

# Production Worksheet

Wilcom TrueSizer

Design: E-20018 8x8

Colorway: Madeira Classic 40

Stitches: 62739  
Colors: 5  
Height: 6.80 in  
Width: 6.81 in  
Zoom: 0.73



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 35  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 86.4 mm  
Right: 86.4 mm  
Up: 86.4 mm  
Down: 86.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 46.29 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1347.06ft  
Total bobbin: 552.75ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	28608	1010	Light Grey	Madreia Classic 40
2.	16	10993	1066	Fune / Sand	Madreia Classic 40
3.	25	2043	1142		Madreia Classic 40
4.	13	5607	1001	Super White	Madreia Classic 40
5.	19	1071	1010	Light Grey	Madreia Classic 40
6.	25	6442	1142		Madreia Classic 40
7.	24	7973	1158	Drak Brown	Madreia Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20018 6x6

Colorway: Madeira Classic 40

Stitches: 48050

Colors: 5

Height: 5.81 in

Width: 5.81 in

Zoom: 0.86



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 34  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.8 mm  
Right: 73.8 mm  
Up: 73.8 mm  
Down: 73.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.75 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 1000.54ft  
Total bobbin: 404.52ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	21131	1010	Light Grey	Madreia Classic 40
2.	16	8665	1066	Fune / Sand	Madreia Classic 40
3.	2	1714	1142		Madreia Classic 40
4.	13	4221	1001	Super White	Madreia Classic 40
5.	19	906	1010	Light Grey	Madreia Classic 40
6.	2	4850	1142		Madreia Classic 40
7.	24	6561	1158	Drak Brown	Madreia Classic 40



# Production Worksheet

Wilcom TrueSizer  
 Design: E-20018 5x5  
 Colorway: Madeira Classic 40

Stitches: 35795  
 Colors: 5  
 Height: 4.80 in  
 Width: 4.80 in  
 Zoom: 1.03



Machine format: Tajima  
 Color changes: 6  
 Stops: 7  
 Trims: 35  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 61.0 mm  
 Right: 61.0 mm  
 Up: 61.0 mm  
 Down: 61.0 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 23.08 in<sup>2</sup>  
 Max Stitch: 7.0 mm  
 Min Stitch: 0.3 mm  
 Max jump: 7.0 mm  
 Total Thread: 709.63ft  
 Total bobbin: 279.78ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	14676	1010	Light Grey	Madeira Classic 40
2.	16	6769	1066	Fune / Sand	Madeira Classic 40
3.	2	1401	1142		Madeira Classic 40
4.	13	3131	1001	Super White	Madeira Classic 40
5.	19	749	1010	Light Grey	Madeira Classic 40
6.	2	3913	1142		Madeira Classic 40
7.	24	5154	1158	Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20018 4x4

Colorway: Madeira Classic 40

Stitches: 25235  
Colors: 5  
Height: 3.82 in  
Width: 3.80 in  
Zoom: 1.32



Machine format: Tajima  
Color changes: 6  
Stops: 7  
Trims: 35  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.5 mm  
Down: 48.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.52 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 469.69ft  
Total bobbin: 178.66ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	19	9447	1010	Light Grey	Madeira Classic 40
2.	16	5096	1066	Fune / Sand	Madeira Classic 40
3.	2	1111	1142		Madeira Classic 40
4.	13	2114	1001	Super White	Madeira Classic 40
5.	19	589	1010	Light Grey	Madeira Classic 40
6.	2	2977	1142		Madeira Classic 40
7.	24	3899	1158	Drak Brown	Madeira Classic 40

