

# Production Worksheet

Wilcom TrueSizer  
Design: E-21185 4x4  
Colorway: Madeira Classic 40

Stitches: 5513  
Colors: 1  
Height: 3.80 in  
Width: 2.89 in  
Zoom: 1.70



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 36.8 mm  
Right: 36.8 mm  
Up: 48.2 mm  
Down: 48.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 10.98 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 106.05ft  
Total bobbin: 41.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5511	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21185 5x5  
Colorway: Madeira Classic 40

Stitches: 7856  
Colors: 1  
Height: 4.80 in  
Width: 3.65 in  
Zoom: 1.35



**MILITARY**



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 46.4 mm  
Right: 46.4 mm  
Up: 61.0 mm  
Down: 61.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 17.55 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 160.51ft  
Total bobbin: 64.18ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7854	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21185 6x6  
Colorway: Madeira Classic 40

Stitches: 10525  
Colors: 1  
Height: 5.80 in  
Width: 4.39 in  
Zoom: 1.10



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 11  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 55.8 mm  
Right: 55.8 mm  
Up: 73.6 mm  
Down: 73.6 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.45 in<sup>2</sup>  
Max Stitch: 8.0 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 224.78ft  
Total bobbin: 91.89ft



# MILITARY



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	10523	1000 Emerald Black	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-21185 8x8  
Colorway: Madeira Classic 40

Stitches: 18952  
Colors: 1  
Height: 7.80 in  
Width: 5.88 in  
Zoom: 0.82



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 18  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 74.7 mm  
Right: 74.7 mm  
Up: 99.1 mm  
Down: 99.1 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 45.89 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 388.00ft  
Total bobbin: 155.84ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	18950	1000 Emerald Black	Madeira Classic 40



# MILITARY

