

Production Worksheet

Wilcom TrueSizer
Design: E-21205 4x4
Colorway: Madeira Classic 40

Stitches: 8002
Colors: 1
Height: 3.78 in
Width: 3.34 in
Zoom: 1.51



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 42.4 mm
Right: 42.4 mm
Up: 48.0 mm
Down: 48.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 12.62 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 143.80ft
Total bobbin: 53.71ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	8000	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21205 5x5
Colorway: Madeira Classic 40

Stitches: 10260
Colors: 1
Height: 4.77 in
Width: 4.23 in
Zoom: 1.18



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 53.7 mm
Right: 53.7 mm
Up: 60.6 mm
Down: 60.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 20.16 in²
Max Stitch: 6.6 mm
Min Stitch: 0.3 mm
Max jump: 6.6 mm
Total Thread: 206.88ft
Total bobbin: 82.31ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	10258	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21205 6x6
Colorway: Madeira Classic 40

Stitches: 13009
Colors: 1
Height: 5.77 in
Width: 5.09 in
Zoom: 0.98



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 1
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 64.6 mm
Right: 64.6 mm
Up: 73.2 mm
Down: 73.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 29.33 in²
Max Stitch: 6.3 mm
Min Stitch: 0.3 mm
Max jump: 6.4 mm
Total Thread: 284.44ft
Total bobbin: 117.59ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	13007	1094 Sky	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-21205 8x8
Colorway: Madeira Classic 40

Stitches: 19288
Colors: 1
Height: 7.73 in
Width: 6.79 in
Zoom: 0.73



Machine format: Tajima
Color changes: 0
Stops: 1
Trims: 31
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 86.3 mm
Right: 86.3 mm
Up: 98.2 mm
Down: 98.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 52.53 in²
Max Stitch: 6.5 mm
Min Stitch: 0.3 mm
Max jump: 6.5 mm
Total Thread: 483.50ft
Total bobbin: 211.13ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	19286	1094 Sky	Madeira Classic 40