

# Production Worksheet

Wilcom TrueSizer  
 Design: E-22176 8x10  
 Colorway: Madeira Classic 40

Stitches: 34866  
 Colors: 12  
 Height: 6.15 in  
 Width: 9.71 in  
 Zoom: 0.48



Machine format: Tajima  
 Color changes: 16  
 Stops: 17  
 Trims: 96  
 Auto fabric: Fabric Name  
 Required stabilizer: Stabilizer  
 Left: 123.3 mm  
 Right: 123.3 mm  
 Up: 78.1 mm  
 Down: 78.1 mm  
 EndX: 0.00 in  
 EndY: 0.00 in  
 Area: 59.73 in<sup>2</sup>  
 Max Stitch: 12.0 mm  
 Min Stitch: 0.2 mm  
 Max jump: 7.0 mm  
 Total Thread: 475.89ft  
 Total bobbin: 142.94ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	11	3447	1033	Purple	Madeira Classic 40
2.	27	3425	1032	Light purple	Madeira Classic 40
3.	9	2573	1281	Marron	Madeira Classic 40
4.	10	5319	1172	Orange	Madeira Classic 40
5.	16	3263	1066	Fune / Sand	Madeira Classic 40
6.	25	1406	1995	Yellow	Madeira PolyNeon 40
7.	16	747	1066	Fune / Sand	Madeira Classic 40
8.	4	754	1064	golden	Madeira Classic 40
9.	26	837	1978	Light orange	Madeira PolyNeon 40
10.	10	808	1172	Orange	Madeira Classic 40
11.	12	736	1191	Brown	Madeira Classic 40
12.	24	564	1158	Drak Brown	Madeira Classic 40
13.	2	566	1974	Brown	Madeira PolyNeon 40
14.	27	958	1032	Light purple	Madeira Classic 40
15.	11	1016	1033	Purple	Madeira Classic 40
16.	14	1635	1000	Emerald Black	Madeira Classic 40
17.	11	6810	1033	Purple	Madeira Classic 40

