Production Worksheet

Wilcom TrueSizer

Design: E-20392 4x4

Colorway: Madeira Classic 40

Stitches:	2914
Colors:	3
Height:	1.67 in
Width:	3.82 in
Zoom:	1.32

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.5 mm
Right:	48.5 mm
Up:	21.2 mm
Down:	21.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	6.39 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	49.72ft
Total bobbin:	17.36ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	2635	1134	Dark blue	Madeira Classic 40
2.	10	139	1172	Orange	Madeira Classic 40
3.	3	138	1146	Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20392 5x5

Colorway: Madeira Classic 40

Stitches:	3787
Colors:	3
Height:	2.10 in
Width:	4.82 in
Zoom:	1.05

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.2 mm
Right:	61.2 mm
Up:	26.7 mm
Down:	26.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	10.13 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	71.46ft
Total bobbin:	26.85ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	3409	1134	Dark blue	Madeira Classic 40
2.	10	185	1172	Orange	Madeira Classic 40
3.	3	191	1146	Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20392 6x6

Colorway: Madeira Classic 40

Stitches:	4793
Colors:	3
Height:	2.54 in
Width:	5.82 in
Zoom:	0.87

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.9 mm
Right:	73.9 mm
Up:	32.2 mm
Down:	32.2 mm
EndX:	0.00 in
EndY:	0.00 in
Area	14.77 in²
Max Stitch:	7.4 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	97.99ft
Total bobbin:	38.65ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	4331	1134	Dark blue	Madeira Classic 40
2.	10	228	1172	Orange	Madeira Classic 40
3.	3	232	1146	Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer

Design: E-20392 8x8

Colorway: Madeira Classic 40

Stitches:	6979
Colors:	3
Height:	3.39 in
Width:	7.82 in
Zoom:	0.64

DigitEMB
www.digitemb.com

Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.3 mm
Right:	99.3 mm
Up:	43.0 mm
Down:	43.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	26.52 in²
Max Stitch:	8.9 mm
Min Stitch:	0.3 mm
Max jump:	6.8 mm
Total Thread:	164.59ft
Total bobbin:	69.62ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	8	6264	1134	Dark blue	Madeira Classic 40
2.	10	351	1172	Orange	Madeira Classic 40
3.	3	362	1146	Red	Madeira Classic 40