Production Worksheet

Wilcom TrueSizer

Design: E-20903 4x4

Colorway: Madeira Classic 40

Stitches:	7496
Colors:	4
Height:	3.82 in
Width:	1.90 in
Zoom:	2.54

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	21
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	24.1 mm
Right:	24.1 mm
Up:	48.5 mm
Down:	48.5 mm
EndX:	0.00 in
EndY:	0.00 in
Area	7.24 in²
Max Stitch:	10.5 mm
Min Stitch:	0.3 mm
Max jump:	6.4 mm
Total Thread:	120.37ft
Total bobbin:	40.43ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	4121	1309	Pink	Madeira Classic 40
2.	5	175	1094	Sky	Madeira Classic 40
3.	13	341	1001	Super White	Madeira Classic 40
4.	8	1132	1134	Dark blue	Madeira Classic 40
5.	6	1290	1309	Pink	Madeira Classic 40
6.	13	194	1001	Super White	Madeira Classic 40
7.	5	94	1094	Sky	Madeira Classic 40
8.	8	147	1134	Dark blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20903 5x5
Colorway: Madeira Classic 40

Stitches:	10044
Colors:	4
Height:	4.82 in
Width:	2.41 in
Zoom:	2.01

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	21
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	30.6 mm
Right:	30.6 mm
Up:	61.2 mm
Down:	61.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.63 in²
Max Stitch:	7.2 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	172.86ft
Total bobbin:	61.63ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	5826	1309	Pink	Madeira Classic 40
2.	5	228	1094	Sky	Madeira Classic 40
3.	13	427	1001	Super White	Madeira Classic 40
4.	8	1386	1134	Dark blue	Madeira Classic 40
5.	6	1632	1309	Pink	Madeira Classic 40
6.	13	241	1001	Super White	Madeira Classic 40
7.	5	118	1094	Sky	Madeira Classic 40
8.	8	184	1134	Dark blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20903 6x6

Colorway: Madeira Classic 40

Stitches:	12996
Colors:	4
Height:	5.83 in
Width:	2.91 in
Zoom:	1.66

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	21
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	36.9 mm
Right:	36.9 mm
Up:	74.1 mm
Down:	74.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	16.96 in²
Max Stitch:	8.7 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	236.86ft
Total bobbin:	88.08ft

Stop Sequence:

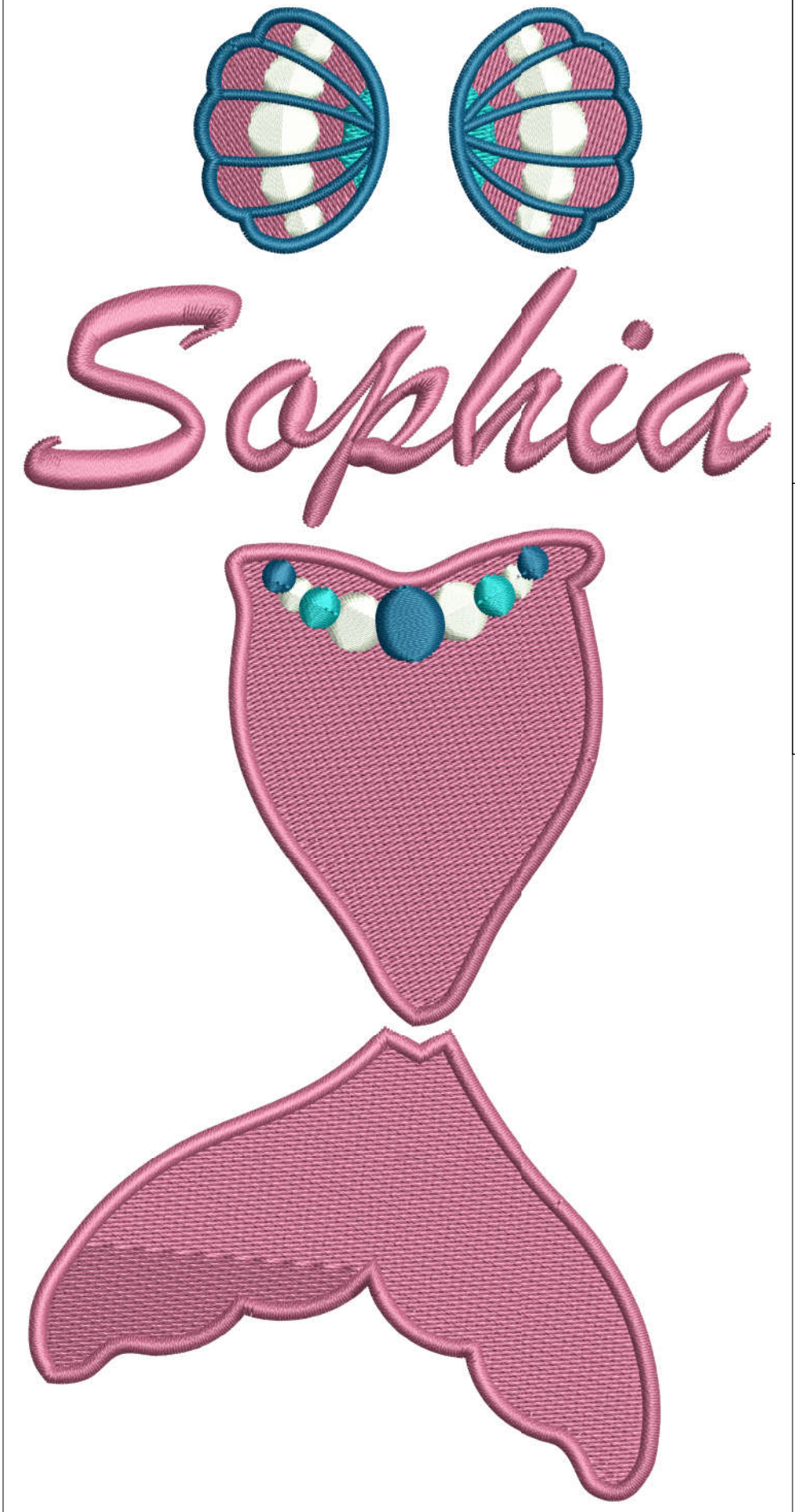
#	N#	St.	Code	Description	Brand
1.	6	7889	1309	Pink	Madeira Classic 40
2.	5	277	1094	Sky	Madeira Classic 40
3.	13	524	1001	Super White	Madeira Classic 40
4.	8	1687	1134	Dark blue	Madeira Classic 40
5.	6	1993	1309	Pink	Madeira Classic 40
6.	13	278	1001	Super White	Madeira Classic 40
7.	5	135	1094	Sky	Madeira Classic 40
8.	8	211	1134	Dark blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20903 8x8
Colorway: Madeira Classic 40

Stitches:	19680
Colors:	4
Height:	7.81 in
Width:	3.89 in
Zoom:	1.24

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	7
Stops:	8
Trims:	23
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	49.4 mm
Right:	49.4 mm
Up:	99.3 mm
Down:	99.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	30.42 in²
Max Stitch:	11.6 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	391.63ft
Total bobbin:	153.81ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	6	12650	1309	Pink	Madeira Classic 40
2.	5	406	1094	Sky	Madeira Classic 40
3.	13	735	1001	Super White	Madeira Classic 40
4.	8	2276	1134	Dark blue	Madeira Classic 40
5.	6	2777	1309	Pink	Madeira Classic 40
6.	13	378	1001	Super White	Madeira Classic 40
7.	5	172	1094	Sky	Madeira Classic 40
8.	8	284	1134	Dark blue	Madeira Classic 40