

# Production Worksheet

Wilcom TrueSizer  
Design: E-20630 4x4  
Colorway: Madeira Classic 40

Stitches: 9619  
Colors: 1  
Height: 3.80 in  
Width: 3.53 in  
Zoom: 1.43



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 44.8 mm  
Right: 44.8 mm  
Up: 48.3 mm  
Down: 48.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.40 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 204.75ft  
Total bobbin: 83.54ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	9617	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20630 5x5  
Colorway: Madeira Classic 40

Stitches: 13150  
Colors: 1  
Height: 4.80 in  
Width: 4.44 in  
Zoom: 1.12



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 56.3 mm  
Right: 56.3 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.29 in<sup>2</sup>  
Max Stitch: 6.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.0 mm  
Total Thread: 311.03ft  
Total bobbin: 132.79ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	13148	1094 Sky	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20630 6x6  
Colorway: Madeira Classic 40

Stitches: 16377  
Colors: 1  
Height: 5.80 in  
Width: 5.34 in  
Zoom: 0.93



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 67.8 mm  
Right: 67.8 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 30.96 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.3 mm  
Total Thread: 432.86ft  
Total bobbin: 192.44ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	16375	1094 Sky	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20630 8x8  
Colorway: Madeira Classic 40

Stitches: 23618  
Colors: 1  
Height: 7.80 in  
Width: 7.17 in  
Zoom: 0.69



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 1  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 91.0 mm  
Right: 91.0 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 55.90 in<sup>2</sup>  
Max Stitch: 8.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 746.38ft  
Total bobbin: 350.08ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	■	23616	1094 Sky	Madeira Classic 40