

Production Worksheet

Wilcom TrueSizer
Design: E-20993 4x4
Colorway: Madeira Classic 40

Stitches: 7623
Colors: 1
Height: 3.80 in
Width: 3.40 in
Zoom: 1.48



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 43.2 mm
Right: 43.2 mm
Up: 48.3 mm
Down: 48.3 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.91 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 152.76ft
Total bobbin: 60.49ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	7621	1094 Sky	Madreia Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20993 5x5
Colorway: Madeira Classic 40

Stitches: 10191
Colors: 1
Height: 4.80 in
Width: 4.30 in
Zoom: 1.16



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.6 mm
Right: 54.6 mm
Up: 61.0 mm
Down: 61.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.63 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 228.15ft
Total bobbin: 95.19ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	10189	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20993 6x6
Colorway: Madeira Classic 40

Stitches: 13398
Colors: 1
Height: 5.80 in
Width: 5.18 in
Zoom: 0.96



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 65.8 mm
Right: 65.8 mm
Up: 73.7 mm
Down: 73.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 30.03 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 327.06ft
Total bobbin: 141.33ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	13396	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20993 8x8
Colorway: Madeira Classic 40

Stitches: 19024
Colors: 1
Height: 7.80 in
Width: 6.94 in
Zoom: 0.72



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 2
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 88.1 mm
Right: 88.1 mm
Up: 99.1 mm
Down: 99.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 54.12 in²
Max Stitch: 8.0 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 561.01ft
Total bobbin: 258.09ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	19022	1094 Sky	Madeira Classic 40