

Production Worksheet

Wilcom TrueSizer
 Design: E-20185 4x4
 Colorway: Madeira Classic 40

Stitches: 12403
 Colors: 9
 Height: 3.79 in
 Width: 3.80 in
 Zoom: 1.27



Machine format: Tajima
 Color changes: 13
 Stops: 14
 Trims: 38
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 48.3 mm
 Right: 48.3 mm
 Up: 48.1 mm
 Down: 48.2 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 14.41 in²
 Max Stitch: 12.0 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 169.58ft
 Total bobbin: 49.35ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	■	3554	1275 Powder blue	Madeira Classic 40
2.	8	■	1139	1134 Dark blue	Madeira Classic 40
3.	3	■	1088	1146 Red	Madeira Classic 40
4.	4	■	2188	1064 golden	Madeira Classic 40
5.	14	■	67	1000 Emerald Black	Madeira Classic 40
6.	13	□	64	1001 Super White	Madeira Classic 40
7.	5	■	438	1094 Sky	Madeira Classic 40
8.	19	■	325	1010 Light Grey	Madeira Classic 40
9.	3	■	345	1146 Red	Madeira Classic 40
10.	27	■	1621	3355 navy	Isacord 40
11.	13	□	129	1001 Super White	Madeira Classic 40
12.	19	■	175	1010 Light Grey	Madeira Classic 40
13.	3	■	234	1146 Red	Madeira Classic 40
14.	8	■	1034	1134 Dark blue	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
 Design: E-20185 8x8
 Colorway: Madeira Classic 40

Stitches: 27204
 Colors: 9
 Height: 7.75 in
 Width: 7.80 in
 Zoom: 0.62

DigitEMB
 www.digitemb.com

Machine format: Tajima
 Color changes: 15
 Stops: 16
 Trims: 40
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer
 Left: 99.1 mm
 Right: 99.1 mm
 Up: 98.4 mm
 Down: 98.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 60.45 in²
 Max Stitch: 9.3 mm
 Min Stitch: 0.3 mm
 Max jump: 7.0 mm
 Total Thread: 482.48ft
 Total bobbin: 176.83ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	20	7610	1275	Powder blue	Madreira Classic 40
2.	8	2329	1134	Dark blue	Madreira Classic 40
3.	3	2387	1146	Red	Madreira Classic 40
4.	4	5359	1064	golden	Madreira Classic 40
5.	14	51	1000	Emerald Black	Madreira Classic 40
6.	13	115	1001	Super White	Madreira Classic 40
7.	14	57	1000	Emerald Black	Madreira Classic 40
8.	5	920	1094	Sky	Madreira Classic 40
9.	19	919	1010	Light Grey	Madreira Classic 40
10.	3	946	1146	Red	Madreira Classic 40
11.	27	3274	3355	navy	Isacord 40
12.	13	196	1001	Super White	Madreira Classic 40
13.	3	376	1146	Red	Madreira Classic 40
14.	19	398	1010	Light Grey	Madreira Classic 40
15.	3	147	1146	Red	Madreira Classic 40
16.	8	2118	1134	Dark blue	Madreira Classic 40

