

Production Worksheet

Wilcom TrueSizer
Design: E-20991 4x4
Colorway: Madeira Classic 40

Stitches: 8855
Colors: 1
Height: 3.80 in
Width: 3.39 in
Zoom: 1.49



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.0 mm
Right: 43.0 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.87 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 170.26ft
Total bobbin: 66.08ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	8853	1094 Sky	Madreira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20991 5x5
Colorway: Madeira Classic 40

Stitches: 11676
Colors: 1
Height: 4.80 in
Width: 4.27 in
Zoom: 1.16



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.2 mm
Right: 54.2 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.49 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 249.98ft
Total bobbin: 102.34ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	11674	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20991 6x6
Colorway: Madeira Classic 40

Stitches: 14934
Colors: 1
Height: 5.80 in
Width: 5.13 in
Zoom: 0.97



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 65.1 mm
Right: 65.1 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.75 in²
Max Stitch: 6.8 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 351.87ft
Total bobbin: 150.06ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	14932	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20991 8x8
Colorway: Madeira Classic 40

Stitches: 21504
Colors: 1
Height: 7.80 in
Width: 6.87 in
Zoom: 0.72



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 4
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 87.2 mm
Right: 87.2 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 53.58 in²
Max Stitch: 7.1 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 602.86ft
Total bobbin: 273.25ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	21502	1094 Sky	Madeira Classic 40