Production Worksheet

Wilcom TrueSizer

Design: E-20161 4x4

Colorway: Madeira Classic 40

Stitches:	5505
Colors:	2
Height:	1.91 in
Width:	3.80 in
Zoom:	1.33

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.3 mm
Right:	48.3 mm
Up:	24.3 mm
Down:	24.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	7.27 in²
Max Stitch:	12.0 mm
Min Stitch:	0.3 mm
Max jump:	6.1 mm
Total Thread:	89.93ft
Total bobbin:	31.30ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	3917	1172	Orange	Madeira Classic 40
2.	4	1586	1064	golden	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20161 5x5

Colorway: Madeira Classic 40

Stitches:	7326
Colors:	2
Height:	2.42 in
Width:	4.80 in
Zoom:	1.05

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	30.7 mm
Down:	30.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.62 in²
Max Stitch:	6.1 mm
Min Stitch:	0.3 mm
Max jump:	6.6 mm
Total Thread:	129.71ft
Total bobbin:	47.80ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	5298	1172	Orange	Madeira Classic 40
2.	4	2026	1064	golden	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20161 6x6

Colorway: Madeira Classic 40

Stitches:	9307
Colors:	2
Height:	2.92 in
Width:	5.80 in
Zoom:	0.87

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.6 mm
Right:	73.6 mm
Up:	37.1 mm
Down:	37.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	16.92 in²
Max Stitch:	6.2 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	176.48ft
Total bobbin:	67.81ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	6870	1172	Orange	Madeira Classic 40
2.	4	2435	1064	golden	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20161 8x8

Colorway: Madeira Classic 40

Stitches:	13982
Colors:	2
Height:	3.90 in
Width:	7.80 in
Zoom:	0.64

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.1 mm
Right:	99.1 mm
Up:	49.6 mm
Down:	49.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	30.47 in²
Max Stitch:	7.6 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	297.43ft
Total bobbin:	121.31ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	10	10528	1172	Orange	Madeira Classic 40
2.	4	3452	1064	golden	Madeira Classic 40