  
Right: 48.2 mm  
Up: 42.6 mm  
Down: 42.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 12.74 in<sup>2</sup>  
Max Stitch: 5.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 171.00ft  
Total bobbin: 63.37ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	9662	1094 Sky	Madreira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20916 5x5  
Colorway: Madeira Classic 40

Stitches: 12340  
Colors: 1  
Height: 4.27 in  
Width: 4.80 in  
Zoom: 1.04



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 54.3 mm  
Down: 54.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 20.50 in<sup>2</sup>  
Max Stitch: 6.4 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 247.91ft  
Total bobbin: 98.54ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	12338	1094 Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20916 6x6  
Colorway: Madeira Classic 40

Stitches: 15956  
Colors: 1  
Height: 5.16 in  
Width: 5.81 in  
Zoom: 0.86



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 3  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.8 mm  
Right: 73.8 mm  
Up: 65.5 mm  
Down: 65.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 29.96 in<sup>2</sup>  
Max Stitch: 6.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 348.80ft  
Total bobbin: 144.26ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	15954	1094 Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20916 8x8  
Colorway: Madeira Classic 40

Stitches: 23417  
Colors: 1  
Height: 6.90 in  
Width: 7.79 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.0 mm  
Right: 99.0 mm  
Up: 87.7 mm  
Down: 87.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 53.81 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 596.04ft  
Total bobbin: 261.76ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	23415	1094 Sky	Madeira Classic 40

