

# Production Worksheet

Wilcom TrueSizer  
 Design: E-21564 4x4  
 Colorway: Madeira Classic 40

Stitches: 11512  
 Colors: 6  
 Height: 1.74 in  
 Width: 3.51 in  
 Zoom: 1.38



Machine format: Tajima  
 Color changes: 12  
 Stops: 13  
 Trims: 15  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 44.5 mm  
 Right: 44.5 mm  
 Up: 22.1 mm  
 Down: 22.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 6.09 in<sup>2</sup>  
 Max Stitch: 9.1 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 198.30ft  
 Total bobbin: 70.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	543	1001	Super White	Madeira Classic 40
2.	24	743	1158	Drak Brown	Madeira Classic 40
3.	14	1063	1000	Emerald Black	Madeira Classic 40
4.	24	1282	1158	Drak Brown	Madeira Classic 40
5.	14	1036	1000	Emerald Black	Madeira Classic 40
6.	10	1672	1172	Orange	Madeira Classic 40
7.	4	281	1064	golden	Madeira Classic 40
8.	14	1585	1000	Emerald Black	Madeira Classic 40
9.	13	979	1001	Super White	Madeira Classic 40
10.	14	1566	1000	Emerald Black	Madeira Classic 40
11.	13	357	1001	Super White	Madeira Classic 40
12.	3	128	1146	Red	Madeira Classic 40
13.	14	275	1000	Emerald Black	Madeira Classic 40

